

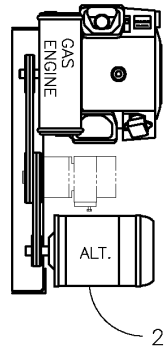


McElroy Manufacturing, Inc.
The leader by design.
Tulsa, Oklahoma U.S.A.

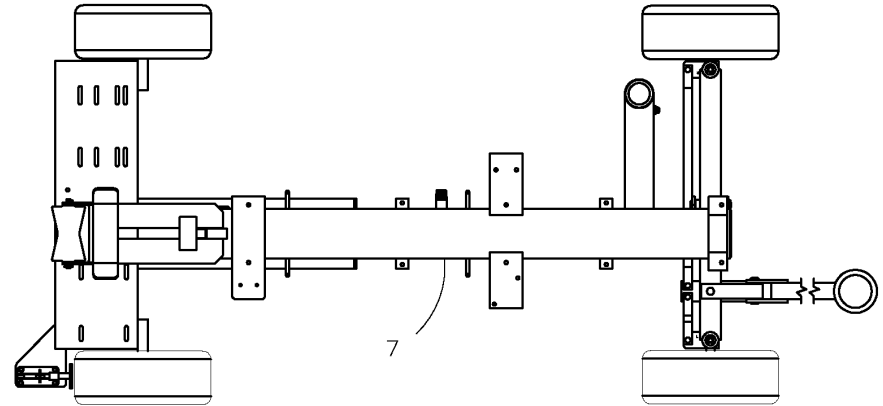
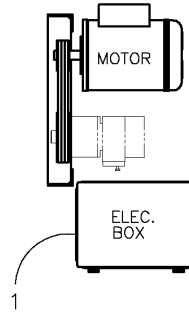
DRAWN: TLW CHECK: TMT APPRV'D: SWB DATE: 1/27/97 DWG No: SHT No: REV No: F PART No:

#412/#618 FUSION MACHINE GROUPING FOR 1245000 & 1855600 ASSEMBLIES CAD No: _ASY1218

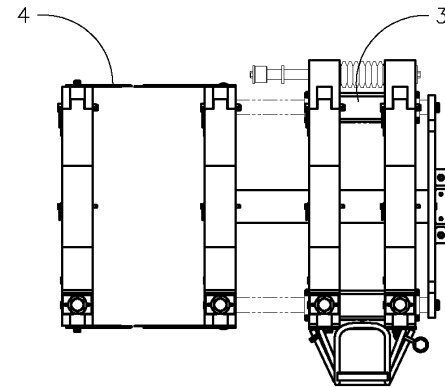
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OR



- 1 - 1243501 #412 ELECTRIC POWER ASSY. 240V, 60Hz, 3Ph
- 1 - 1243601 #412 ELECTRIC POWER ASSY. 220V, 50Hz, 3Ph
- 1 - 1243701 #412 ELECTRIC POWER ASSY. 415V, 50Hz, 3Ph
- 1 - 1823301 #618 ELECTRIC POWER ASSY. 240V, 60Hz, 3Ph
- 1 - 1823401 #618 ELECTRIC POWER ASSY. 220V, 50Hz, 3Ph
- 1 - 1823501 #618 ELECTRIC POWER ASSY. 415V, 50Hz, 3Ph
- 2 - 1823101 #412/#618 GAS POWER ASSY.
- 3 - 1822501 #412/#618 HIGH FORCE CYL. ASSY. SET (STD)
- 3 - 1822601 #412/#618 MEDIUM FORCE CYL. ASSY. SET (HV)
- 3 - 1856801 #412/#618 LOW FORCE CYL. ASSY. SET (XHV)
- 4 - 1243201 #412 DIPS JAW SET ASSEMBLY
- 4 - 1822301 #618 JAW SET ASSEMBLY
- 5 - 1822801 #412/#618 HYDRAULIC SCHEMATIC (NOT SHOWN)
- 6 - 1243301 #412 PLUMBING SCHEMATIC (NOT SHOWN)
- 6 - 1822901 #618 PLUMBING SCHEMATIC (NOT SHOWN)
- 7 - 1822101 #412/#618 GAS/ELECTRIC ROLLING CHASSIS ASSEMBLY



McElroy Manufacturing Parts List

Part Number: 1855602 618 MF Gas Fusion Machine Assembly (Obsolete)

Part Number 1855602 Component List

Item	Component	Description	Quantity	Unit	Price
2	1823101	412/618 Gas Power Assembly	1.0	EA	0.00
3	1822601	618 MF Cylinder Assembly Set	1.0	S2	4,333.00
4	1822301	No. 618 Jaw Set Assembly	1.0	EA	0.00
5	1822801	No. 412 / No. 618 Hydraulic Schematic	1.0	EA	0.00
6	1822901	#618 Plumbing Schematic	1.0	EA	0.00
7	1822101	No. 412 / No. 618 Gas / Electric Rolling Chassis Assembly	1.0	EA	10,657.00

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.

