



McElroy Manufacturing, Inc.

The leader by design.

Tulsa, Oklahoma U.S.A.

DRAWN:

JCV

CHECK:

PJD

APPRVD: MRP

DATE:

3/28/14

SHT No:

2

REV No:

F

PART No:

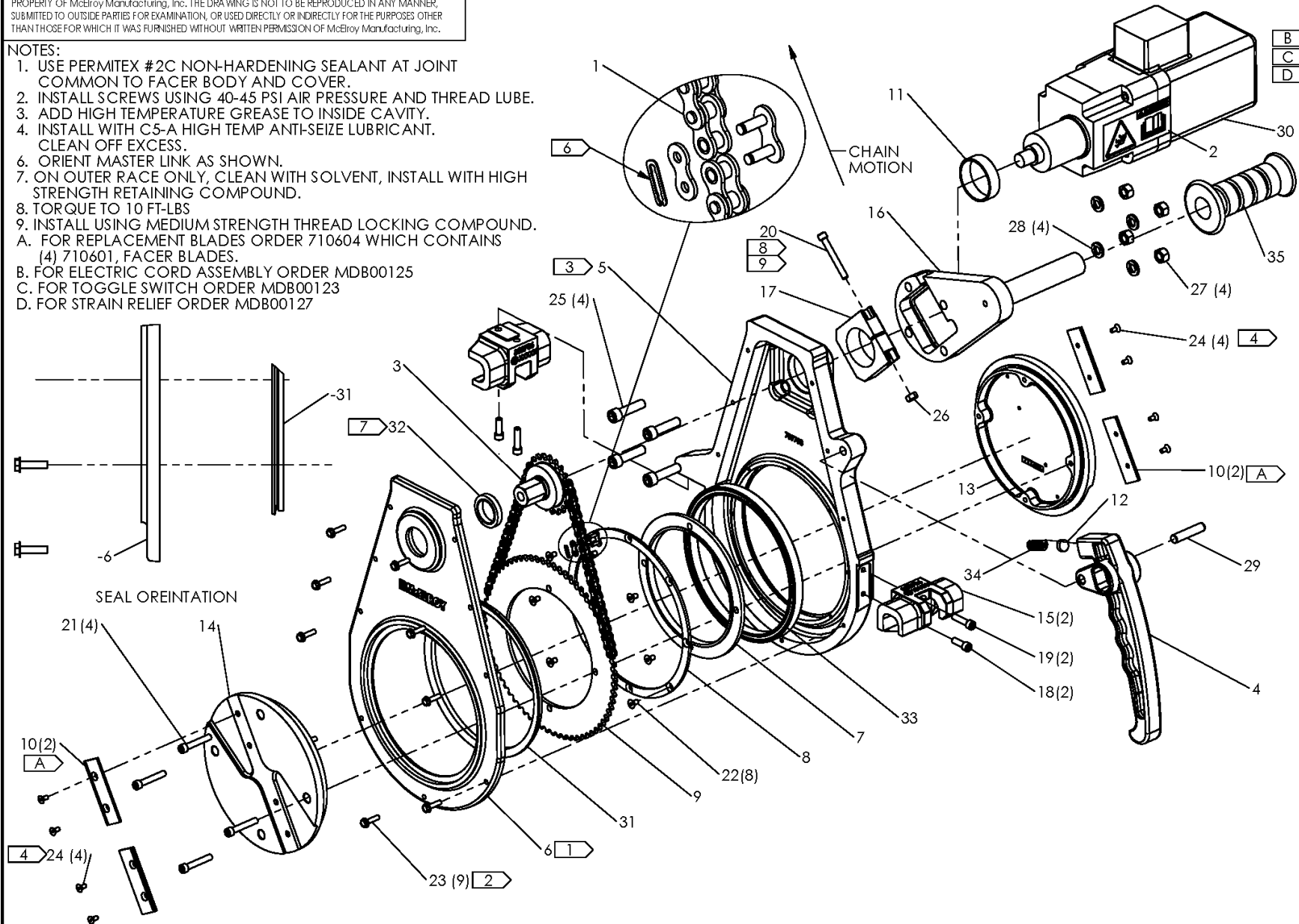
711602

26/180 FACER ASSEMBLY 240V, 50/60Hz, 1Ph, CEE 7/7 PLUG

NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.

NOTES:

1. USE PERMITEX #2C NON-HARDENING SEALANT AT JOINT COMMON TO FACER BODY AND COVER.
2. INSTALL SCREWS USING 40-45 PSI AIR PRESSURE AND THREAD LUBE.
3. ADD HIGH TEMPERATURE GREASE TO INSIDE CAVITY.
4. INSTALL WITH C-5-A HIGH TEMP ANTI-SEIZE LUBRICANT. CLEAN OFF EXCESS.
6. ORIENT MASTER LINK AS SHOWN.
7. ON OUTER RACE ONLY, CLEAN WITH SOLVENT, INSTALL WITH HIGH STRENGTH RETAINING COMPOUND.
8. TORQUE TO 10 FT-LBS
9. INSTALL USING MEDIUM STRENGTH THREAD LOCKING COMPOUND.
- A. FOR REPLACEMENT BLADES ORDER 710604 WHICH CONTAINS (4) 710601, FACER BLADES.
- B. FOR ELECTRIC CORD ASSEMBLY ORDER MDB00125
- C. FOR TOGGLE SWITCH ORDER MDB00123
- D. FOR STRAIN RELIEF ORDER MDB00127



McElroy Manufacturing Parts List

Part Number: 711602 26/180mm 240V Facer Assembly with CEE 7/7 Plug

Part Number 711602 Component List

Item	Component	Description	Quantity	Unit	Price
1	A710501	Facer Chain Assy	1.0	EA	27.23
2	410902	Danger Not Expln Proof Label	1.0	EA	1.68
3	417202	Driver Sprocket Weldment	1.0	EA	114.00
4	433002	Latch Handle	1.0	EA	125.00
5	709703	220V Facer Body	1.0	EA	821.00
6	709802	Facer Cover	1.0	EA	307.00
7	710001	Spacer Ring	1.0	EA	218.00
8	710101	Clamping Ring	1.0	EA	58.88
9	710401	Driven Sprocket	1.0	EA	216.00
10	710603	26 Pp-r Blade (Effective to 6/8/16)	4.0	EA	0.00
10	710601	Facer Blade 3LG	4.0	EA	71.14
11	710801	Facer Spacer Ring	1.0	EA	0.00
12	710901	Preload Spacer	1.0	EA	3.24
13	717401	Pocketed Tapped Blade Holder (Effective 12/11/18 to 9/20/21)	1.0	EA	269.00
13	717403	Pocketed Tapped Blade Holder (Effective 3/18/15 to 12/10/18)	1.0	EA	253.00
13	717404	Tapped Blade Holder (sand)	1.0	EA	0.00
14	717501	Pocketed C'bore Blade Holder (Effective 12/11/18 to 9/20/21)	1.0	EA	269.00
14	717503	Pocketed C'bore Blade Holder (Effective 3/18/15 to 12/10/18)	1.0	EA	253.00
14	717504	C'bored Blade Holder (sand)	1.0	EA	0.00
15	883706	26 HT Guide Rod Bracket	2.0	EA	101.00
16	899501	Motor Adapter Plate Wld	1.0	EA	591.00
17	899601	Motor Retaining Block	1.0	EA	255.00
18	MAC00053	1/4-20NCX3/4LG Shcs PL	2.0	EA	0.92
19	MAC00055	1/4-20NCX1LG Shcs PL	2.0	EA	0.48
20	MAC00435	1/4-20NCX2LG Shcs PL	1.0	EA	0.77
21	MAC00444	1/4-20NCX1-1/2LG Shcs Stl PL	4.0	EA	0.67
22	MAD00030	#10-24NCX3/8LG Fhscs PL	8.0	EA	0.48
23	MAH00037	#10-24NCX3/4LG Hwh TF Screw	9.0	EA	0.35
24	MAH00074	#8-32NCX3/8LG Fhscs SS	8.0	EA	0.40
25	MAH00078	3/8-16NCX1-1/2LG Shcs SS	4.0	EA	2.04
26	MBA00005	1/4-20NC Fhsh Hex Nut Stl PL	1.0	EA	0.32
27	MBA00007	3/8-16NC Fhsh Hex Nut Stl PL	4.0	EA	0.28
28	MBE00007	3/8 Reg Splt Lck Wshr Stl PL	4.0	EA	0.12
29	MCK00017	3/8DIAX1-3/4LG Lock Pin Stl PL	1.0	EA	3.20
30	MDB00121	220V, 1150W Universal Motor	1.0	EA	1,514.00
31	MDL00260	V-ring Seal	1.0	EA	85.31
32	MDM00087	Ball Bearing	1.0	EA	45.99
33	MDM00305	Bearing	1.0	EA	733.00
34	MJE00008	Die Spring	1.0	EA	6.21
35	MJJ00009	1" Black Gloss Hand Grip	1.0	EA	3.59

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.