



McElroy Manufacturing, Inc.

The leader by design.

Tulsa, Oklahoma U.S.A.

DRAWN:

MRP

CHECK:

DWP

APPRVD:

JRP

DATE:

12/1/08

SHT

No: 1A

REV

No: B

PART

No:

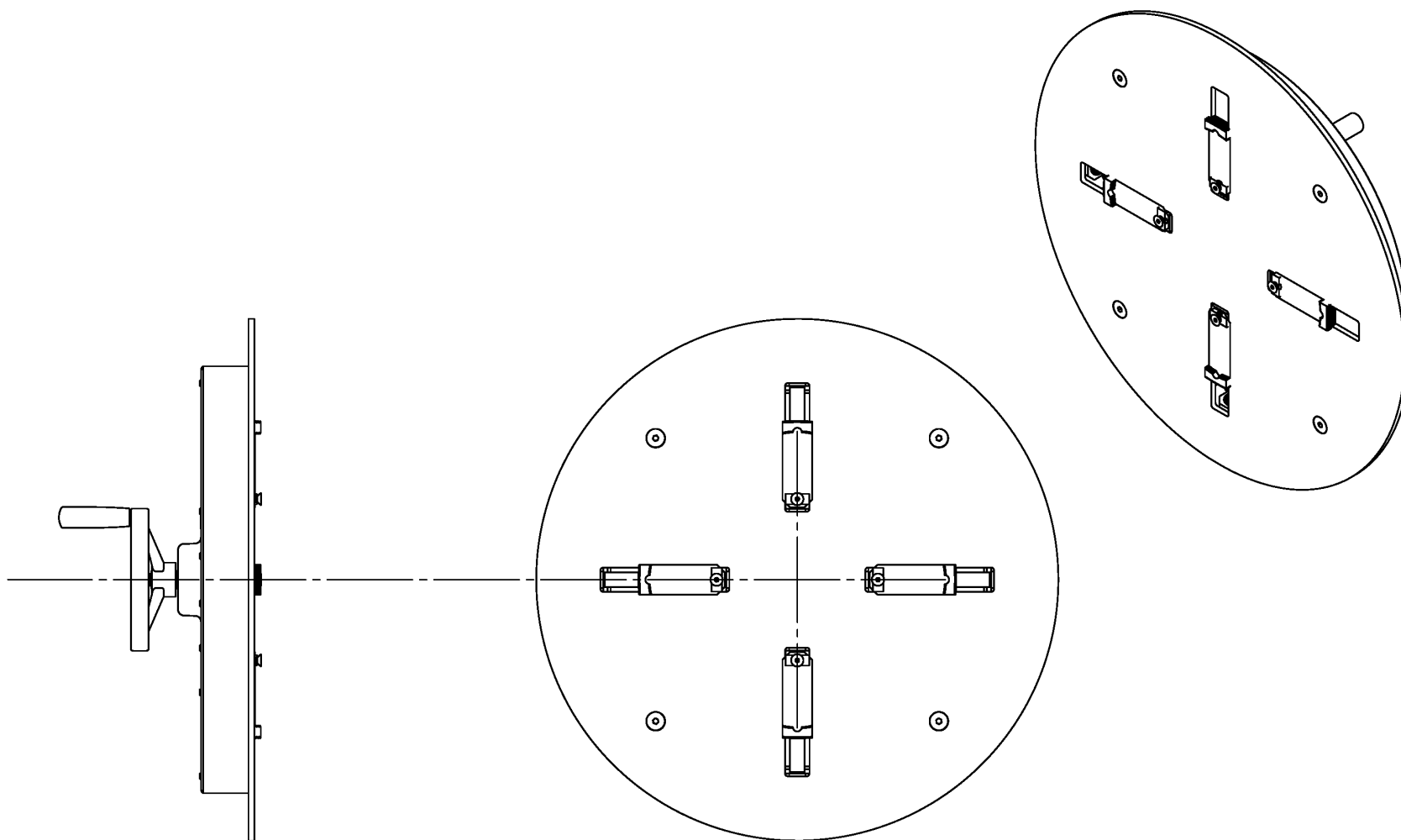
1879101

#618 STUB END HOLDER ASSEMBLY

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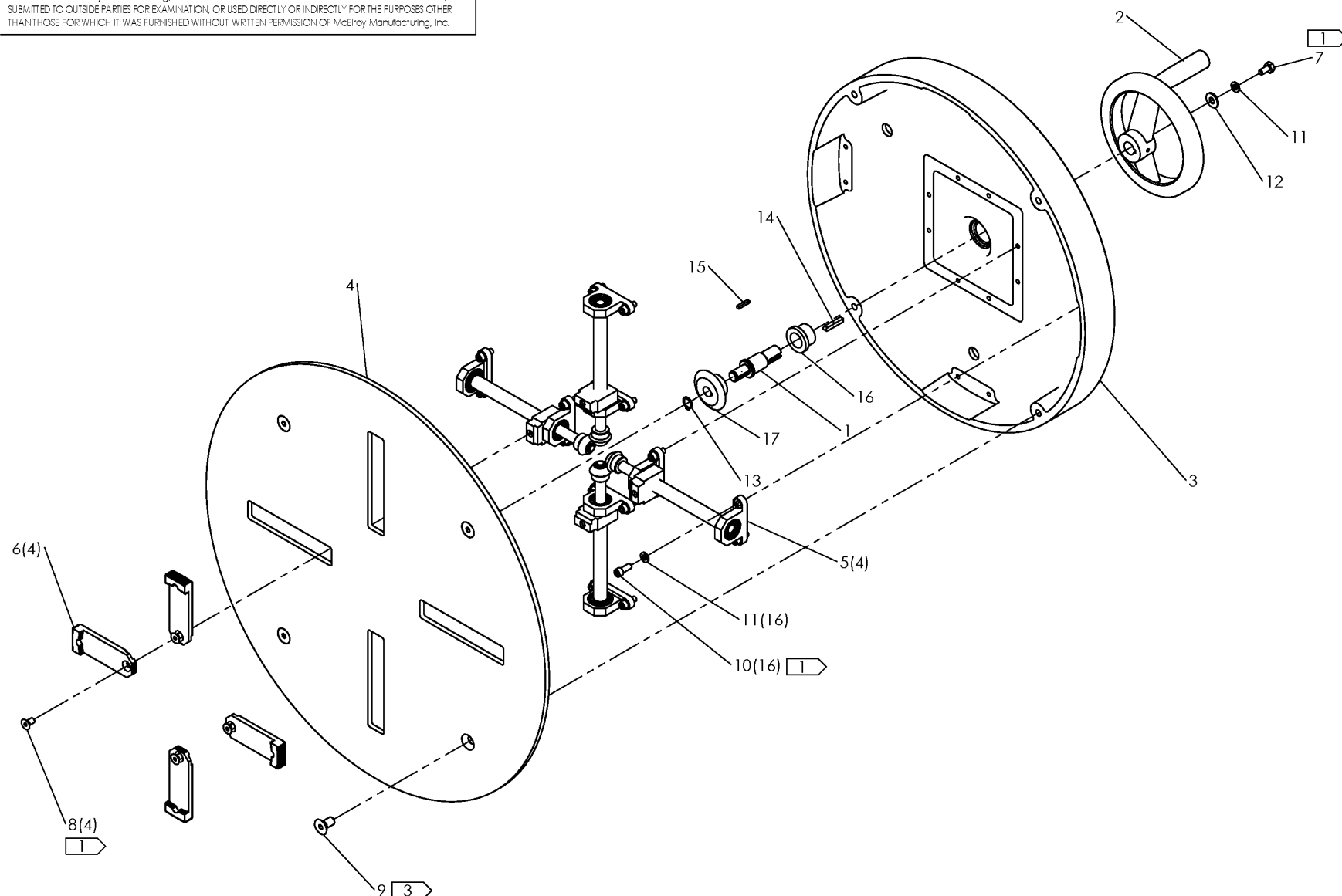
NOTES:

1. INSTALL WITH MEDIUM STRENGTH THREADLOCKER
2. LIGHTLY APPLY HD GREASE TO GEARS AND EXPOSED AREAS OF LEADSCREWS. DO NOT FILL CAVITY.
3. INSTALL WITH ANTI-SEIZE



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McElroy Manufacturing Parts List

Part Number: 1879101 618 Stub End Holder Assembly

Part Number 1879101 Component List

Item	Component	Description	Quantity	Unit	Price
1	886101	28 Stub End Holder Drive Shaft	1.0	EA	200.00
2	886201	28 Stub End Hldr Handwheel	1.0	EA	246.00
3	1879202	618 Stub End Holder Housing	1.0	EA	0.00
4	1879301	618 Stub End Holder Face Plate	1.0	EA	0.00
5	1879401	618 Stub End Holder Lead Screw Assembly	4.0	EA	1,379.00
6	1879601	412/618 Stub End Holder Jaw	4.0	EA	167.00
7	MAB00002	1/4-20NCX1/2LG Hhcs	1.0	EA	0.17
8	MAN00014	1/4-20NCX1/2LG Fhscs SS	4.0	EA	1.08
9	MAN00057	3/8-16NCX3/4LG Fhscs SS	4.0	EA	1.41
10	MAN00077	1/4-20NC X 5/8 LG Shcs SS	16.0	EA	0.18
11	MBE00005	1/4 Reg Splt Lck Washer Stl PL	17.0	EA	0.10
12	MBG00031	1/4 Fender Washer Stl PL	1.0	EA	0.31
13	MCB00001	SH-50 Ext Snap Ring	1.0	EA	0.37
14	MCK00066	3/16X3/16X3/4LG SQ Key,rnd End	1.0	EA	24.14
15	MCK00071	1/8X1/8X5/8LG Key,sq Ends	1.0	EA	23.06
16	MDM00401	Flange Bushing	1.0	EA	5.55
17	MDQ00021	Bevel Gear	1.0	EA	163.00

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.