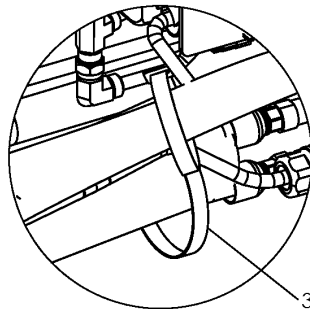
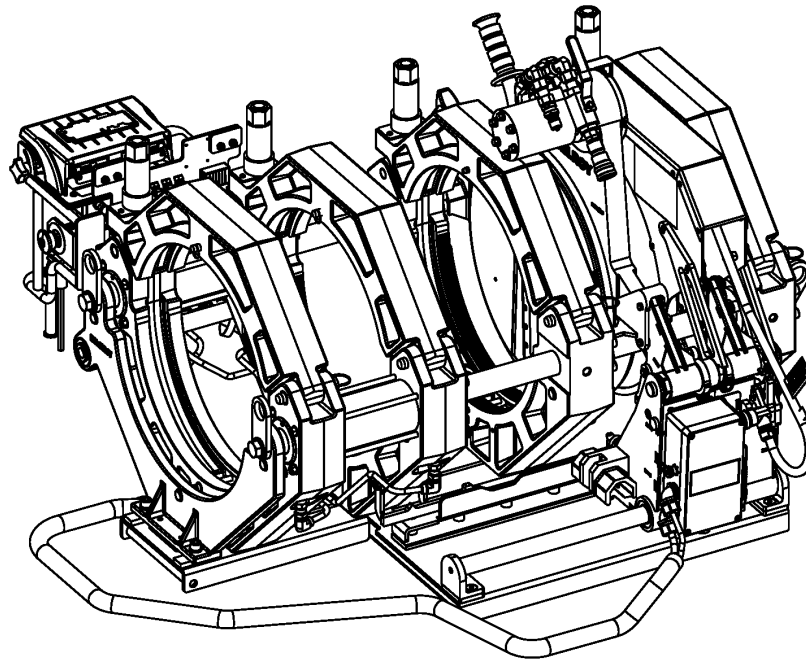


Pit Bull® 618i HIGH FORCE FUSION MACHINE PACKAGE

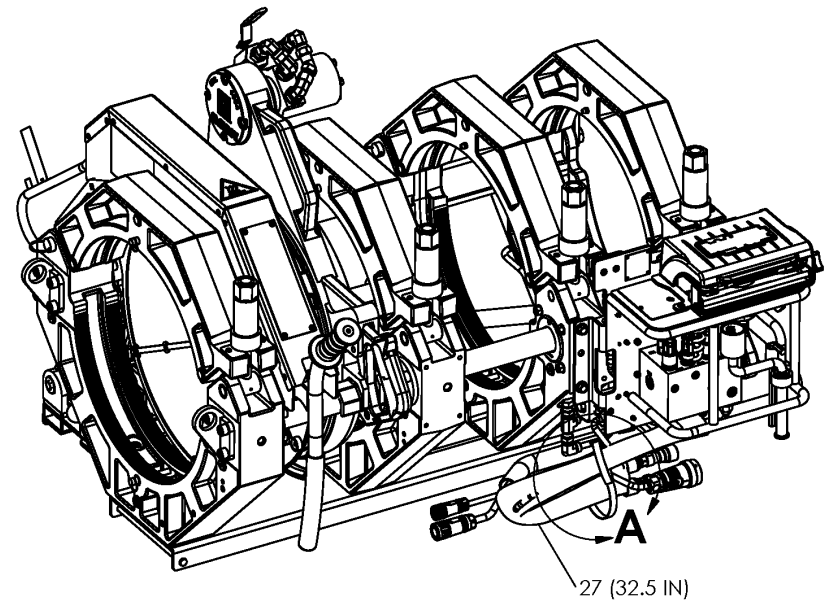
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NOTES:

1. COMPONENTS MAY BE HIDDEN FROM VIEWS FOR CLARITY.
2. INSTALL WITH MEDIUM STRENGTH THREAD LOCKER.
3. INSTALL WITH HIGH TEMPERATURE ANTI-SEIZE COMPOUND.
4. LUBRICATE HYDRAULIC FITTING THREADS AND O-RINGS BEFORE ASSEMBLY.
5. TORQUE VALUES LISTED ARE MINIMUM, TOLERANCE -0/+10%.
6. ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.
7. SEE DRAWING T18P1015528 FOR ELECTRICAL SCHEMATIC.
8. SEE DRAWING T18P1020924 FOR HYDRAULIC SCHEMATIC.

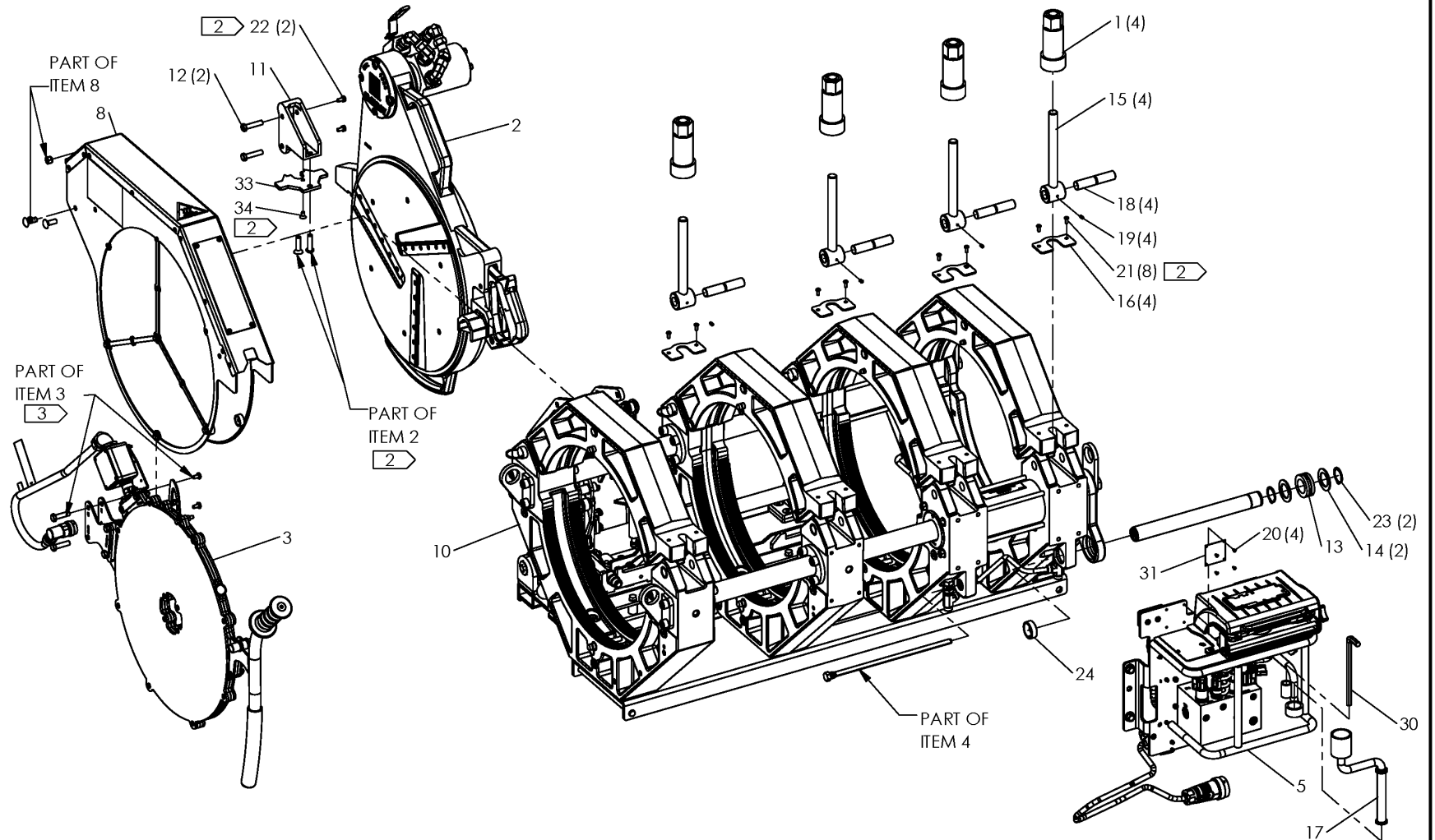


35 (2)

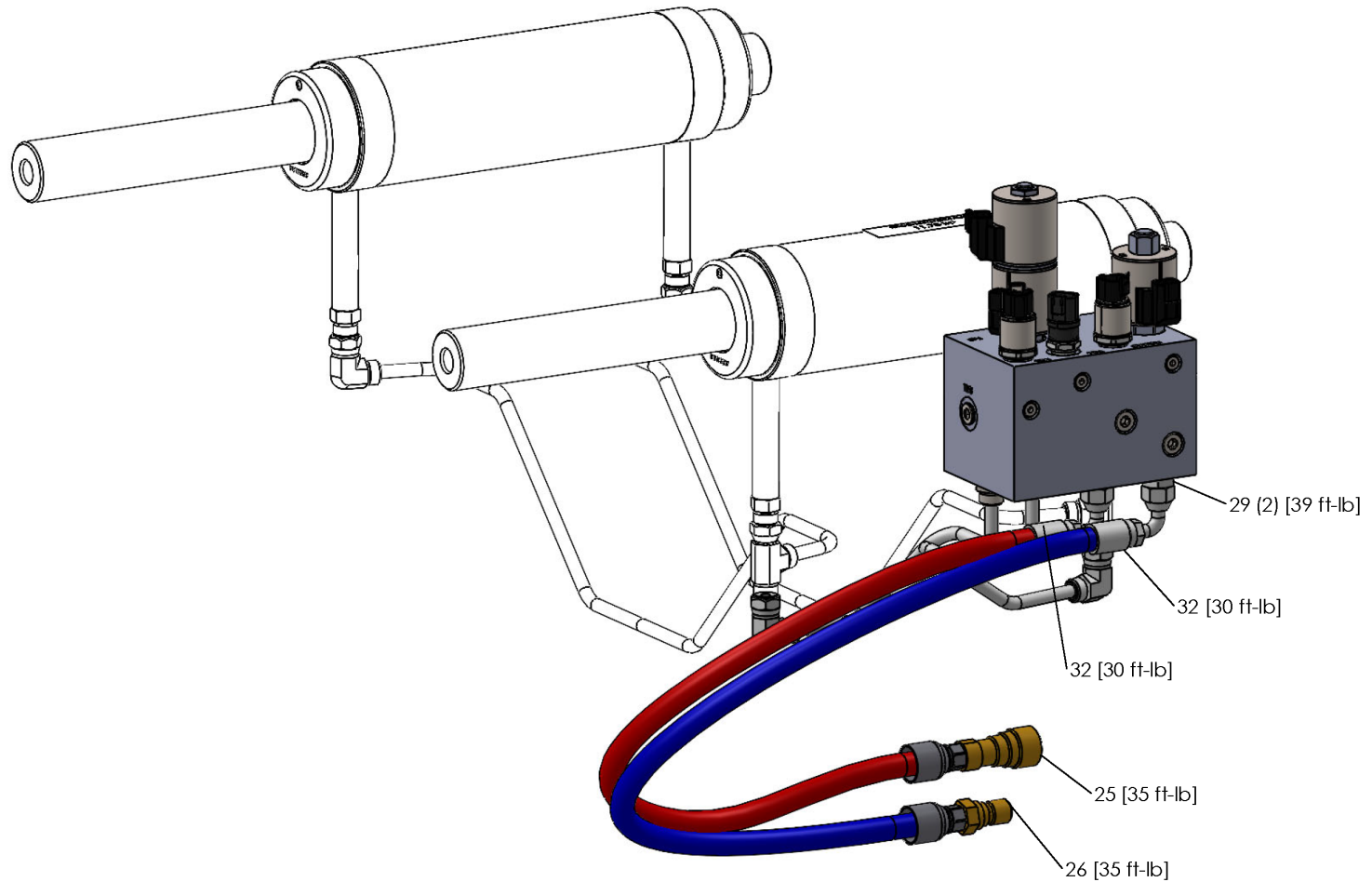
DETAIL A

27 (32.5 IN)

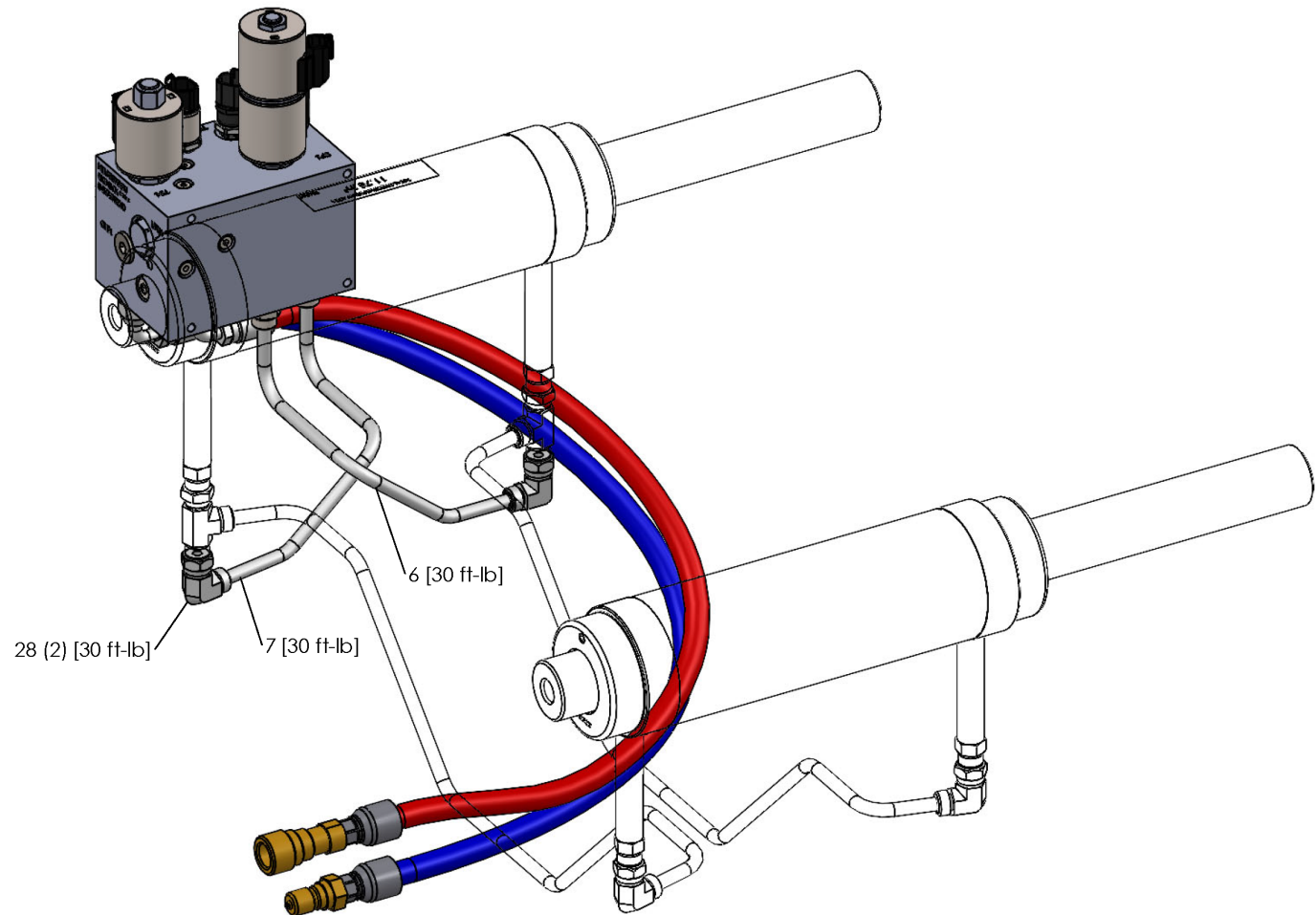
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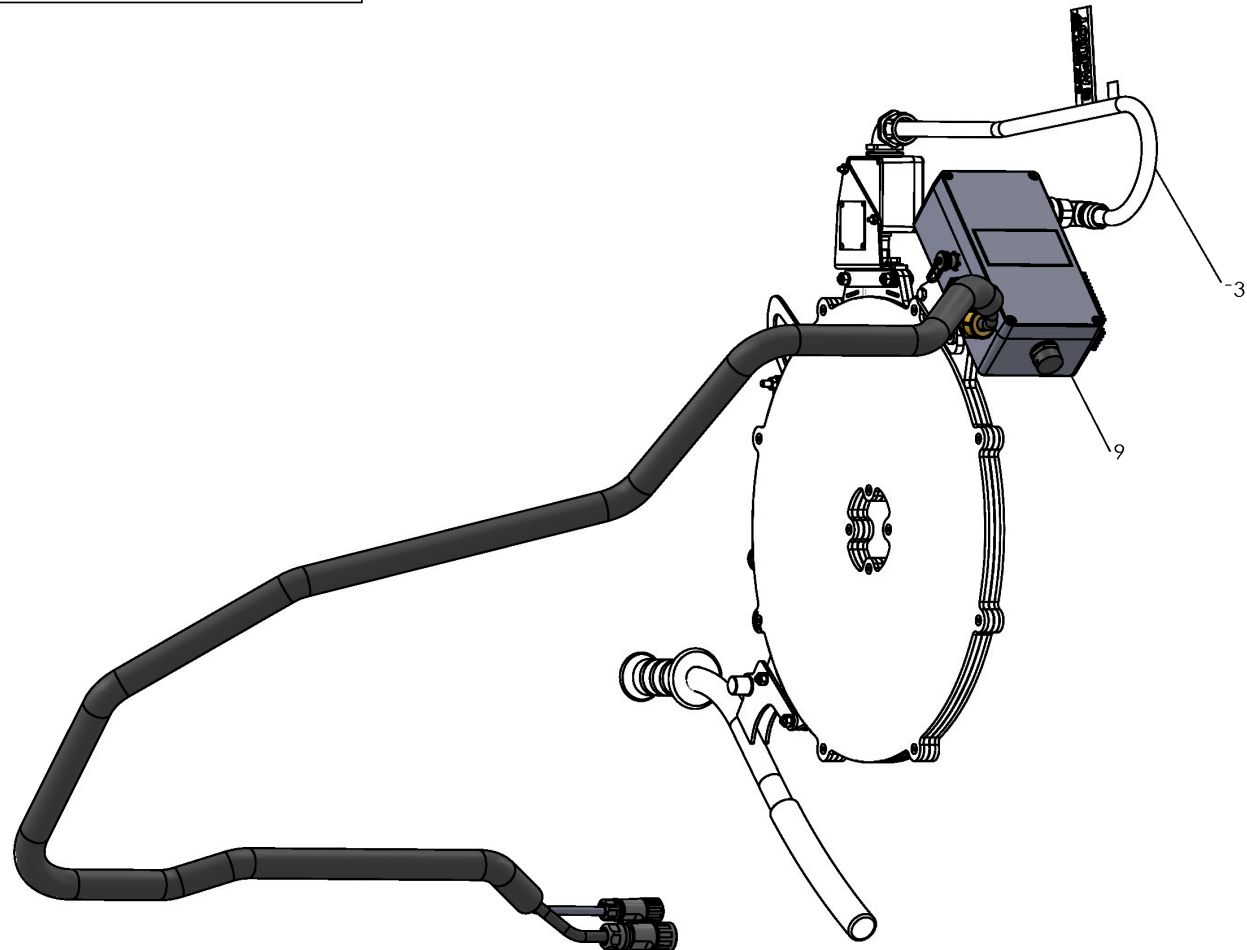
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McElroy Manufacturing Parts List

Part Number: AT18P1025092 Pit Bull 618i High Force Fusion Machine Package

Part Number AT18P1025092 Component List

Item	Component	Description	Quantity	Unit	Price
1	A1806108	Clamp Knob Assembly	4.0	EA	177.00
2	T1800501	TracStar 618 Facer Assembly	1.0	EA	17,778.00
3	T18P0974613	#618 220-240V Heater Assembly (Effective to 1/22/26)	1.0	EA	0.00
3	T18P1097040	#618 220-240V, 50/60Hz, 1Ph Heater Assembly	1.0	EA	4,276.00
4	T18P0985093	Carriage Transducer Assembly	1.0	EA	1,240.00
5	T18P0998676	TracStar 412i & 618i Carriage Control Assembly	1.0	EA	0.00
6	T18P1006433	618 A1 Port to Cyl Tube Assy	1.0	EA	111.00
7	T18P1006435	618 B1 Port to Cyl Tube Assy	1.0	EA	111.00
8	T18P1011302	618 Heater Bag Frame	1.0	EA	870.00
9	T18P1017420	412i / 618i Heater Control Assembly (Effective to 2/4/25)	1.0	EA	2,021.00
9	T18P1051490	412i/618i Heater Control Assembly	1.0	EA	1,918.00
10	T18P1018378	618 High Force 4 Jaw Carriage Assembly	1.0	EA	0.00
11	T18P1021143	618 Facer Arm (Effective to 9/18/24)	1.0	EA	0.00
11	T18P1039143	618 Facer Arm	1.0	EA	630.00
12	T18P1023080	412/618 Facer Shoulder Nut	2.0	EA	23.10
13	T48P0810875	Indexer Transducer Bushing	1.0	EA	19.90
14	T48P0843680	Indexer Trnsdcr Bushing Washer	2.0	EA	7.10
15	1801801	8" Eye Bolt Clamp	4.0	EA	120.00
16	1806301	Jaw Clamp Pad	4.0	EA	26.18
17	1818501	12/18 Speed Wrench Assy	1.0	EA	231.00
18	1819101	Pivot Pin	4.0	EA	28.19
19	MAGP1030623	Replaced by MAGP1048538 (Effective to 1/2/25)	4.0	EA	0.00
19	MAGP1048538	#10-24NCX3/8LG Skt Set Scr SS	4.0	EA	0.66
20	MAH00006	#6X1/4LG Drv Scr	4.0	EA	0.31
21	MAN00062	#10-24NCX1/2 LG Bhscs SS	8.0	EA	0.29
22	MAN00097	1/4-20NCX1/2LG Hhcs SS	2.0	EA	0.30
23	MCBP0886175	1-1/4 Ext Retaining Ring St PL	2.0	EA	1.57
24	MDMP0983087	1-1/2" X 1/2" X 1/8" Wear Ring	1.0	EA	0.00
25	MFH00043	3/8 Fsae Quick Disc Coupler	1.0	EA	58.19
26	MFH00044	3/8 Fsae Quick Disc Nipple	1.0	EA	29.01
27	MFL00042	1.85 ID Hose Sleeve	2.708	FT	8.12
28	MFQ00009	6MSL/6FSL Swivel Elbow	2.0	EA	19.65
29	MFQ00061	6MSL/8MSAE Adapter	2.0	EA	10.24
30	MJL00018	3/8 Hex Key Wrench-long Ser PL	1.0	EA	12.26
31	N1AT18P1025092	Nameplate	1.0	EA	0.00
32	SLBDDJD035	Hose Assy Oal 35"	2.0	EA	79.70
33	T18P1039133	618 Facer Arm Standoff (Effective 9/19/24 to 10/24/24)	1.0	EA	46.13
33	T18P1044376	618 Facer Arm Stop	1.0	EA	93.87
34	MAD00277	1/4-20NCX1/2LG Fhscs PL	1.0	EA	0.77
35	MLNP1042967	11" X .5" Velcro Strap	2.0	EA	0.00

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.