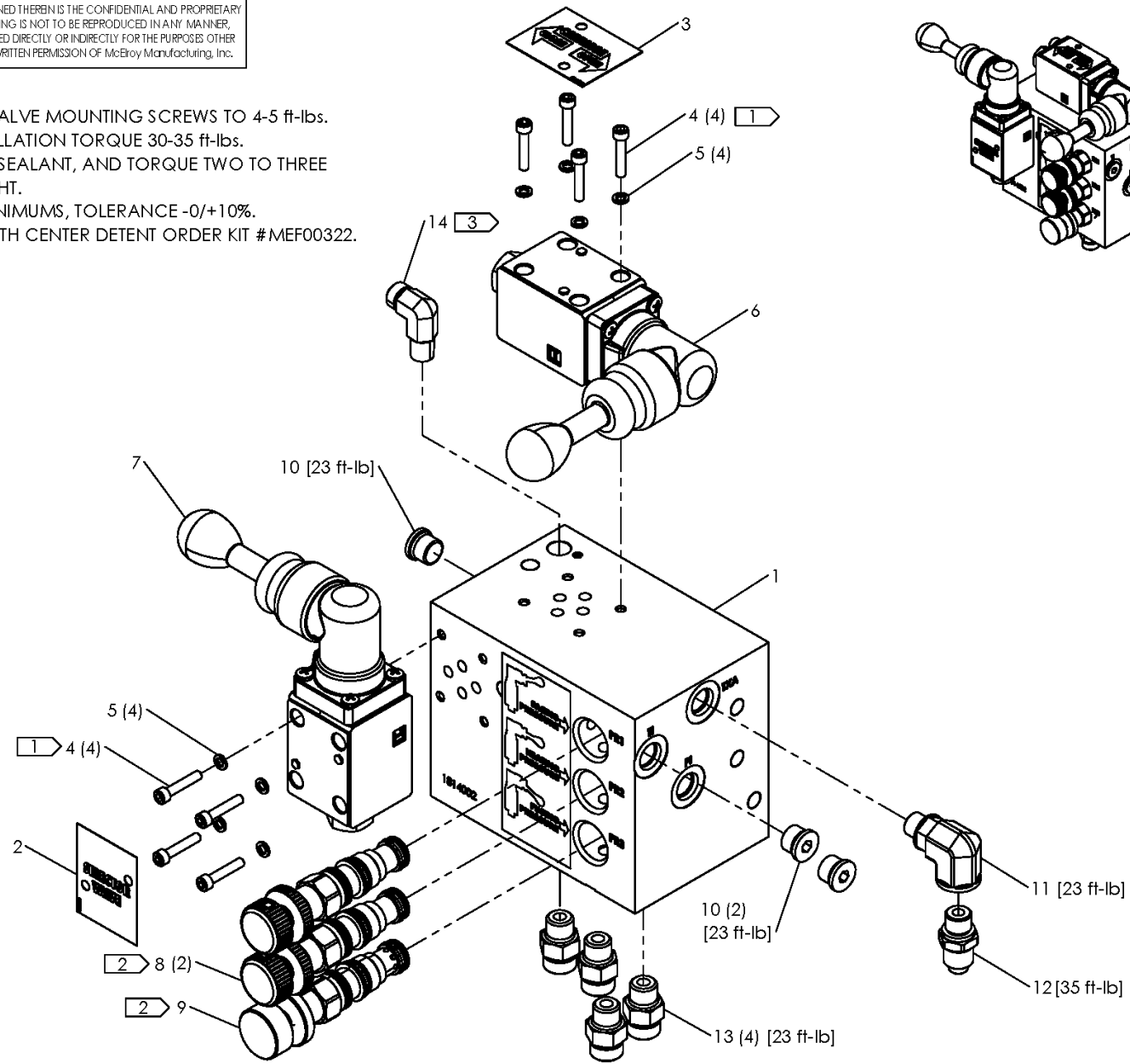


## CARRIAGE MANIFOLD ASSEMBLY

NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.

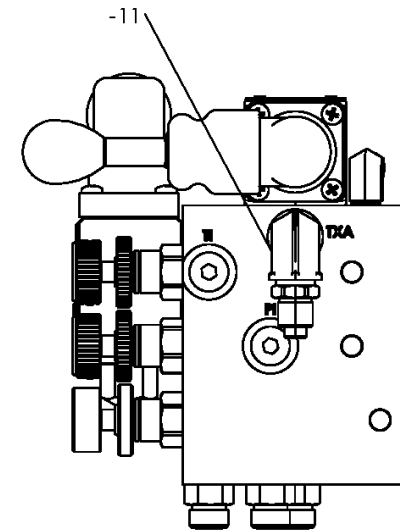
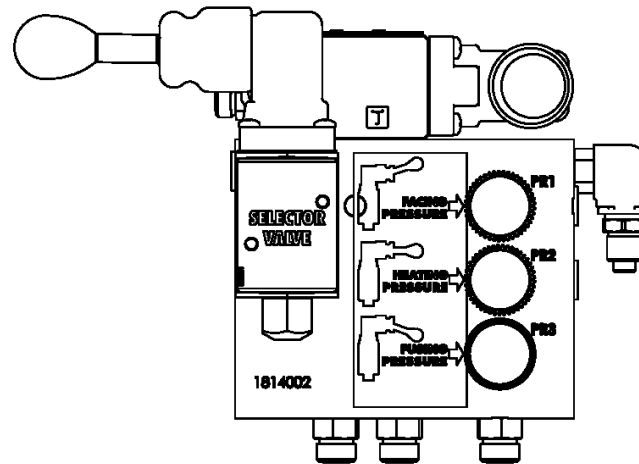
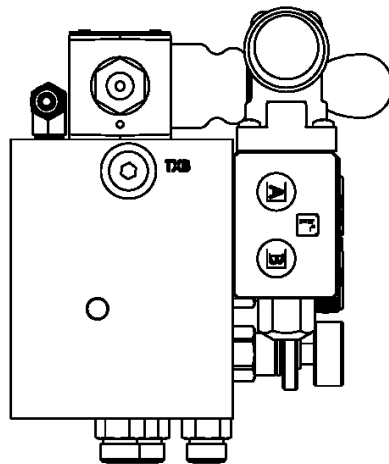
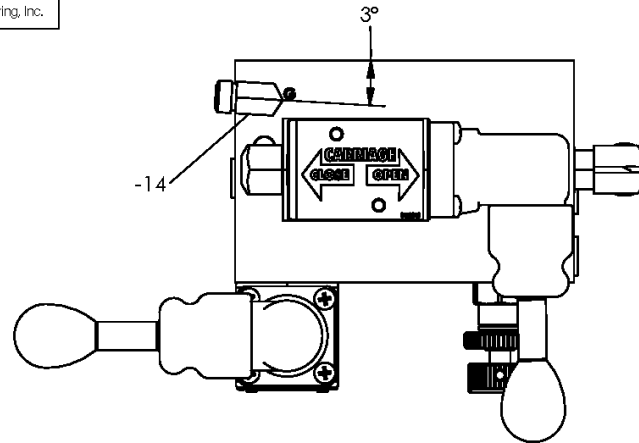
### NOTES:

1. TIGHTEN DIRECTIONAL VALVE MOUNTING SCREWS TO 4-5 ft-lbs.
2. REDUCING VALVE INSTALLATION TORQUE 30-35 ft-lbs.
3. ASSEMBLE WITH THREAD SEALANT, AND TORQUE TWO TO THREE TURNS FROM FINGER TIGHT.
4. TORQUE VALUES ARE MINIMUMS, TOLERANCE -0/+10%.
5. FOR OPTIONAL LEVER WITH CENTER DETENT ORDER KIT #MEF00322.



## CARRIAGE MANIFOLD ASSEMBLY

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## McElroy Manufacturing Parts List

**Part Number:** 18P0985570 Carriage Manifold Assembly

### Part Number 18P0985570 Component List

| Item | Component   | Description                    | Quantity | Unit | Price    |
|------|-------------|--------------------------------|----------|------|----------|
| 1    | 1814002     | Carriage Manifold Assembly     | 1.0      | EA   | 1,131.00 |
| 2    | 8163211     | Selector Valve Label           | 1.0      | EA   | 5.28     |
| 3    | 8163218     | Carriage Open/close Label      | 1.0      | EA   | 5.28     |
| 4    | MAN00008    | #10-24NCX1LG Shcs SS           | 8.0      | EA   | 0.49     |
| 5    | MBE00004    | #10 Reg Splt Lck Washer Stl PL | 8.0      | EA   | 0.10     |
| 6    | MEFP1018517 | VMD03M Directional Valve (4A)  | 1.0      | EA   | 727.00   |
| 7    | MEFP1018519 | VMD03M Directional Valve (4L)  | 1.0      | EA   | 727.00   |
| 8    | MEG00001    | Reducing Valve                 | 2.0      | EA   | 132.00   |
| 9    | MEG00002    | Reducing Valve                 | 1.0      | EA   | 129.00   |
| 10   | MFC00004    | 6MSAE Plug                     | 3.0      | EA   | 4.07     |
| 11   | MFC00113    | 6MSAE/6FSAE Elbow              | 1.0      | EA   | 40.29    |
| 12   | MFH00048    | 3/8 Sae Quick Disc Nipple      | 1.0      | EA   | 62.60    |
| 13   | MFQ00011    | 6MSL/6MSAE Adapter             | 4.0      | EA   | 10.94    |
| 14   | MFQ00081    | 4MSL/4MNPT Elbow               | 1.0      | EA   | 14.62    |

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.