



McElroy Manufacturing, Inc.

The leader by design.

Tulsa, Oklahoma U.S.A.

DRAWN:

PJD

CHECK:

DWP

APPR'VD:

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DATE:

5/14/10

SHT

No: 1

REV

No: J

PART

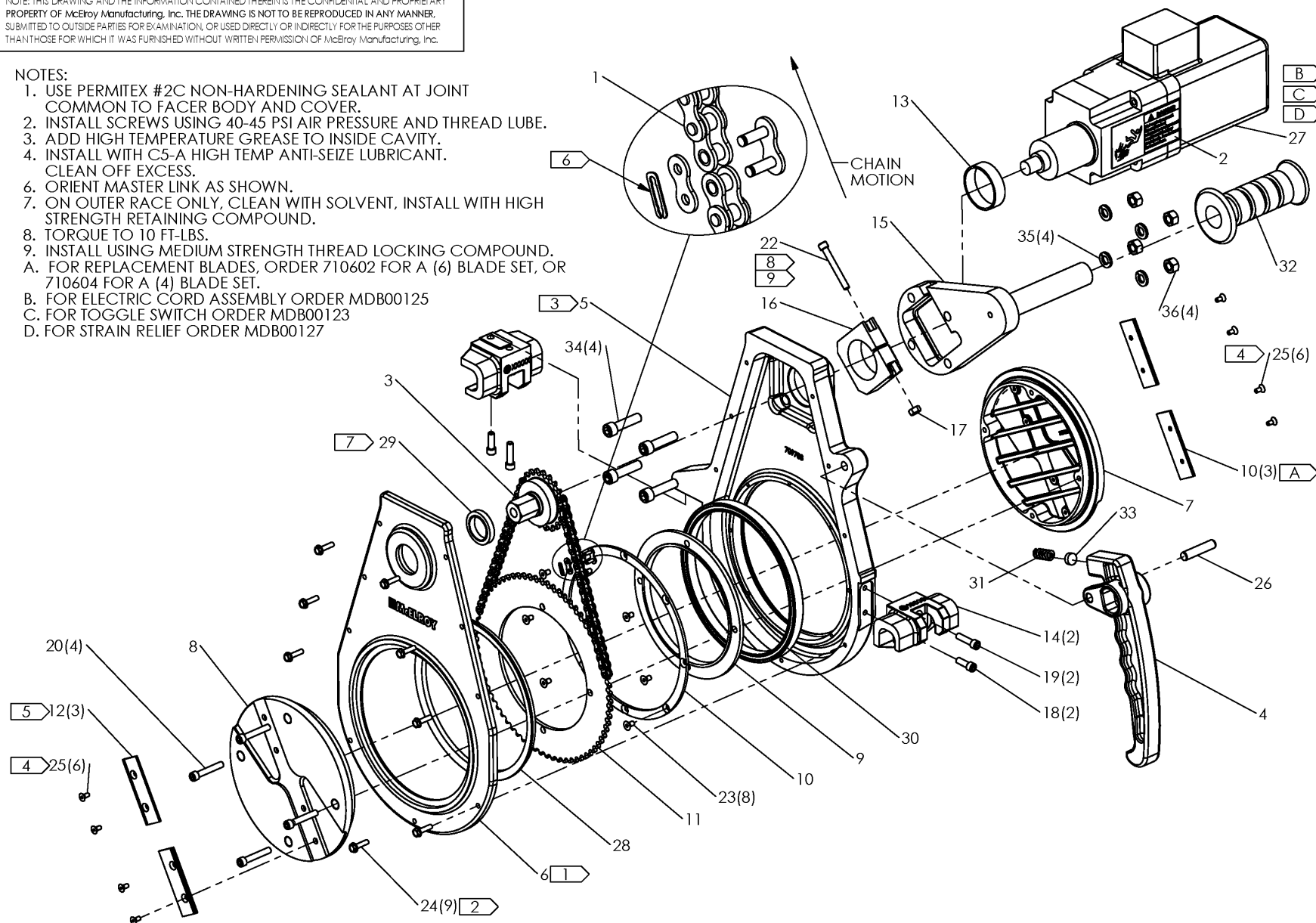
No: 711601

26/180 FACER ASSEMBLY 240V, 50/60Hz, 1Ph

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NOTES:

1. USE PERMITEX #2C NON-HARDENING SEALANT AT JOINT COMMON TO FACER BODY AND COVER.
2. INSTALL SCREWS USING 40-45 PSI AIR PRESSURE AND THREAD LUBE.
3. ADD HIGH TEMPERATURE GREASE TO INSIDE CAVITY.
4. INSTALL WITH C5-A HIGH TEMP ANTI-SEIZE LUBRICANT. CLEAN OFF EXCESS.
6. ORIENT MASTER LINK AS SHOWN.
7. ON OUTER RACE ONLY, CLEAN WITH SOLVENT, INSTALL WITH HIGH STRENGTH RETAINING COMPOUND.
8. TORQUE TO 10 FT-LBS.
9. INSTALL USING MEDIUM STRENGTH THREAD LOCKING COMPOUND.
A. FOR REPLACEMENT BLADES, ORDER 710602 FOR A (6) BLADE SET, OR 710604 FOR A (4) BLADE SET.
B. FOR ELECTRIC CORD ASSEMBLY ORDER MDB00125
C. FOR TOGGLE SWITCH ORDER MDB00123
D. FOR STRAIN RELIEF ORDER MDB00127



McElroy Manufacturing Parts List

Part Number: 711601 26/180mm 240V Facer Assembly

Part Number 711601 Component List

Item	Component	Description	Quantity	Unit	Price
1	A710501	Facer Chain Assy	1.0	EA	29.19
2	410902	Danger Not Expln Proof Label	1.0	EA	1.80
3	417202	Driver Sprocket Weldment	1.0	EA	122.00
4	433002	Latch Handle	1.0	EA	135.00
5	709703	220V Facer Body	1.0	EA	880.00
6	709802	Facer Cover	1.0	EA	319.00
7	709902	Replaced by A718301 (Effective to 3/17/15)	1.0	EA	0.00
7	717403	Pocketed Tapped Blade Holder	1.0	EA	271.00
8	709903	Replaced by A718301 (Effective to 3/17/15)	1.0	EA	0.00
8	717503	Pocketed C'bore Blade Holder	1.0	EA	263.00
9	710001	Spacer Ring	1.0	EA	233.00
10	710101	Clamping Ring	1.0	EA	61.26
11	710401	Driven Sprocket	1.0	EA	231.00
12	710601	Facer Blade 3LG	4.0	EA	76.23
13	710801	Facer Spacer Ring	1.0	EA	0.00
14	883704	Replaced by A883706 OR A717301 (Effective to 3/17/15)	2.0	EA	0.00
14	883706	26 HT Guide Rod Bracket	2.0	EA	105.00
15	899501	Motor Adapter Plate Wld	1.0	EA	616.00
16	899601	Motor Retaining Block	1.0	EA	273.00
17	MBA00005	1/4-20NC Fhsh Hex Nut Stl PL	1.0	EA	0.32
18	MAC00053	1/4-20NCX3/4LG Shcs PL	2.0	EA	0.49
19	MAC00055	1/4-20NCX1LG Shcs PL	2.0	EA	0.25
20	MAC00056	1/4-20NCX1-1/4LG Shcs PL (Effective to 3/17/15)	4.0	EA	1.18
20	MAC00444	1/4-20NCX1-1/2LG Shcs Stl PL	4.0	EA	0.68
21	MAC00065	L/h 1/4-20NCX1-1/2LG Shcs PL (Effective to 12/20/10)	1.0	EA	3.69
22	MAC00435	1/4-20NCX2LG Shcs PL	1.0	EA	0.84
23	MAD00030	#10-24NCX3/8LG Fhscs PL	8.0	EA	0.39
24	MAH00037	#10-24NCX3/4LG Hwh TF Screw	9.0	EA	0.35
25	MAH00074	#8-32NCX3/8LG Fhscs SS	8.0	EA	0.29
26	MCK00017	3/8DIAX1-3/4LG Lock Pin Stl PL	1.0	EA	3.45
27	MDB00121	220V, 1150W Universal Motor	1.0	EA	1,631.00
28	MDL00260	V-ring Seal	1.0	EA	91.91
29	MDM00087	Ball Bearing	1.0	EA	24.79
30	MDM00305	Bearing	1.0	EA	1,092.00
31	MJE00008	Die Spring	1.0	EA	6.69
32	MJJ00009	1" Black Gloss Hand Grip	1.0	EA	3.86
33	710901	Preload Spacer	1.0	EA	3.38
34	MAH00078	3/8-16NCX1-1/2LG Shcs SS	4.0	EA	2.09
35	MBE00007	3/8 Reg Splt Lck Wshr Stl PL	4.0	EA	0.12
36	MBA00007	3/8-16NC Fhsh Hex Nut Stl PL	4.0	EA	0.29

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.