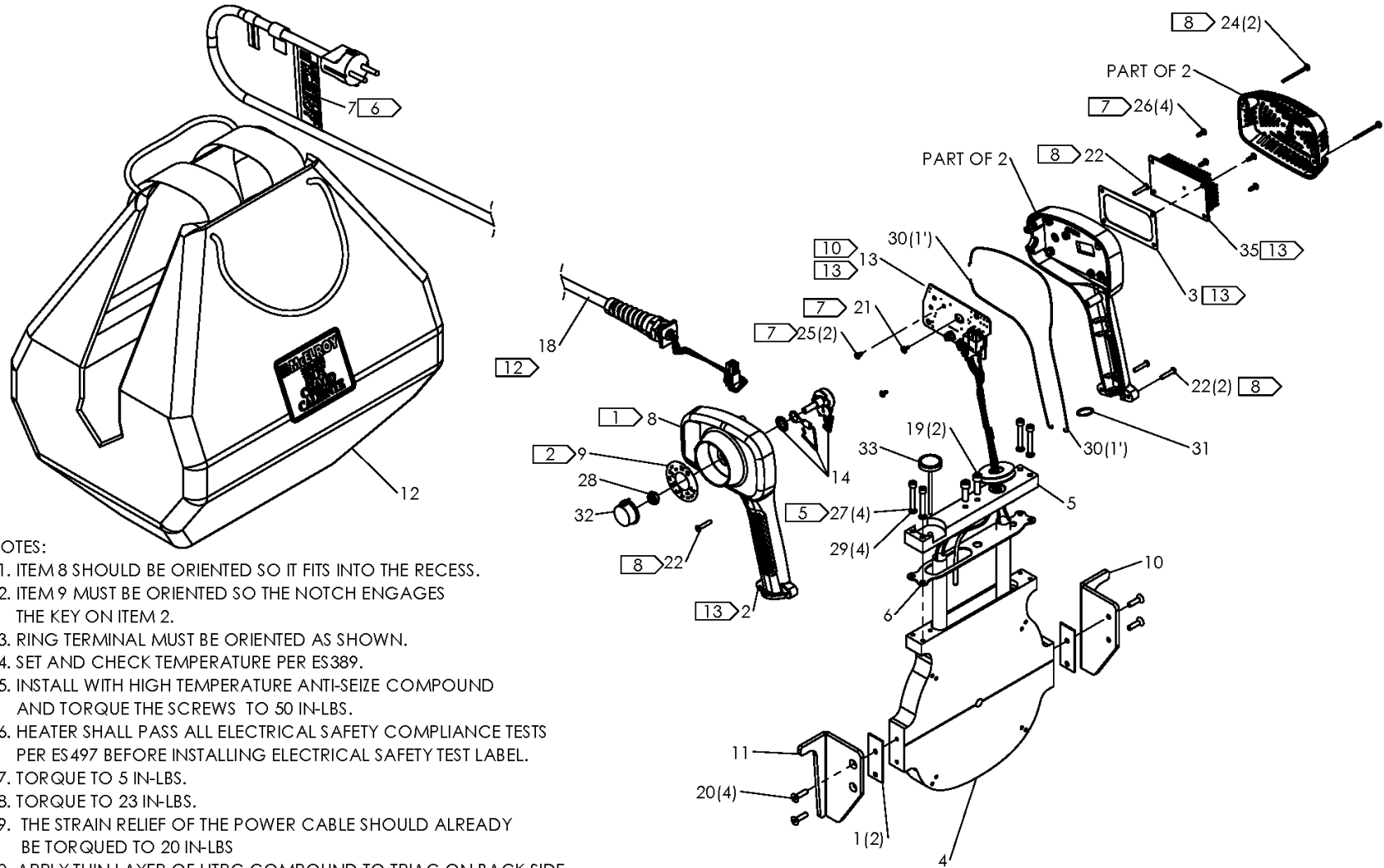


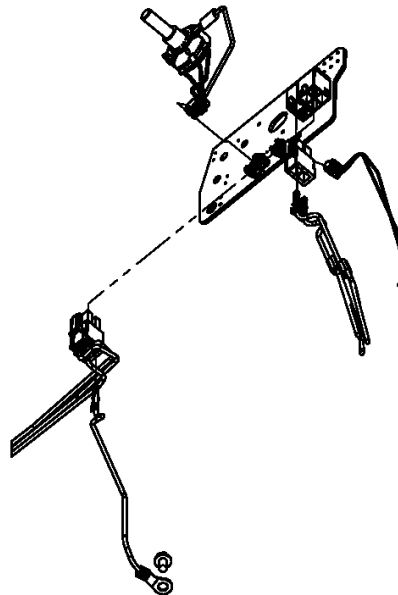
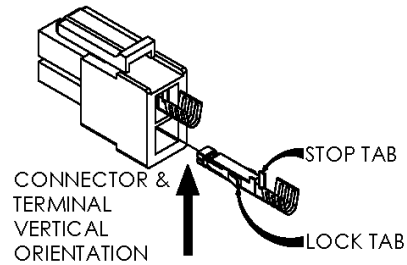
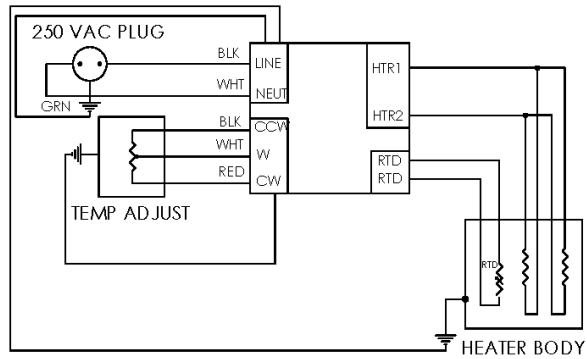
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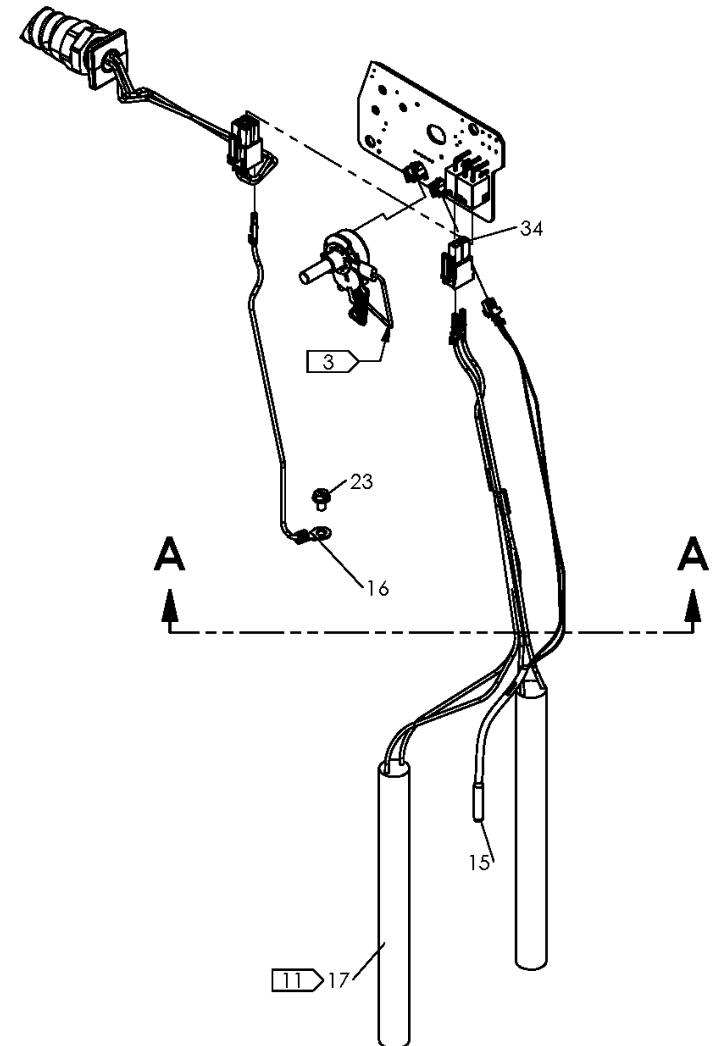
NOTES:

- ITEM 8 SHOULD BE ORIENTED SO IT FITS INTO THE RECESS.
- ITEM 9 MUST BE ORIENTED SO THE NOTCH ENGAGES THE KEY ON ITEM 2.
- RING TERMINAL MUST BE ORIENTED AS SHOWN.
- SET AND CHECK TEMPERATURE PER ES389.
- INSTALL WITH HIGH TEMPERATURE ANTI-SEIZE COMPOUND AND TORQUE THE SCREWS TO 50 IN-LBS.
- HEATER SHALL PASS ALL ELECTRICAL SAFETY COMPLIANCE TESTS PER ES497 BEFORE INSTALLING ELECTRICAL SAFETY TEST LABEL.
- TORQUE TO 5 IN-LBS.
- TORQUE TO 23 IN-LBS.
- THE STRAIN RELIEF OF THE POWER CABLE SHOULD ALREADY BE TORQUED TO 20 IN-LBS
- APPLY THIN LAYER OF HTRC COMPOUND TO TRIAC ON BACK SIDE OF THE PCB.
- ORDER KIT TO AT5078009 REPLACE CARTRIDGE ELEMENTS.
- ORDER KIT TO AT5078117 REPLACE POWER CABLE.
- COMPONENT MUST BE ORDERED AS PART OF THE T5033301 SUBASSEMBLY.

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SECTION A-A



McElroy Manufacturing Parts List

Part Number: SW36101 Hornet XL 240V Heater Assembly

Part Number SW36101 Component List

Item	Component	Description	Quantity	Unit	Price
1	426001	4MLMC Htr Support Bkt Gasket	2.0	EA	2.22
2	437304	Small Htr Handle/enclosure	1.0	EA	0.00
3	437401	Heat Sink Gasket	1.0	EA	0.00
4	707802	26/180 Expanded Heater Body	1.0	EA	0.00
5	722803	Hornet XL Cover Plate Wld	1.0	EA	0.00
6	809001	Htr Cover Plate Gasket	1.0	EA	9.34
7	8163210	Electrical Safety Test Label	1.0	EA	0.00
8	8163429	Model SW36101 Part NO Label	1.0	EA	0.00
9	816382	Temperature Scale Label	1.0	EA	6.85
10	SW33001	Heater Stripper Bracket	1.0	EA	0.00
11	SW33002	Heater Opp Hand Stripper Brkt	1.0	EA	0.00
12	SW34101	Hornet XL Heater Bag Assy	1.0	EA	152.00
13	T5030006	Heater Control Pcb Assy (Effective to 12/15/20)	1.0	EA	0.00
13	T5030009	Heater Control Pcb Assy	1.0	EA	0.00
14	T5030007	Potentiometer Assy	1.0	EA	24.65
15	T5077602	Rtd W/ Conn X 12"	1.0	EA	78.91
16	T5077903	Ground Wire W/#8 Term X 10"	1.0	EA	29.14
17	T5078009	240V 2X800W Crtg Htr Asyw/term	1.0	EA	0.00
18	T5078104	16A/250V Pwr Cord W/plug&conn	1.0	EA	0.00
19	MAH00052	1/4-20NC X 3/4"LG Shcs SS	2.0	EA	1.08
20	MAH00105	#10-24NCX3/4LG Fhscs SS	4.0	EA	0.70
21	MAH00296	#6-32X1/4 Phil Pan Sealg Scr	1.0	EA	1.86
22	MAL00010	#6-19X3/4LG Torx T15 Pan Hdscr	4.0	EA	0.55
23	MAL00024	#8-32NCX1/4LG Hwhsms SS	1.0	EA	0.34
24	MAL00031	#6-19X1-1/2"LG Torx T15 Panscr	2.0	EA	0.22
25	MAL00034	#6-19X1/4LG Phil Pan Hdscr	2.0	EA	0.06
26	MAL00035	#6-19X3/8LG Phil Pan Hdscr	4.0	EA	0.08
27	MAN00008	#10-24NCX1LG Shcs SS (Effective to 6/17/21)	4.0	EA	0.70
27	MAN00011	#10-24NCX1-1/4LG Shcs SS	4.0	EA	1.08
28	MBA00067	3/8-32NEF X 0.22 X 1/4 Sealnut	1.0	EA	4.08
29	MBG00137	#10 Belleville Spring Wshr SS	4.0	EA	1.08
30	MDL00373	.040DIA Buna O-ring Cord Stock	1.9	FT	1.68
31	MDL00374	O-ring	1.0	EA	0.57
32	MJJ00023	Control Knob	1.0	EA	4.86
33	MJK00002	2.5LG,150-650DEG F Thermometer	1.0	EA	47.64
34	MLF00175	Mega-fit Rec Conn,	1.0	EA	1.00
35	MQI00111	Heatsink	1.0	EA	0.00

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.