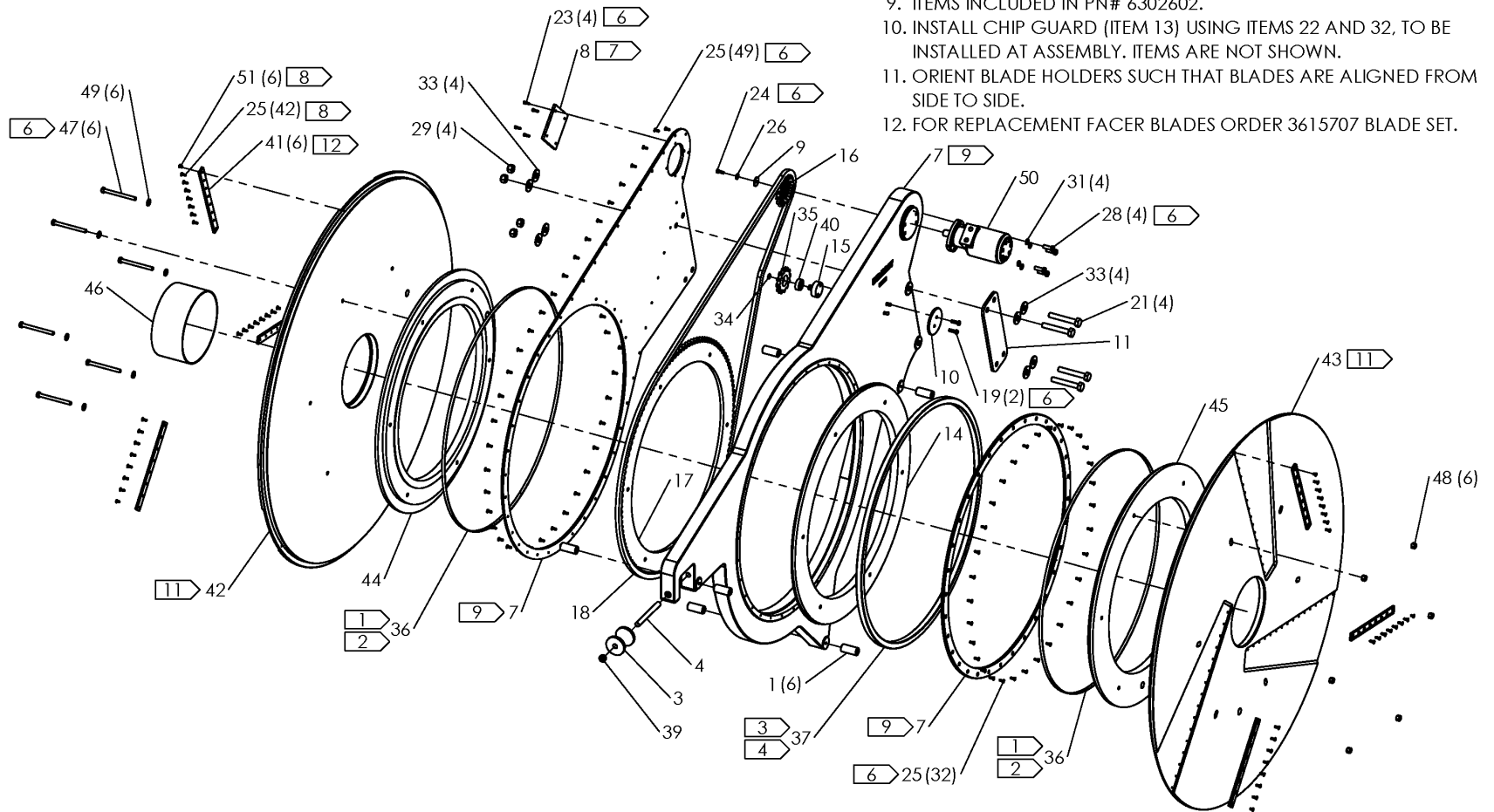


NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.

NOTES:

1. BOND ENDS TOGETHER WITH CYANOACRYLATE ADHESIVE.
2. INSTALL WITH CYANOACRYLATE ADHESIVE.
3. INSTALL WITH HIGH STRENGTH RETAINING COMPOUND USING COMPATABLE CLEANER FIRST.
4. PACK BEARINGS WITH EP GREASE.
5. GREASE CHAIN AND SPROCKETS THOROUGHLY.
6. INSTALL WITH MEDIUM STRENGTH THREAD LOCKING COMPOUND.
7. INSTALL WITH GASKET SEALER.
8. INSTALL WITH HIGH TEMPERATURE ANTI-SEIZE COMPOUND.
9. ITEMS INCLUDED IN PN# 6302602.
10. INSTALL CHIP GUARD (ITEM 13) USING ITEMS 22 AND 32, TO BE INSTALLED AT ASSEMBLY. ITEMS ARE NOT SHOWN.
11. ORIENT BLADE HOLDERS SUCH THAT BLADES ARE ALIGNED FROM SIDE TO SIDE.
12. FOR REPLACEMENT FACER BLADES ORDER 3615707 BLADE SET.



McElroy Manufacturing Parts List

Part Number: 6500601 1600mm Facer Assembly

Part Number 6500601 Component List

Item	Component	Description	Quantity	Unit	Price
1	3603631	Fcr Rest Button (Effective 10/15/08 to 6/13/19)	6.0	EA	77.82
1	6522505	2.77 long Rest Button Assembly	6.0	EA	163.00
2	A6513001	Facer Extension Kit for 65" Pipe (Effective 5/21/09 to 10/13/09)	1.0	EA	0.00
2	3615716	Shortened 1236/1648/2065 Facer Blade Set (8 Blades) (Effective 10/14/09 to 10/14/21)	1.0	S8	2,557.00
3	4807501	Roller	1.0	EA	220.00
4	4816701	Fcr Roller Housing Shaft	1.0	EA	158.00
5	6302402	Aft Blade Holder (Effective to 10/14/21)	1.0	EA	41,208.00
6	6302403	Fwd Blade Holder (Effective to 10/14/21)	1.0	EA	41,208.00
7	6302602	65 Fcr Body W/cvr PL & Brg Ret	1.0	EA	39,860.00
8	6303602	Chain & Sprocket Access Cover	1.0	EA	322.00
9	6304201	Drive Sprocket Retainer	1.0	EA	179.00
10	6305901	Fcr Idler Sprocket Slot Cover	1.0	EA	490.00
11	6306601	Fcr Splice Plate	1.0	EA	525.00
13	6313306	Chip Guard	1.0	EA	824.00
14	6503201	Facer Spacer	1.0	EA	0.00
15	6503301	Facer Idler Sprocket Mandrel	1.0	EA	0.00
16	6503401	Drive Sprocket Wld	1.0	EA	1,788.00
17	6503501	Driven Sprocket	1.0	EA	0.00
18	A6503601	Facer Roller Chain Assy	1.0	EA	1,289.00
19	MAB00065	3/8-16NCX1-1/4LG Hhcs	2.0	EA	0.52
20	MAB00078	1/2-13NCX4-1/2LG Hhcs (Effective to 10/14/21)	6.0	EA	2.38
21	MAH00228	3/4-10NCX5LG Heavy Hhcs PL	4.0	EA	0.00
22	MAC00036	#10-24NCX1/2LG Shcs PL	13.0	EA	0.39
23	MAC00053	1/4-20NCX3/4LG Shcs PL	4.0	EA	0.49
24	MAB00033	5/16-18NCX1LG Hhcs	1.0	EA	0.42
25	MAH00077	1/4-20NCX3/4LG Fhscs SS (Effective 5/21/09 to 3/31/20)	81.0	EA	0.51
25	MAD00044	1/4-20NCX3/4LG Fhscs PL	123.0	EA	0.85
26	MBF00006	5/16TY 'a' Wide FL Wshr Stl PL	1.0	EA	0.11
27	MAH00155	3/8-16NCX3LG Shcs SS (Effective 10/15/08 to 10/22/13)	6.0	EA	2.00
27	MAQ00009	3/8-16NCX3LG Shcs Nylon (Effective 10/23/13 to 6/13/19)	6.0	EA	3.21
28	MAB00081	1/2-13NCX1-1/4LG Hhcs (Effective 10/15/08 to 6/12/22)	4.0	EA	1.43
28	MAB00069	1/2-13NCX1-1/2LG Hhcs	4.0	EA	0.74
29	MBC00012	3/4-10NC Fnsh Hex Nyl Lck Nut	4.0	EA	1.01
30	MBC00017	1/2-13NC Allen Lock Nut (Effective to 10/14/21)	6.0	EA	21.26
31	MBE00009	1/2 Reg Splt Lck Washer Stl PL	4.0	EA	0.18
32	MBF00004	#10 TY 'a' Wide FL Wshr Stl PL	13.0	EA	0.10
33	MBF00012	3/4 TY 'a' Wide FL Wshr Stl PL	8.0	EA	0.99
34	MCB00003	Ext Snap Ring	1.0	EA	0.43
35	6503101	Idler Sprocket Mod	1.0	EA	426.00
36	MDL00090	Seal	2.0	EA	1,025.00
37	MDM00129	Ball Bearing	1.0	EA	31,083.00
38	MEC00041	Hydraulic Motor (Effective to 10/14/21)	1.0	EA	0.00
39	MFA00039	12MPT Plug	1.0	EA	13.24
40	MDM00398	Bearing	1.0	EA	30.27
41	3615706	1236/1648/2065 Facer Blade 15"long	6.0	EA	348.00
42	6325801	C'bored Blade Holder	1.0	EA	9,282.00
43	6325802	Nut Blade Holder	1.0	EA	9,282.00
44	6325901	C'bored Side Adapter	1.0	EA	0.00
45	6325902	Nut Side Adapter	1.0	EA	0.00
46	6326001	Pvc Filler Ring	1.0	EA	0.00

McElroy Manufacturing Parts List

Part Number: 6500601 1600mm Facer Assembly

47	MAB00268	1/2-13NCX5-3/4LG Hhcs GR8	6.0 EA	6.84
48	MBA00009	1/2-13NC Fnsh Hex Nut Stl PL	6.0 EA	0.46
49	MBG00017	1/2 Ty'a' Nar Sae FL Wsh Stlpl	6.0 EA	0.12
50	MEC00007	1"SPL SHT,32.7CID Hyd Mtr	1.0 EA	1,592.00
51	MAD00277	1/4-20NCX1/2LG Fhscs PL	6.0 EA	0.77

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.