



McElroy Manufacturing, Inc.

The leader by design.

Tulsa, Oklahoma U.S.A.

DRAWN:

FAW

CHECK:

JAL

APPR'D: DWP

DATE:

11/13/08

SHT

No: 1A

REV

No: D

PART

No:

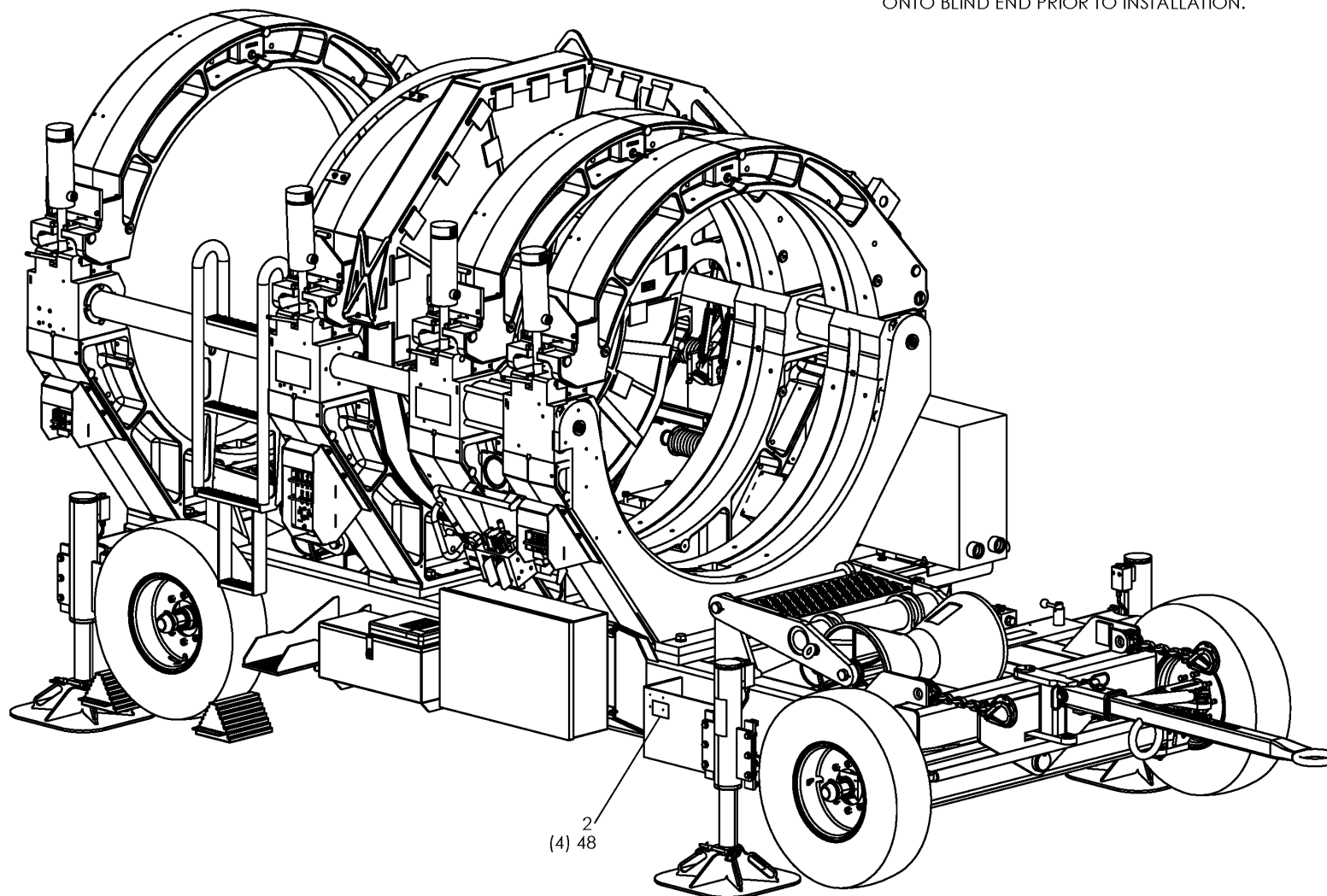
6500100

1600mm 4 JAW FUSION MACHINE ASSEMBLY

NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.

NOTES:

1. INSTALL WITH MEDIUM STRENGTH THREAD LOCKING COMPOUND.
2. INSTALL FITTING AND HOSE FROM 6500301 ONTO BLIND END PRIOR TO INSTALLATION.





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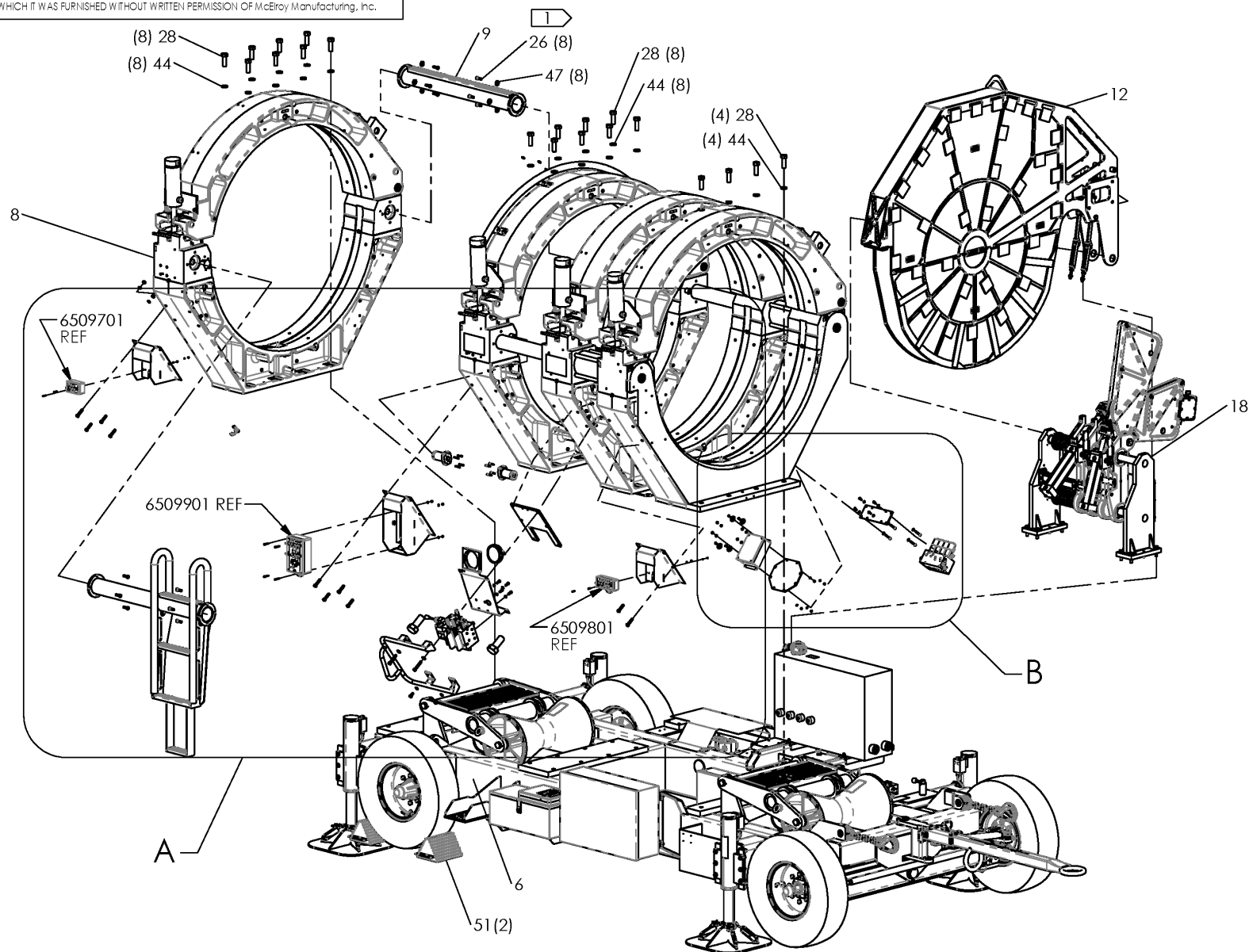
SHT No: 1B

REV No: D

PART No: 6500100

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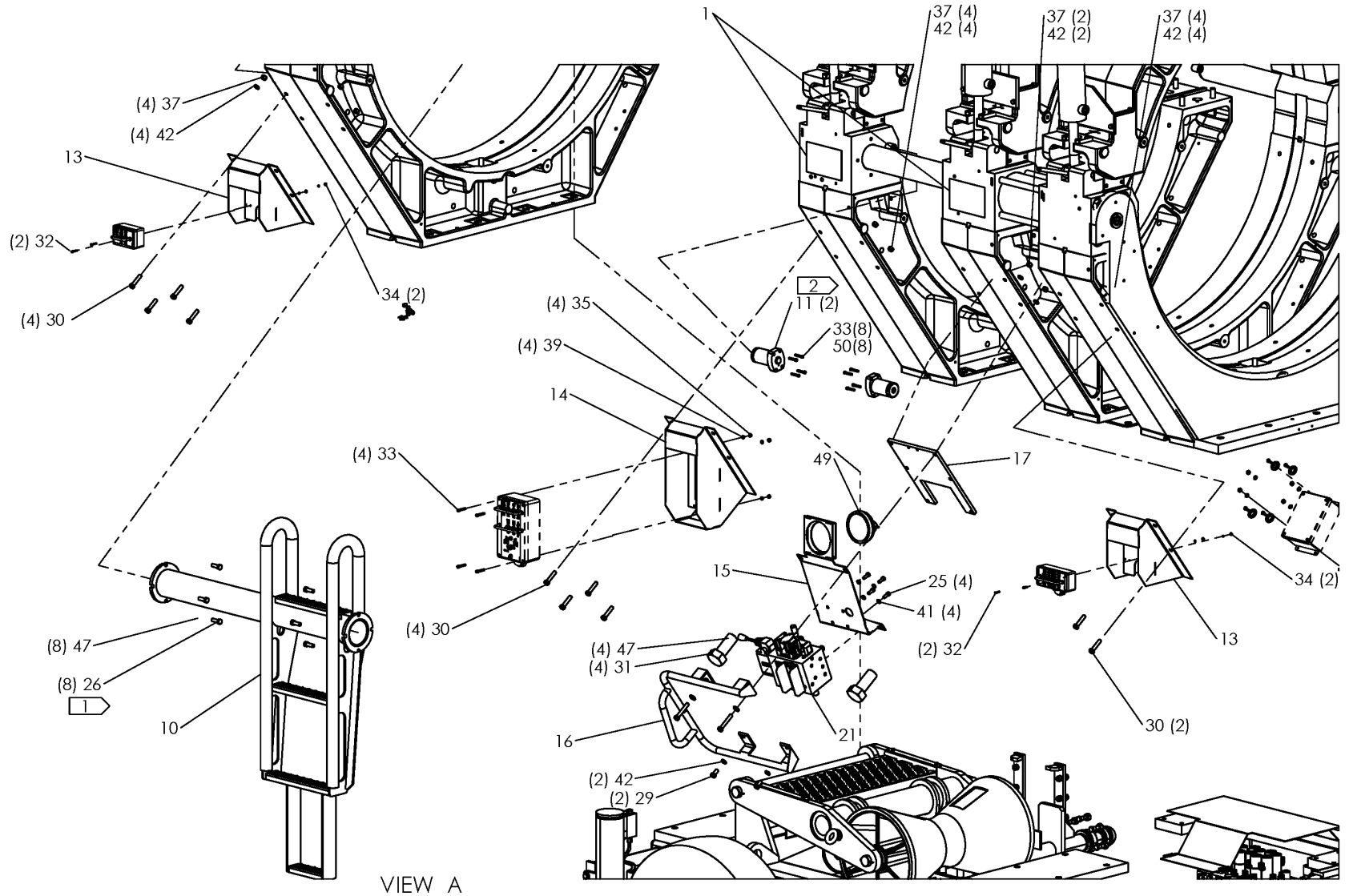
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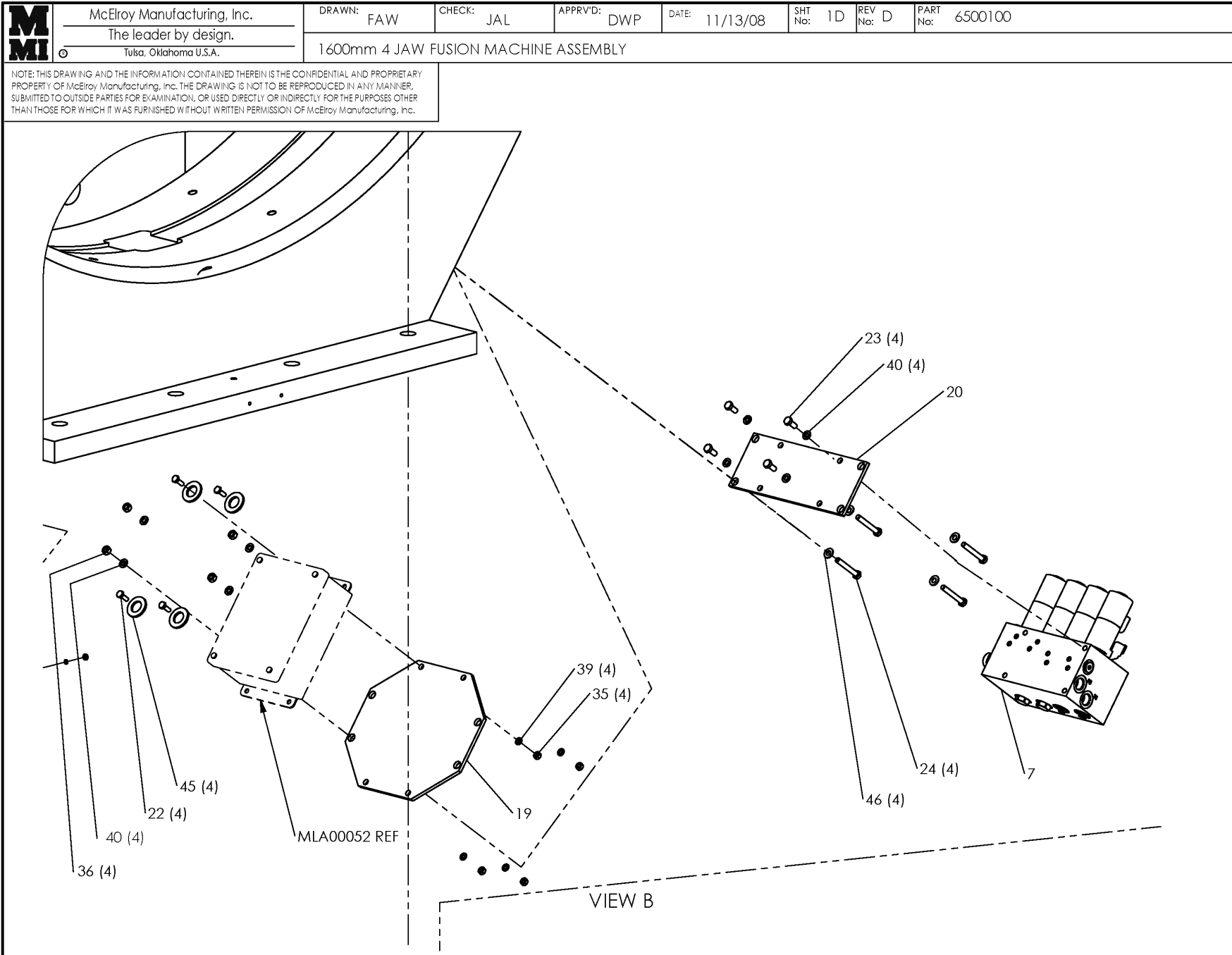
REV No: D

PART No: 6500100

1600mm 4 JAW FUSION MACHINE ASSEMBLY

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McElroy Manufacturing Parts List

Part Number: 6500104 1600mm 4 Jaw MF 380-415V, 50Hz Fusion Machine Assembly

Part Number 6500104 Component List

Item	Component	Description	Quantity	Unit	Price
1	6309901	Dng Movg Parts Can Crush Label	2.0	EA	0.00
2	PL2-6500104	Nameplate	1.0	EA	0.00
3	6500204	1600mm 4-Jaw 380-415V, 50Hz, 3Ph Electrical Power Assembly	1.0	EA	0.00
4	6500302	1600mm 4 Jaw Hydraulic / Plumbing Schematic	1.0	EA	0.00
5	6500702	1600mm 3 Jaw MF Carriage Assembly	1.0	EA	0.00
6	6500802	1600mm 4 Jaw 415V Rolling Vehicle Assembly	1.0	EA	0.00
7	6501101	1600mm Movable Manifold Assembly	1.0	EA	8,014.00
8	6501405	1600mm 4 Jaw Outer Fixed Jaw Assembly	1.0	EA	0.00
9	6502601	Fixed Jaw Brace	1.0	EA	1,043.00
10	6502701	Fixed Jaw Brace W/step	1.0	EA	7,600.00
11	6506001	Heater Stripper Cylinder Assembly	2.0	EA	0.00
12	6506601	1600mm 4 Jaw Heater Bag Assembly	1.0	EA	17,510.00
13	6508201	Jaw Mntg Control Brkt Wld	2.0	EA	466.00
14	6508301	Inner Fixed Switch Brkt Wld	1.0	EA	728.00
15	6508401	Manifold Bracket Wld	1.0	EA	0.00
16	6508501	Handle Guard Wld	1.0	EA	0.00
17	6508601	Manifold Splice Plate	1.0	EA	0.00
18	6511101	1600mm Indexing Carriage Assembly	1.0	EA	0.00
19	6510701	Electrical Box Mounting Plate	1.0	EA	0.00
20	6510801	Hyd Manifold Mounting Plate	1.0	EA	0.00
21	T9013204	TracStar 900 Manifold Assembly	1.0	EA	9,056.00
22	MAB00003	1/4-20NCX3/4LG Hhcs	4.0	EA	0.31
23	MAB00032	5/16-18NCX3/4LG Hhcs	4.0	EA	0.44
24	MAB00038	5/16-18NCX2-1/4LG Hhcs	4.0	EA	0.69
25	MAB00064	3/8-16NCX1LG Hhcs	4.0	EA	0.51
26	MAB00069	1/2-13NCX1-1/2LG Hhcs	16.0	EA	0.74
28	MAB00085	1-8NCX3LG Hhcs GR8	20.0	EA	13.13
29	MAB00103	1/2-13NCX1LG Hhcs	2.0	EA	0.72
30	MAB00106	1/2-13NCX2-1/4LG Hhcs	10.0	EA	1.67
31	MAB00108	1/2-13NCX2-3/4LG Hhcs	4.0	EA	1.20
32	MAC00027	#8-32NCX1LG Shcs (Effective to 10/13/20)	4.0	EA	0.56
32	MAC00019	#6-32NCX1-1/8LG Shcs PL	4.0	EA	0.00
33	MAH00050	1/4-20NCX1/2LG Shcs SS (Effective to 10/13/20)	12.0	EA	0.52
33	MAC00056	1/4-20NCX1-1/4LG Shcs PL	12.0	EA	1.18
34	MBA00003	#8-32NC Hex Nut Stl PL (Effective to 10/13/20)	4.0	EA	0.32
34	MBC00002	#6-32NC Mach Scr Nyl Lck Nut	4.0	EA	0.39
35	MBA00005	1/4-20NC Fnsh Hex Nut Stl PL	8.0	EA	0.32
36	MBA00006	5/16-18NC Fnsh Hex Nut Stl PL	4.0	EA	0.33
37	MBA00009	1/2-13NC Fnsh Hex Nut Stl PL	14.0	EA	0.46
38	MBE00003	#8 Reg Splt Lck Washer Stl PL (Effective to 10/13/20)	4.0	EA	0.05
39	MBE00005	1/4 Reg Splt Lck Washer Stl PL	8.0	EA	0.10
40	MBE00006	5/16 Reg Splt Lck Wshr Stl PL	8.0	EA	0.11
41	MBE00007	3/8 Reg Splt Lck Wshr Stl PL	4.0	EA	0.12
42	MBE00009	1/2 Reg Splt Lck Washer Stl PL	16.0	EA	0.18
44	MBE00014	1 Reg Splt Lck Washer Stl PL	20.0	EA	1.57
45	MBF00005	1/4 TY 'a' Wide FL Wshr Stl PL	4.0	EA	0.11
46	MBF00006	5/16TY 'a' Wide FL Wshr Stl PL	4.0	EA	0.11
47	MBF00009	1/2 TY 'a' Wide FL Wshr Stl PL	20.0	EA	0.25
48	MCK00005	1/8DIAX .462" Grip Blind Rivet	4.0	EA	0.39
49	MEE00052	3000PSI 4-1/2" Pressure Gauge	1.0	EA	357.00
50	MJM00004	1/4-20NC Keensert	8.0	EA	9.11

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Part Number: 6500104 1600mm 4 Jaw MF 380-415V, 50Hz Fusion Machine Assembly

51	MIE00007	Wheel Chock	2.0 EA	102.00
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Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.

