



McElroy Manufacturing, Inc.

The leader by design.

Tulsa, Oklahoma U.S.A.

DRAWN:

PJD

CHECK:

DWP

APPRVD:

SWB

DATE:

5/14/10

SHT

No: 1

REV

No: J

PART

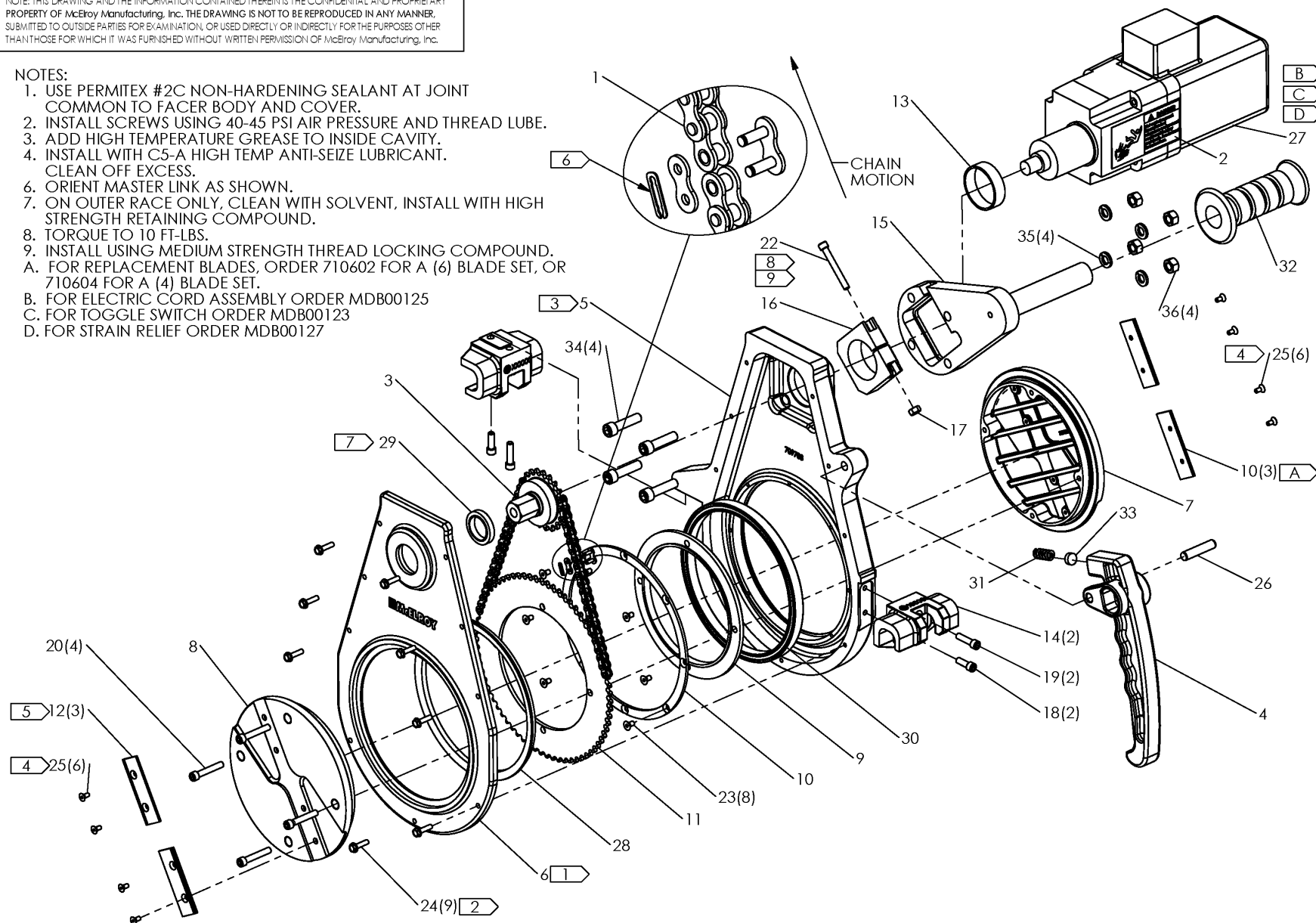
No: 711601

## 26/180 FACER ASSEMBLY 240V, 50/60Hz, 1Ph

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### NOTES:

1. USE PERMITEX #2C NON-HARDENING SEALANT AT JOINT COMMON TO FACER BODY AND COVER.
2. INSTALL SCREWS USING 40-45 PSI AIR PRESSURE AND THREAD LUBE.
3. ADD HIGH TEMPERATURE GREASE TO INSIDE CAVITY.
4. INSTALL WITH C5-A HIGH TEMP ANTI-SEIZE LUBRICANT. CLEAN OFF EXCESS.
6. ORIENT MASTER LINK AS SHOWN.
7. ON OUTER RACE ONLY, CLEAN WITH SOLVENT, INSTALL WITH HIGH STRENGTH RETAINING COMPOUND.
8. TORQUE TO 10 FT-LBS.
9. INSTALL USING MEDIUM STRENGTH THREAD LOCKING COMPOUND.  
A. FOR REPLACEMENT BLADES, ORDER 710602 FOR A (6) BLADE SET, OR 710604 FOR A (4) BLADE SET.  
B. FOR ELECTRIC CORD ASSEMBLY ORDER MDB00125  
C. FOR TOGGLE SWITCH ORDER MDB00123  
D. FOR STRAIN RELIEF ORDER MDB00127



## McElroy Manufacturing Parts List

**Part Number:** 711601 26/180mm 240V Facer Assembly

### Part Number 711601 Component List

| Item | Component | Description                                           | Quantity | Unit | Price    |
|------|-----------|-------------------------------------------------------|----------|------|----------|
| 1    | A710501   | Facer Chain Assy                                      | 1.0      | EA   | 27.23    |
| 2    | 410902    | Danger Not Expln Proof Label                          | 1.0      | EA   | 1.68     |
| 3    | 417202    | Driver Sprocket Weldment                              | 1.0      | EA   | 114.00   |
| 4    | 433002    | Latch Handle                                          | 1.0      | EA   | 125.00   |
| 5    | 709703    | 220V Facer Body                                       | 1.0      | EA   | 821.00   |
| 6    | 709802    | Facer Cover                                           | 1.0      | EA   | 307.00   |
| 7    | 709902    | Replaced by A718301 (Effective to 3/17/15)            | 1.0      | EA   | 0.00     |
| 7    | 717403    | Pocketed Tapped Blade Holder                          | 1.0      | EA   | 253.00   |
| 8    | 709903    | Replaced by A718301 (Effective to 3/17/15)            | 1.0      | EA   | 0.00     |
| 8    | 717503    | Pocketed C'bore Blade Holder                          | 1.0      | EA   | 253.00   |
| 9    | 710001    | Spacer Ring                                           | 1.0      | EA   | 218.00   |
| 10   | 710101    | Clamping Ring                                         | 1.0      | EA   | 58.88    |
| 11   | 710401    | Driven Sprocket                                       | 1.0      | EA   | 216.00   |
| 12   | 710601    | Facer Blade 3LG                                       | 4.0      | EA   | 71.14    |
| 13   | 710801    | Facer Spacer Ring                                     | 1.0      | EA   | 0.00     |
| 14   | 883704    | Replaced by A883706 OR A717301 (Effective to 3/17/15) | 2.0      | EA   | 0.00     |
| 14   | 883706    | 26 HT Guide Rod Bracket                               | 2.0      | EA   | 101.00   |
| 15   | 899501    | Motor Adapter Plate Wld                               | 1.0      | EA   | 591.00   |
| 16   | 899601    | Motor Retaining Block                                 | 1.0      | EA   | 255.00   |
| 17   | MBA00005  | 1/4-20NC Fnsh Hex Nut Stl PL                          | 1.0      | EA   | 0.32     |
| 18   | MAC00053  | 1/4-20NCX3/4LG Shcs PL                                | 2.0      | EA   | 0.92     |
| 19   | MAC00055  | 1/4-20NCX1LG Shcs PL                                  | 2.0      | EA   | 0.48     |
| 20   | MAC00056  | 1/4-20NCX1-1/4LG Shcs PL (Effective to 3/17/15)       | 4.0      | EA   | 1.15     |
| 20   | MAC00444  | 1/4-20NCX1-1/2LG Shcs Stl PL                          | 4.0      | EA   | 0.67     |
| 21   | MAC00065  | L/h 1/4-20NCX1-1/2LG Shcs PL (Effective to 12/20/10)  | 1.0      | EA   | 5.75     |
| 22   | MAC00435  | 1/4-20NCX2LG Shcs PL                                  | 1.0      | EA   | 0.77     |
| 23   | MAD00030  | #10-24NCX3/8LG Fhscs PL                               | 8.0      | EA   | 0.48     |
| 24   | MAH00037  | #10-24NCX3/4LG Hwh TF Screw                           | 9.0      | EA   | 0.35     |
| 25   | MAH00074  | #8-32NCX3/8LG Fhscs SS                                | 8.0      | EA   | 0.40     |
| 26   | MCK00017  | 3/8DIA X1-3/4LG Lock Pin Stl PL                       | 1.0      | EA   | 3.20     |
| 27   | MDB00121  | 220V, 1150W Universal Motor                           | 1.0      | EA   | 1,514.00 |
| 28   | MDL00260  | V-ring Seal                                           | 1.0      | EA   | 85.31    |
| 29   | MDM00087  | Ball Bearing                                          | 1.0      | EA   | 45.99    |
| 30   | MDM00305  | Bearing                                               | 1.0      | EA   | 733.00   |
| 31   | MJE00008  | Die Spring                                            | 1.0      | EA   | 6.21     |
| 32   | MJJ00009  | 1" Black Gloss Hand Grip                              | 1.0      | EA   | 3.59     |
| 33   | 710901    | Preload Spacer                                        | 1.0      | EA   | 3.24     |
| 34   | MAH00078  | 3/8-16NCX1-1/2LG Shcs SS                              | 4.0      | EA   | 2.04     |
| 35   | MBE00007  | 3/8 Reg Splt Lck Wshr Stl PL                          | 4.0      | EA   | 0.12     |
| 36   | MBA00007  | 3/8-16NC Fnsh Hex Nut Stl PL                          | 4.0      | EA   | 0.28     |

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.