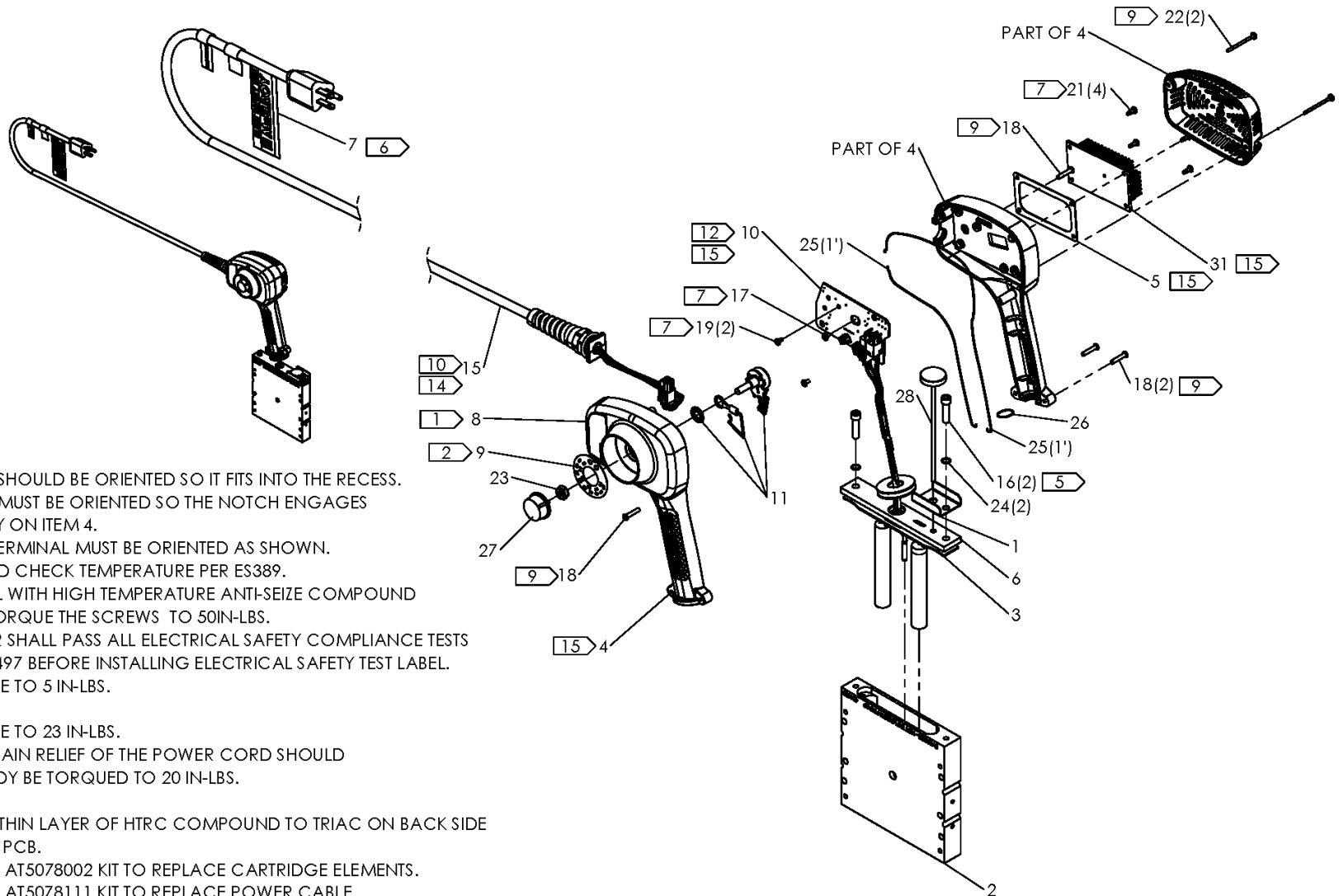


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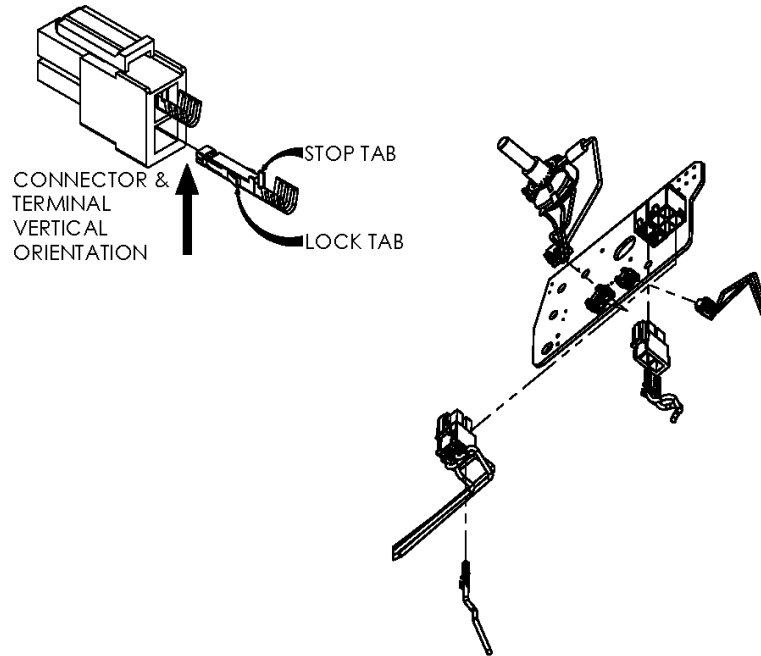
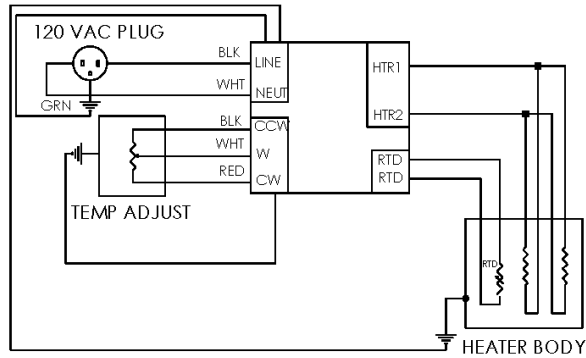


NOTES:

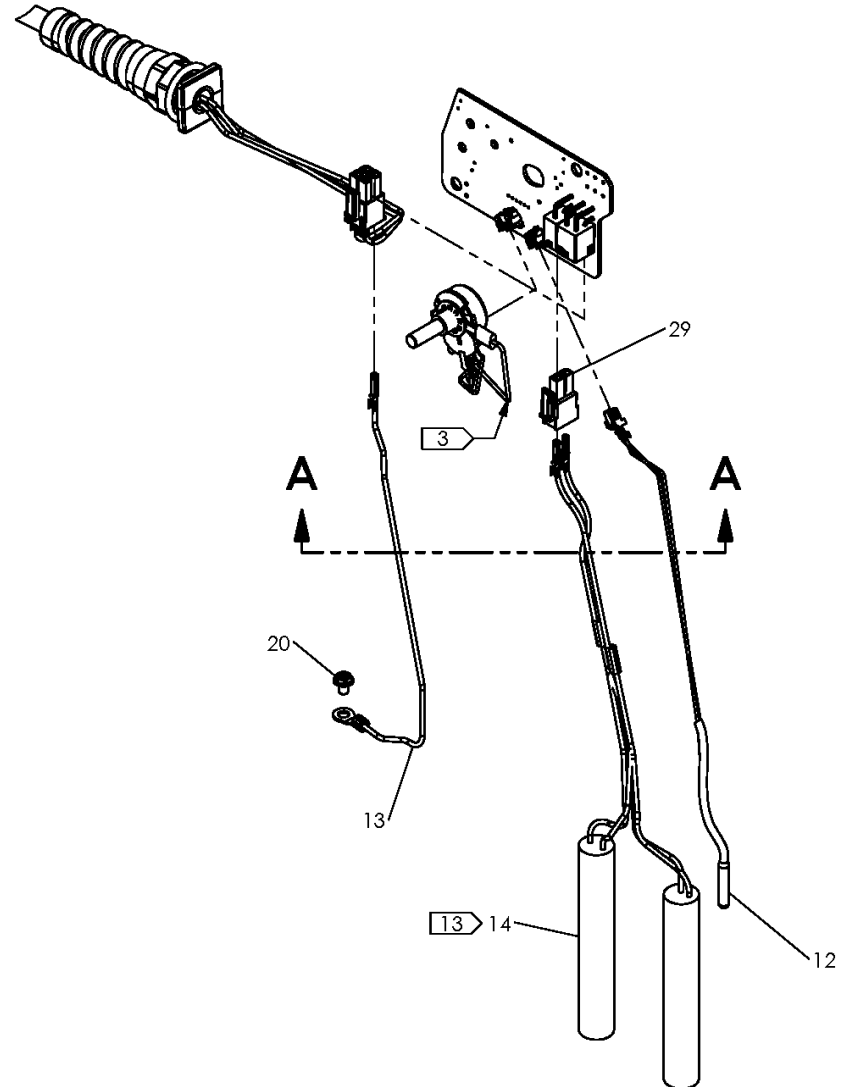
- ITEM 8 SHOULD BE ORIENTED SO IT FITS INTO THE RECESS.
- ITEM 9 MUST BE ORIENTED SO THE NOTCH ENGAGES THE KEY ON ITEM 4.
- RING TERMINAL MUST BE ORIENTED AS SHOWN.
- SET AND CHECK TEMPERATURE PER ES389.
- INSTALL WITH HIGH TEMPERATURE ANTI-SEIZE COMPOUND AND TORQUE THE SCREWS TO 50IN-LBS.
- HEATER SHALL PASS ALL ELECTRICAL SAFETY COMPLIANCE TESTS PER ES497 BEFORE INSTALLING ELECTRICAL SAFETY TEST LABEL.
- TORQUE TO 5 IN-LBS.
-
- TORQUE TO 23 IN-LBS.
- THE STRAIN RELIEF OF THE POWER CORD SHOULD ALREADY BE TORQUED TO 20 IN-LBS.
-
- APPLY THIN LAYER OF HTRC COMPOUND TO TRIAC ON BACK SIDE OF THE PCB.
- ORDER AT5078002 KIT TO REPLACE CARTRIDGE ELEMENTS.
- ORDER AT5078111 KIT TO REPLACE POWER CABLE.
- COMPONENT MUST BE ORDERED AS PART OF THE T5033301 SUBASSEMBLY

#14 Multi-Mc® SIDEWALL AND SOCKET HEATER ASSEMBLY 100-120V, 50/60Hz, 1Ph

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SECTION A-A



McElroy Manufacturing Parts List

Part Number: 469301 14 MultiMc Sidewall & Socket 100-120V Heater Assembly

Part Number 469301 Component List

Item	Component	Description	Quantity	Unit	Price
1	214801	Mlmc Thermal Guard	1.0	EA	7.54
2	424402	Htr Body	1.0	EA	301.00
3	436301	Cover Plate Gasket	1.0	EA	7.53
4	437304	Small Htr Handle/enclosure	1.0	EA	0.00
5	437401	Heat Sink Gasket	1.0	EA	0.00
6	469501	Heater Handle Wld	1.0	EA	96.09
7	8163210	Electrical Safety Test Label	1.0	EA	0.00
8	8163372	Model 469301 Part NO Label	1.0	EA	22.53
9	816382	Temperature Scale Label	1.0	EA	7.33
10	T5030006	Heater Control Pcb Assy (Effective to 12/15/20)	1.0	EA	0.00
10	T5030009	Heater Control Pcb Assy	1.0	EA	0.00
11	T5030007	Potentiometer Assy	1.0	EA	26.35
12	T5077601	Rtd W/ Conn X 10"	1.0	EA	72.10
13	T5077901	Ground Wire W/#10 Term X 10" (Effective to 3/25/20)	1.0	EA	30.40
13	T5077903	Ground Wire W/#8 Term X 10"	1.0	EA	30.40
14	T5078002	120V 2X600W Crtg Htr Asyw/term	1.0	EA	0.00
15	T5078101	13A/120V Pwr Cord W/plug&conn	1.0	EA	91.31
16	MAH00052	1/4-20NC X 3/4"LG Shcs SS (Effective to 6/17/21)	2.0	EA	0.49
16	MAH00055	1/4-20NCX1LG Shcs SS	2.0	EA	0.41
17	MAH00296	#6-32X1/4 Phil Pan Sealg Scr	1.0	EA	2.00
18	MAL00010	#6-19X3/4LG Torx T15 Pan Hdscr	4.0	EA	0.56
19	MAL00011	#6-19X1/4LG Torx T15 Pan Hdscr (Effective to 1/14/20)	1.0	EA	0.66
19	MAL00034	#6-19X1/4LG Phil Pan Hdscr	2.0	EA	0.06
20	MAL00024	#8-32NCX1/4LG Hwhsms SS	1.0	EA	0.34
21	MAL00030	#6-19X3/8LG Torx T15 Pan Hdscr (Effective to 1/14/20)	4.0	EA	0.07
21	MAL00035	#6-19X3/8LG Phil Pan Hdscr	4.0	EA	0.08
22	MAL00031	#6-19X1-1/2'LG Torx T15 Panscr	2.0	EA	0.24
23	MBA00067	3/8-32NEF X 0.22 X 1/4 Sealnut	1.0	EA	6.22
24	MBG00133	1/4" Belleville Spring Wshr SS	2.0	EA	1.64
25	MDL00373	.040DIA Buna O-ring Cord Stock	1.9	FT	1.81
26	MDL00374	O-ring	1.0	EA	0.61
27	MJJ00023	Control Knob	1.0	EA	5.24
28	MJK00001	5LG,150-650DEG F Thermometer	1.0	EA	48.72
29	MLF00175	Mega-fit Rec Conn,	1.0	EA	0.44
30	MLN00219	Fiberglass Tape (per Ft) (Effective to 10/27/19)	0.667	FT	0.56
31	MQI00111	Heatsink	1.0	EA	0.00
32	A424901	14 MultiMc/Socket Fusion Heater Screw&Driver Kit	1.0	EA	50.32

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.