



McElroy Manufacturing, Inc.
The leader by design.
Tulsa, Oklahoma U.S.A.

DRAWN:

BWW

CHECK:

TMT

APPRV'D:

JRP

DATE: 04/04/02

SHT

No: 2

REV

No: J

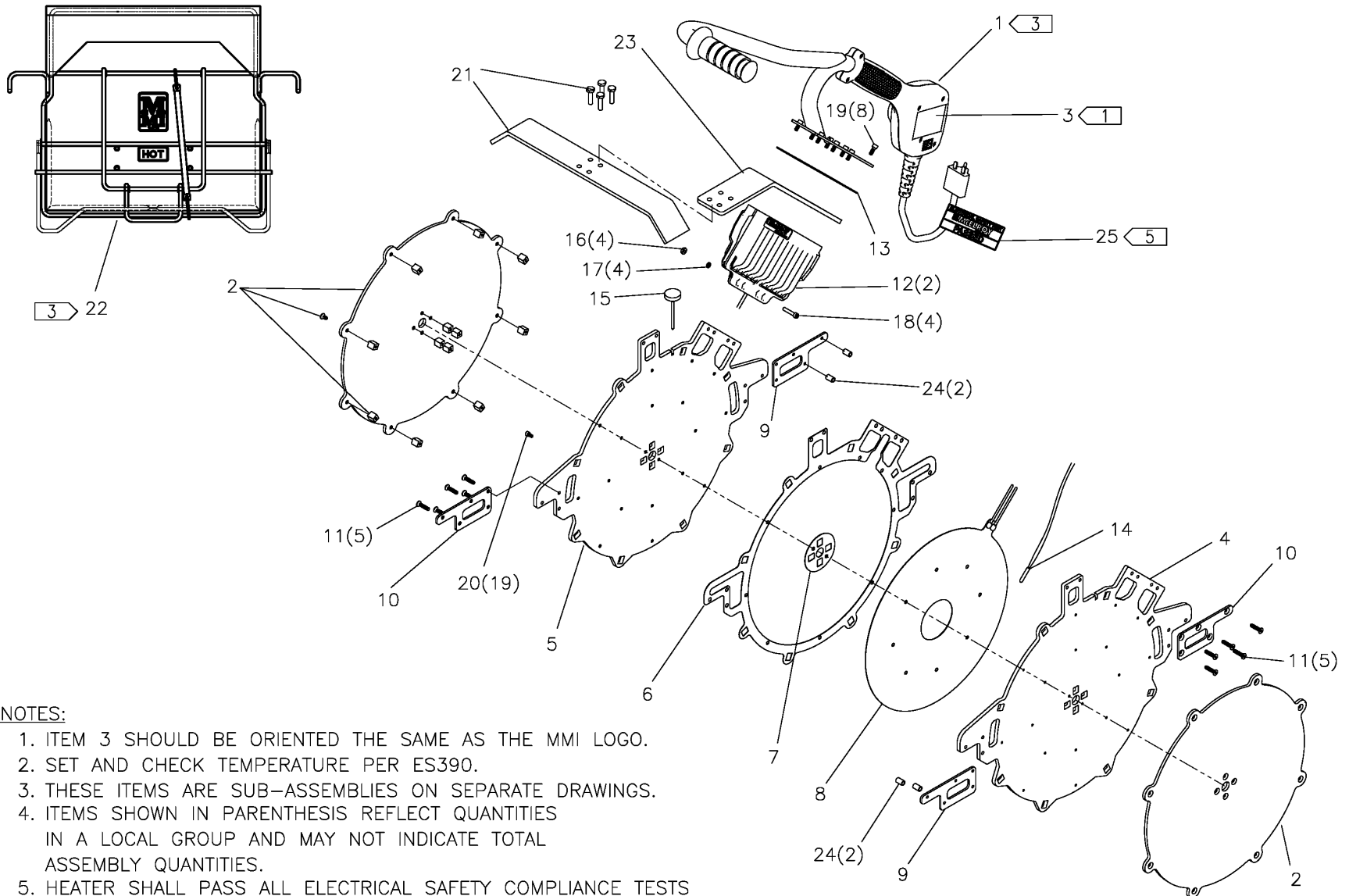
PART

No:

1855502

#618 HEATER ASSEMBLY (6"/12") 220-240V, 50/60Hz, 1Ph

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NOTES:

1. ITEM 3 SHOULD BE ORIENTED THE SAME AS THE MMI LOGO.
2. SET AND CHECK TEMPERATURE PER ES390.
3. THESE ITEMS ARE SUB-ASSEMBLIES ON SEPARATE DRAWINGS.
4. ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.
5. HEATER SHALL PASS ALL ELECTRICAL SAFETY COMPLIANCE TESTS PER ES497 BEFORE INSTALLING ELECTRICAL SAFETY TEST LABEL.

McElroy Manufacturing Parts List

Part Number: 1855502 Obsolete & Replaced by 1853601 (#618 (6"/12") 220-240V Heater Assembly) ((4/2002-2/2020))



18 (6/12) 220-240v heater assy

McElroy Manufacturing Parts List

Part Number: 1855502 Obsolete & Replaced by 1853601 (#618 (6"/12") 220-240V Heater Assembly) ((4/2002-2/2020))



18 (6/12) 220-240v heater assy

Part Number 1855502 Component List

Item	Component	Description	Quantity	Unit	Price
1	1862601	8-18 220-240V Heater Handle/Controller Assembly	1.0	EA	442.00
2	A1242108	12 Heater Butt Plate Kit	1.0	EA	836.00
3	816397	Model 1855502 Part NO Label	1.0	EA	14.34
4	1242103	Right Heater Body	1.0	EA	698.00
5	1242104	Left Heater Body	1.0	EA	698.00
6	1242105	Heater O.d. Spacer	1.0	EA	106.00
7	1242106	Heater I.d. Spacer	1.0	EA	14.03
8	1242201	240V Mica/foil Heater Element	1.0	EA	866.00
9	1852014	Tapped Htr Guide Rod Sprt Bkt	2.0	EA	39.74
10	1852015	C'sunk Htr Guide Rod Sprt Bkt	2.0	EA	39.74
11	MAN00036	#10-32NFX7/8LG Fhscs SS	10.0	EA	0.40
12	1863102	Htr Terminal Enclosure Half	2.0	EA	50.38
13	1808102	Htr Gasket	1.0	EA	4.92
14	MKI00003	1X3/16 316SS 100OHM Plat Rtd	1.0	EA	59.44
15	MJK00002	2.5LG,150-650DEG F Thermometer	1.0	EA	47.64
16	MBA00004	#10-24NC Hex Nut Stl PL	4.0	EA	0.35
17	MBE00004	#10 Reg Splt Lck Washer Stl PL	4.0	EA	0.10
18	MAN00008	#10-24NCX1LG Shcs SS	4.0	EA	0.70
19	MAC00038	#10-24NCX3/4LG Shcs SS	8.0	EA	0.48

McElroy Manufacturing Parts List

Part Number: 1855502 Obsolete & Replaced by 1853601 (#618 (6"/12") 220-240V Heater Assembly) ((4/2002-2/2020))

20	MAN00023	#8-32NCX5/16LG Shcs SS	19.0 EA	0.40
21	A1818803	618(6/12) Stripper Bar Kit	1.0 EA	184.00
22	1835102	Heater Bag Assembly	1.0 EA	860.00
23	1863201	Stripper Bar Bracket	1.0 EA	183.00
24	MLN00402	#10 X 5/16OD X 1/2LG Spacer	4.0 EA	1.15
25	8163210	Electrical Safety Test Label	1.0 EA	0.00

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.

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