



McElroy Manufacturing, Inc.

The leader by design.

Tulsa, Oklahoma U.S.A.

DRAWN:

BWW

CHECK:

TMT

APPR'D:

JRP

DATE:

4/04/02

SHT

No: 19

REV

No: H

PART

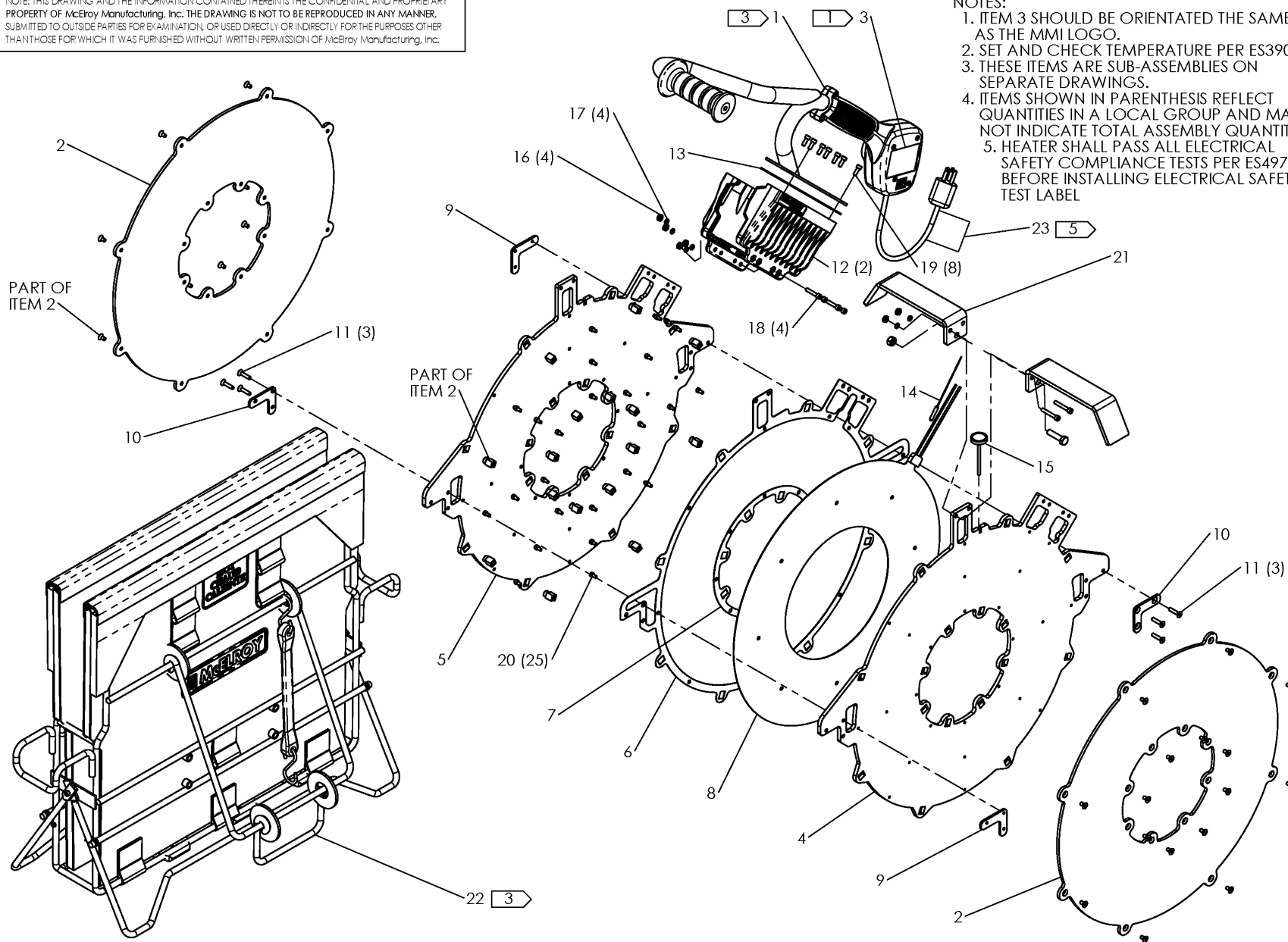
No: 1852019

#618 HEATER ASSEMBLY (12"/18") 220-240V, 50/60Hz, 1Ph

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NOTES:

1. ITEM 3 SHOULD BE ORIENTATED THE SAME AS THE MMI LOGO.
2. SET AND CHECK TEMPERATURE PER ES390.
3. THESE ITEMS ARE SUB-ASSEMBLIES ON SEPARATE DRAWINGS.
4. ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.
5. HEATER SHALL PASS ALL ELECTRICAL SAFETY COMPLIANCE TESTS PER ES497 BEFORE INSTALLING ELECTRICAL SAFETY TEST LABEL



McElroy Manufacturing Parts List

Part Number: 1852019 Obsolete & Replaced by 1853401 (#618 (12"/18") 220-240V Heater Assembly) ((4/2002-2/2020))



18 (12/18) 220-240v heater asy

Part Number 1852019 Component List

Item	Component	Description	Quantity	Unit	Price
1	1862601	8-18 220-240V Heater Handle/Controller Assembly	1.0	EA	442.00
2	A1852013	18 Heater Butt Plate Kit	1.0	EA	1,040.00
3	816396	Model 1852019 Part NO Label	1.0	EA	14.82
4	1852003	Right Heater Body	1.0	EA	1,019.00
5	1852004	Left Heater Body	1.0	EA	1,019.00
6	1852005	Heater O.d. Spacer	1.0	EA	272.00
7	1852006	Heater I.d. Spacer	1.0	EA	108.00
8	1851901	Mica/foil Heater Element	1.0	EA	1,140.00
9	1852011	Tapped Htr Guide Rod Sprt Bkt	2.0	EA	38.39
10	1852012	C'sunk Htr Guide Rod Sprt Bkt	2.0	EA	38.39
11	MAN00036	#10-32NFX7/8LG Fhscs SS	6.0	EA	0.40
12	1863102	Htr Terminal Enclosure Half	2.0	EA	50.38
13	1808102	Htr Gasket	1.0	EA	4.92
14	MKI00003	1X3/16 316SS 100OHM Plat Rtd	1.0	EA	59.44
15	MJK00002	2.5LG,150-650DEG F Thermometer	1.0	EA	47.64
16	MBA00004	#10-24NC Hex Nut Stl PL	4.0	EA	0.35
17	MBE00004	#10 Reg Splt Lck Washer Stl PL	4.0	EA	0.10
18	MAN00008	#10-24NCX1LG Shcs SS	4.0	EA	0.70
19	MAH00046	#10-24NCX1/2LG Shcs SS	8.0	EA	1.09
20	MAN00023	#8-32NCX5/16LG Shcs SS	25.0	EA	0.40
21	A1852010	618(12/18) Stripper Bar Kit	1.0	EA	169.00
22	1835102	Heater Bag Assembly	1.0	EA	860.00
23	8163210	Electrical Safety Test Label	1.0	EA	0.00

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.