



McElroy Manufacturing, Inc.

The leader by design.

Tulsa, Oklahoma U.S.A.

DRAWN: SWB

CHECK: BWP

APPR'D: B

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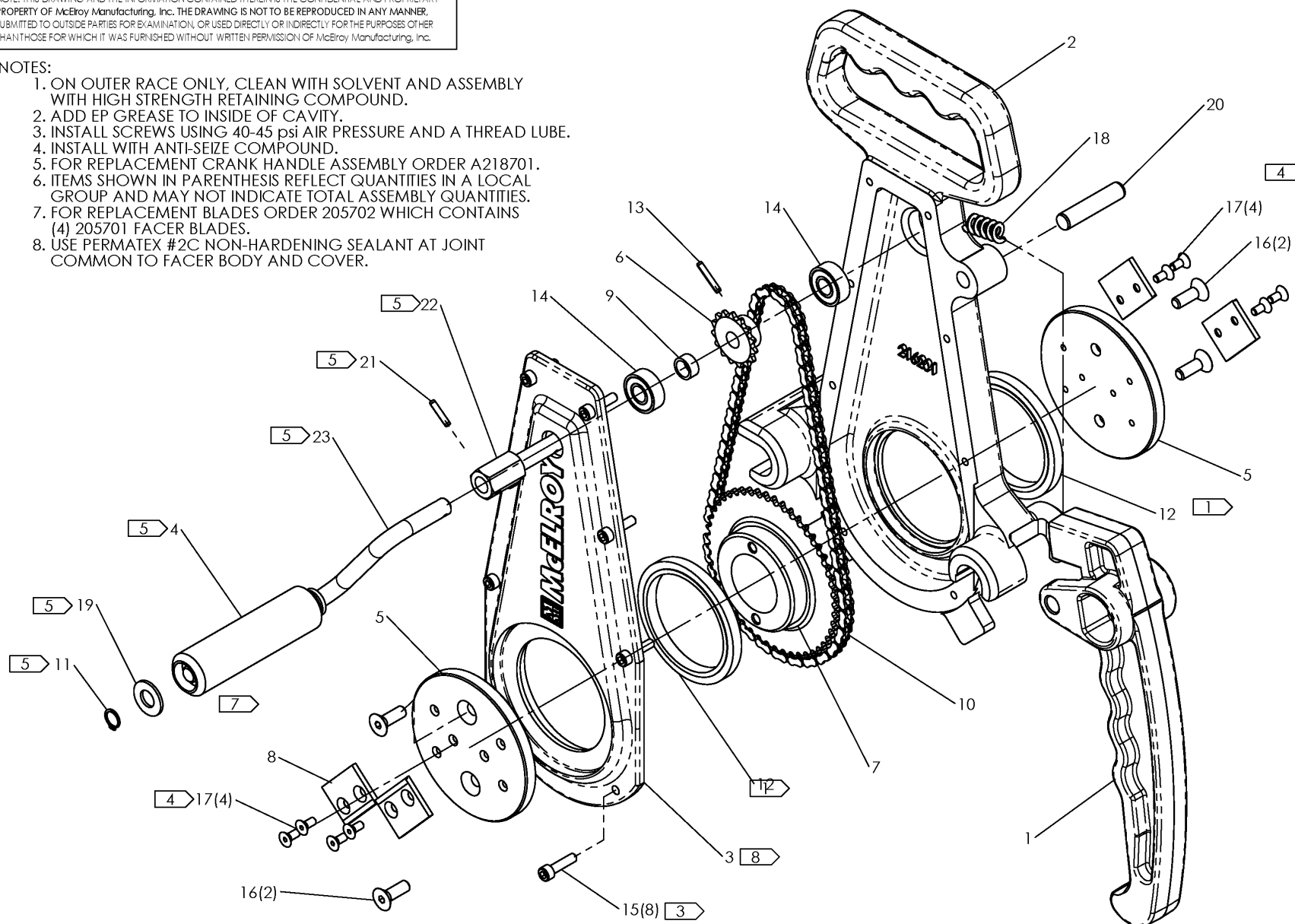
PART No: 216101

2" FACER ASSEMBLY

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NOTES:

1. ON OUTER RACE ONLY, CLEAN WITH SOLVENT AND ASSEMBLY WITH HIGH STRENGTH RETAINING COMPOUND.
2. ADD EP GREASE TO INSIDE OF CAVITY.
3. INSTALL SCREWS USING 40-45 psi AIR PRESSURE AND A THREAD LUBE.
4. INSTALL WITH ANTI-SEIZE COMPOUND.
5. FOR REPLACEMENT CRANK HANDLE ASSEMBLY ORDER A218701.
6. ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.
7. FOR REPLACEMENT BLADES ORDER 205702 WHICH CONTAINS (4) 205701 FACER BLADES.
8. USE PERMATEX #2C NON-HARDENING SEALANT AT JOINT COMMON TO FACER BODY AND COVER.



McElroy Manufacturing Parts List

Part Number: 216101 2 Facer Assembly



2 fcr assy

Part Number 216101 Component List

Item	Component	Description	Quantity	Unit	Price
1	216602	Replaced by 433002 (Effective 6/11/01 to 11/3/13)	1.0	EA	0.00
1	433002	Latch Handle	1.0	EA	135.00
2	216202	Fcr Body	1.0	EA	540.00
3	216302	Fcr Cover	1.0	EA	217.00
4	216801	Crank Handle	1.0	EA	37.00
5	216401	Blade Holder	2.0	EA	92.45
6	204601	Drive Sprocket	1.0	EA	63.98
7	216501	Driven Sprocket	1.0	EA	82.00
8	205701	2 Facer Blade 1.38LG	4.0	EA	43.65
9	205101	Drive Sprocket Spacer	1.0	EA	6.56
10	A216901	2 Ball Bearing Fcr Chain Assy	1.0	EA	33.61
11	MCB00017	Ext Snap Ring	1.0	EA	0.49
12	MDM00089	Ball Bearing	2.0	EA	106.00
13	MCG00017	1/8DIA X 3/4LG Roll Pin	1.0	EA	0.27
14	MDM00061	Ball Bearing	2.0	EA	8.43
15	MAH00037	#10-24NCX3/4LG Hwh TF Screw	8.0	EA	0.35
16	MAD00044	1/4-20NCX3/4LG Fhscs PL (Effective to 2/8/10)	4.0	EA	0.85
16	MAH00077	1/4-20NCX3/4LG Fhscs SS	4.0	EA	0.51
17	MAH00074	#8-32NCX3/8LG Fhscs SS	8.0	EA	0.29
18	MJE00008	Die Spring	1.0	EA	6.69
19	MBG00001	3/8 Type 'an' FL Wshr Stl PL	1.0	EA	0.26
20	MCK00017	3/8DIA X 1-3/4LG Lock Pin Stl PL	1.0	EA	3.45
21	MCG00035	1/8DIA X 5/8 LG Roll Pin	1.0	EA	0.12
22	217101	Crank Hex Adapter	1.0	EA	66.92
23	217001	Facer Crank Wld	1.0	EA	55.10

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.