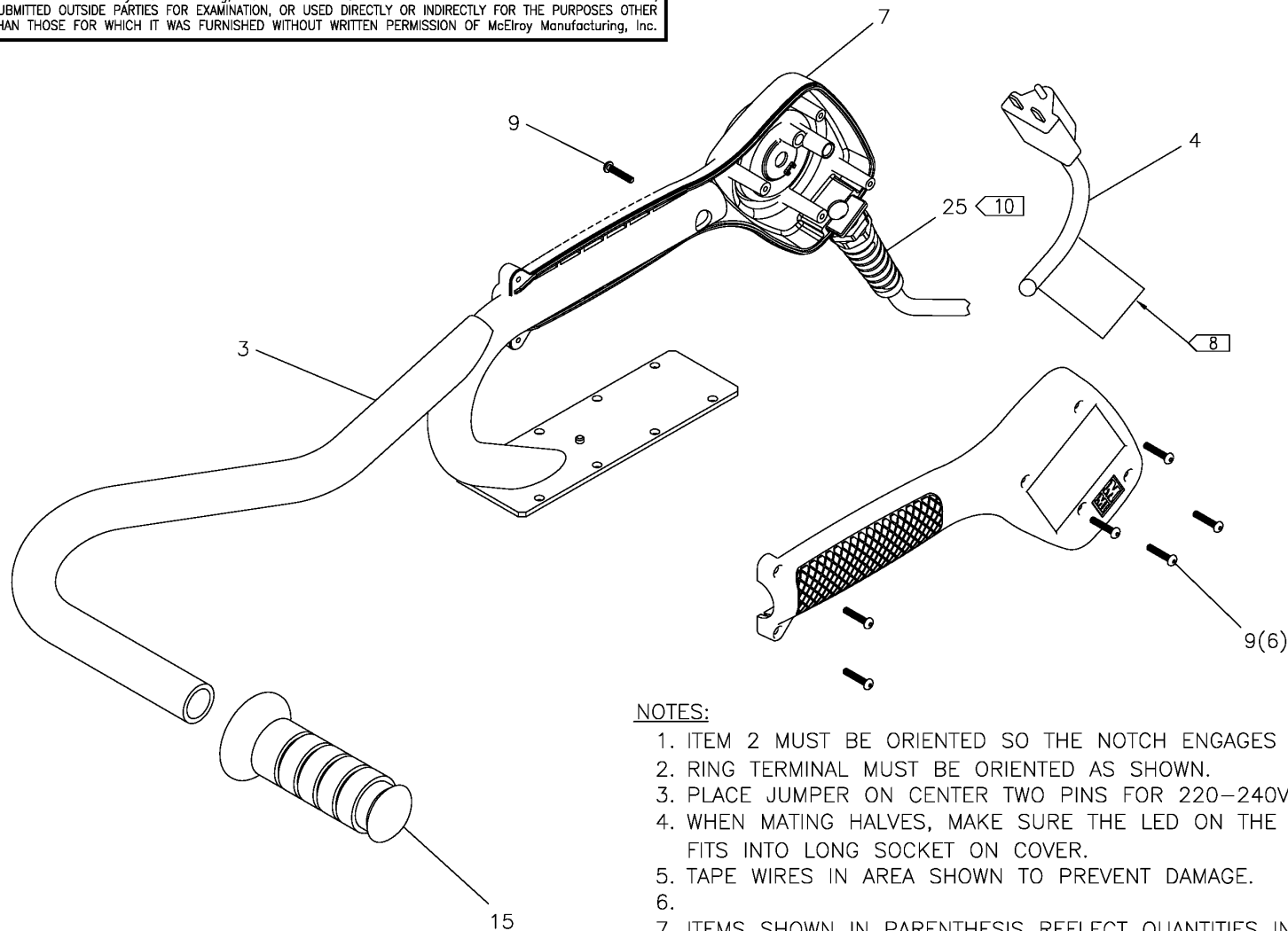


MI ®	McElroy Manufacturing, Inc. The leader by design. Tulsa, Oklahoma U.S.A.	DRAWN: BWW	CHECK: TMT	APPR'D: SWB	DATE: 06/14/02	DWG No: 1862600	SHT No: 1A	REV No: J	PART No: 1862601
		8"-18" 220-240V,50/60Hz,1Ph HEATER HANDLE/CONTROLLER ASSEMBLY							CAD No: 1862601

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NOTES:

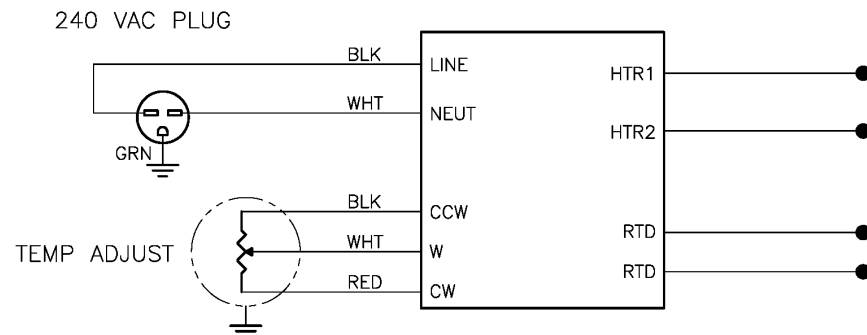
- ITEM 2 MUST BE ORIENTED SO THE NOTCH ENGAGES THE KEY ON ITEM 7.
- RING TERMINAL MUST BE ORIENTED AS SHOWN.
- PLACE JUMPER ON CENTER TWO PINS FOR 220-240V OPERATION.
- WHEN MATING HALVES, MAKE SURE THE LED ON THE PC BOARD FITS INTO LONG SOCKET ON COVER.
- TAPE WIRES IN AREA SHOWN TO PREVENT DAMAGE.
-
- ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.
- FOR REPLACEMENT LABEL ONLY ORDER 410906.
- THESE ITEMS MAY NOT BE NECESSARY IF THE HEATER ELEMENTS LEADS ARE OF SUFFICIENT LENGTH.
- TORQUE TO 42 IN-LBS.



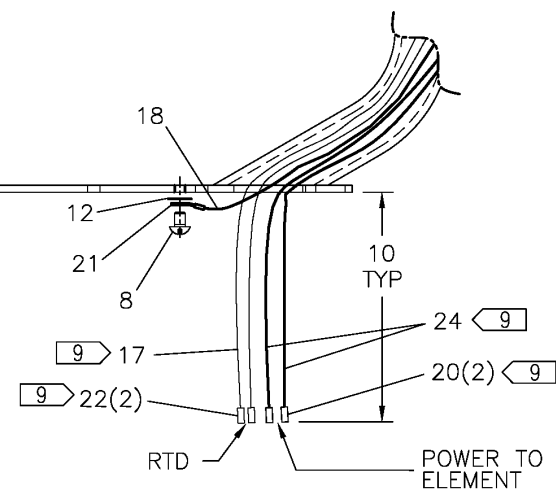
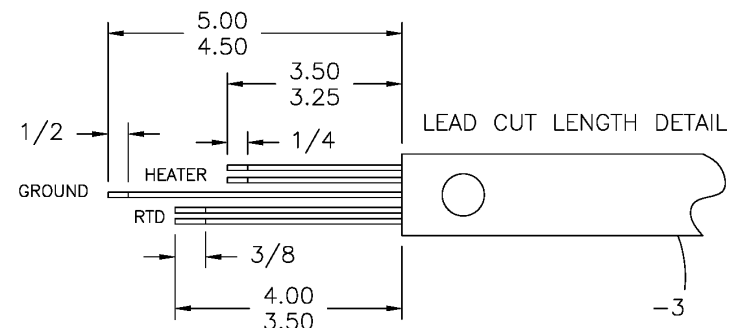
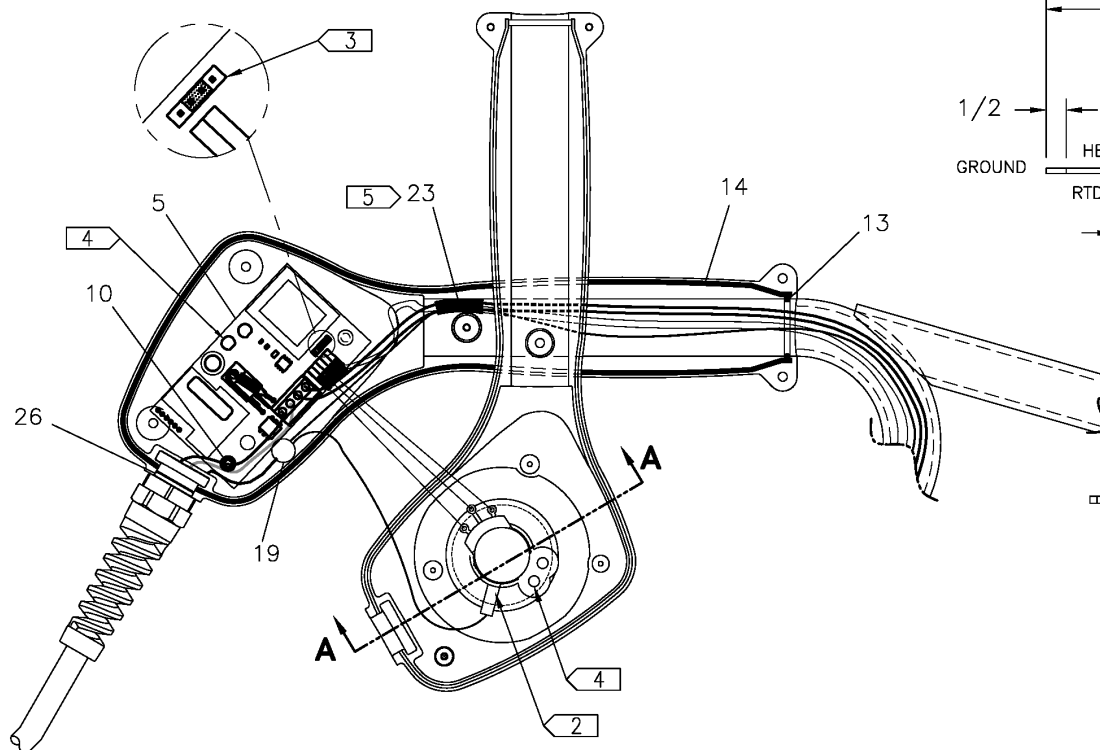
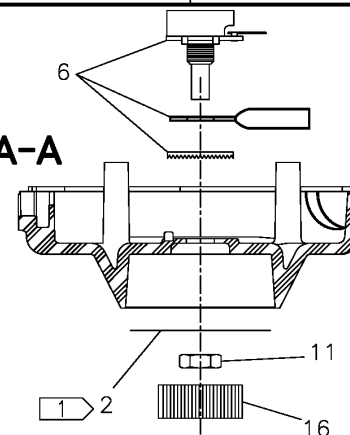
McElroy Manufacturing, Inc.
The leader by design.
Tulsa, Oklahoma U.S.A.

DRAWN: BWW	CHECK: TMT	APPRV'D: SWB	DATE: 06/14/02	DWG No: 1862600	SHT No: 1B	REV No: J	PART No: 1862601
8"-18" 220-240V,50/60Hz,1Ph HEATER HANDLE/CONTROLLER ASSEMBLY							CAD No: 1862601

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SECTION A-A



McElroy Manufacturing Parts List

Part Number: 1862601 8-18 220-240V Heater Handle/Controller Assembly ((See A1862601 for replacement kit including instruction sheet & hardware))



8-18 240v htr hdl/ctrlr assy

Part Number 1862601 Component List

Item	Component	Description	Quantity	Unit	Price
1	410906	Dng Not Expln Proof Tag Label (Effective 7/15/02 to 12/1/09)	1.0	EA	4.20
2	816382	Temperature Scale Label	1.0	EA	7.33
3	838007	Heater Handle Wld	1.0	EA	193.00
4	1854801	Replaced by A1854802 (Effective 7/15/02 to 8/23/17)	1.0	EA	0.00
4	1854802	15A,250V Power Cord Assy w/ Nema 6-15 Plug	1.0	EA	69.53
5	T5030001	Heater Control Pcb Assy	1.0	EA	156.00
6	T5030002	Potentiometer Assy	1.0	EA	15.05
7	T5030103	Heater Handle/enclosure	1.0	EA	25.00
8	MAH00030	#10-24NCX1/4LG Rhsms SS	1.0	EA	0.30
9	MAL00010	#6-19X3/4LG Torx T15 Pan Hdscr	7.0	EA	0.56
10	MAL00011	#6-19X1/4LG Torx T15 Pan Hdscr	1.0	EA	0.66
11	MBA00067	3/8-32NEF X 0.22 X 1/4 Sealnut	1.0	EA	6.22
12	MBG00072	#10 Int Tooth Lock Washer	1.0	EA	0.29
13	MDL00018	O-ring	1.0	EA	0.61
14	MDL00243	.070DIA Buna-n O-ring Stock	2.167	FT	1.03
15	MJJ00009	1" Black Gloss Hand Grip	1.0	EA	3.86
16	MJJ00023	Control Knob	1.0	EA	5.24
17	MLL00116	#22 Type Tggt Elec Wire	5.0	FT	2.63
18	MLL00215	#14 Type Tggt Wire, Green/yel	2.0	FT	2.62
19	MLM00010	2/12-4/18 Closed End Splice	1.0	EA	1.20
20	MLM00012	14-16 Hi-temp Butt Splice	2.0	EA	0.42
21	MLM00013	14-16 X #10 Hi-temp Ring Term	1.0	EA	1.18
22	MLM00040	18-22 Hi-temp Butt Splice	2.0	EA	1.04
23	MLN00219	Fiberglass Tape (per Ft)	0.333	FT	0.56
24	MLL00020	#14 Type Tggt Wire	5.0	FT	2.48
25	434302	Power Cord Strain Relief	1.0	EA	14.35
26	MDL00248	O-ring	1.0	EA	0.30

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.