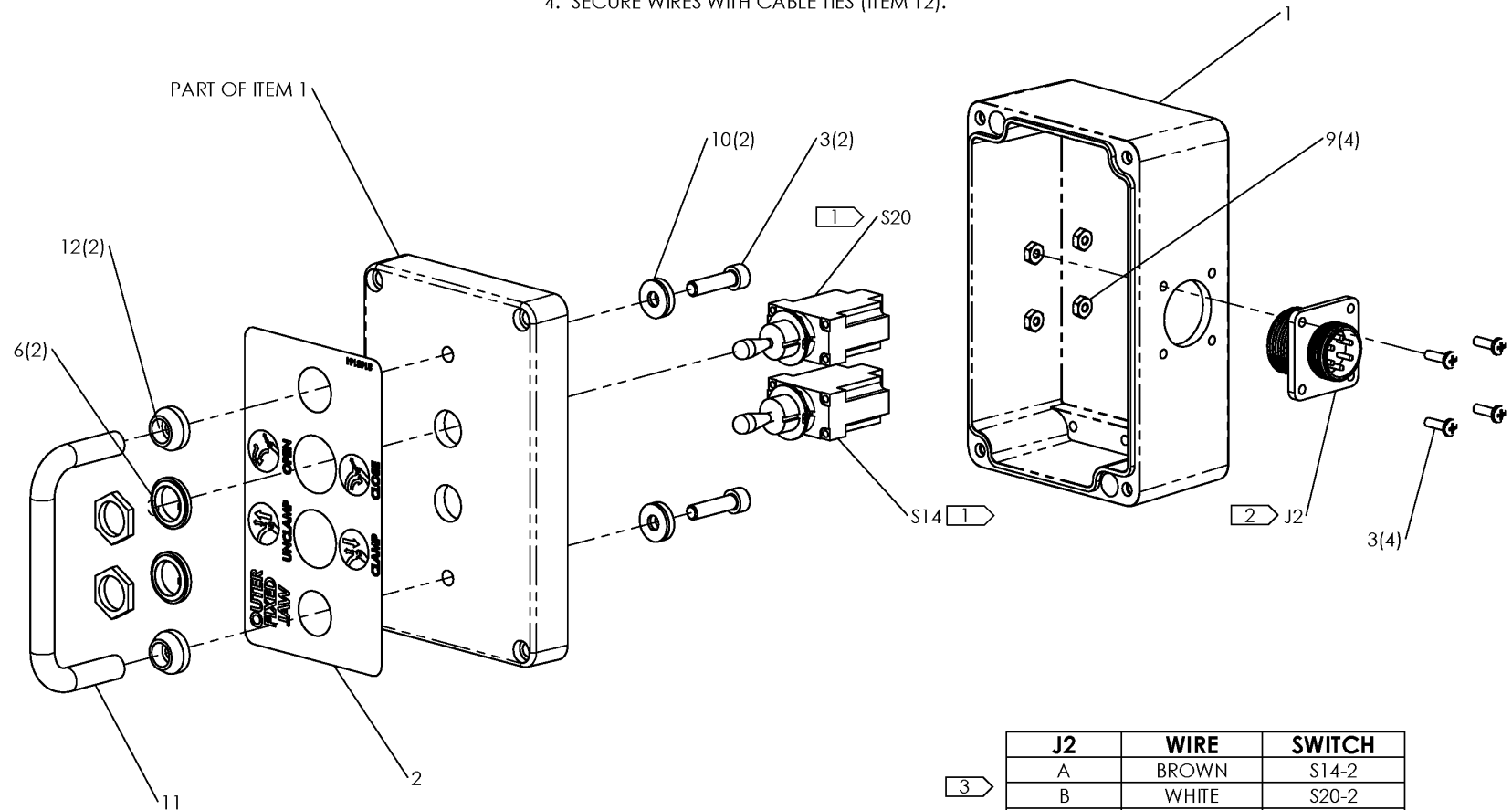


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NOTES:

1. INSTALL SWITCH KEYING RINGS ON INSIDE OF BOX LID.
2. SEAL CONNECTORS (J2) TO BOX WITH RTV.
3. REMOVE JACKET AND SHIELD FROM CABLE (ITEM 10).
WIRE PER CHART.
4. SECURE WIRES WITH CABLE TIES (ITEM 12).



J2	WIRE	SWITCH
A	BROWN	S14-2
B	WHITE	S20-2
C	PINK	S20-3
D	GRAY	S20-1
E	YELLOW	S14-1
F	GREEN	S14-3

McElroy Manufacturing Parts List

Part Number: 6509701 1600mm 4 Jaw Outer Fixed Jaw Control Box Assembly

Part Number 6509701 Component List

Item	Component	Description	Quantity	Unit	Price
J2	MQF00366	6 Pos Box Mount Female Recep	1.0	EA	0.00
S14	MKE00073	Spdt On-off-on Toggle Switch	1.0	EA	38.85
S20	MKE00011	Spdt On-on Toggle Switch	1.0	EA	56.96
1	6509702	Elec Box Mod	1.0	EA	0.00
2	8163161	1600 Outer Fixed Jaw Label	1.0	EA	0.00
3	MAC00429	#10-32NFX3/4LG Shcs PL	2.0	EA	0.56
4	MAJ00005	#4-40NCX3/8LG Phrms	4.0	EA	0.00
5	MBH00025	Same as & Repl by MBC00001 (Effective to 10/10/19)	4.0	EA	0.00
5	MBC00001	#4-40NC Mach Scr Nyl Lck Nut	4.0	EA	0.34
6	MKE00089	Switch Seal Ring	2.0	EA	11.08
6	MLH00001	Switch Boot (Effective to 3/22/11)	2.0	EA	5.67
7	MLL00126	#18, 3TP Shielded Cable	0.5	FT	10.66
8	MLM00092	18-22 X #6 Fork Terminal	6.0	EA	0.92
9	MLN00113	5.5" X .095" Cable Tie	3.0	EA	0.17
10	MLN00194	#10 X 1/2 OD Seal Washer	2.0	EA	0.00
11	MLN00458	3 X 1-1/2 X 5/16 Handle	1.0	EA	29.01
12	MLN00460	5/16 Handle Ferrule	2.0	EA	6.68

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.