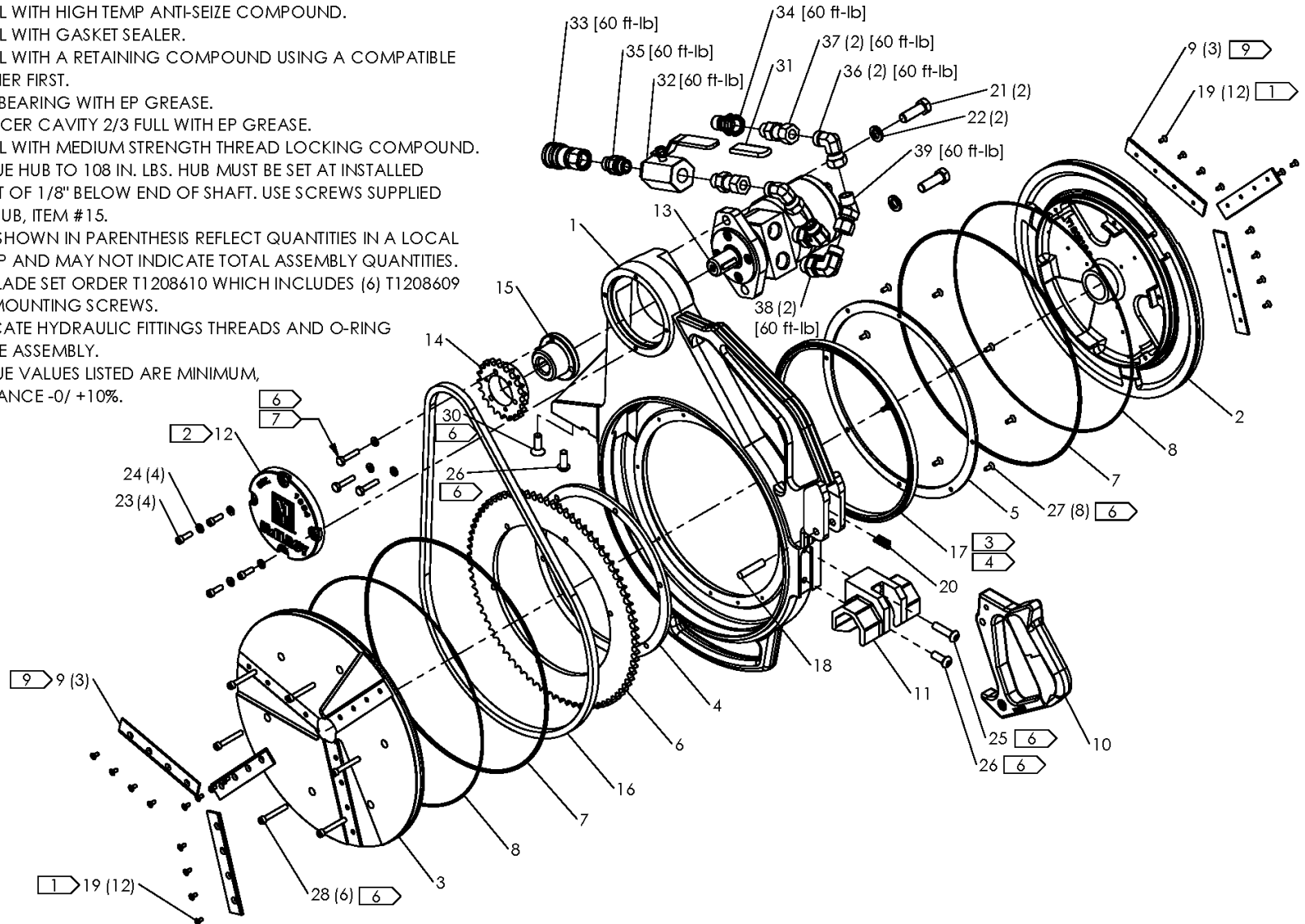


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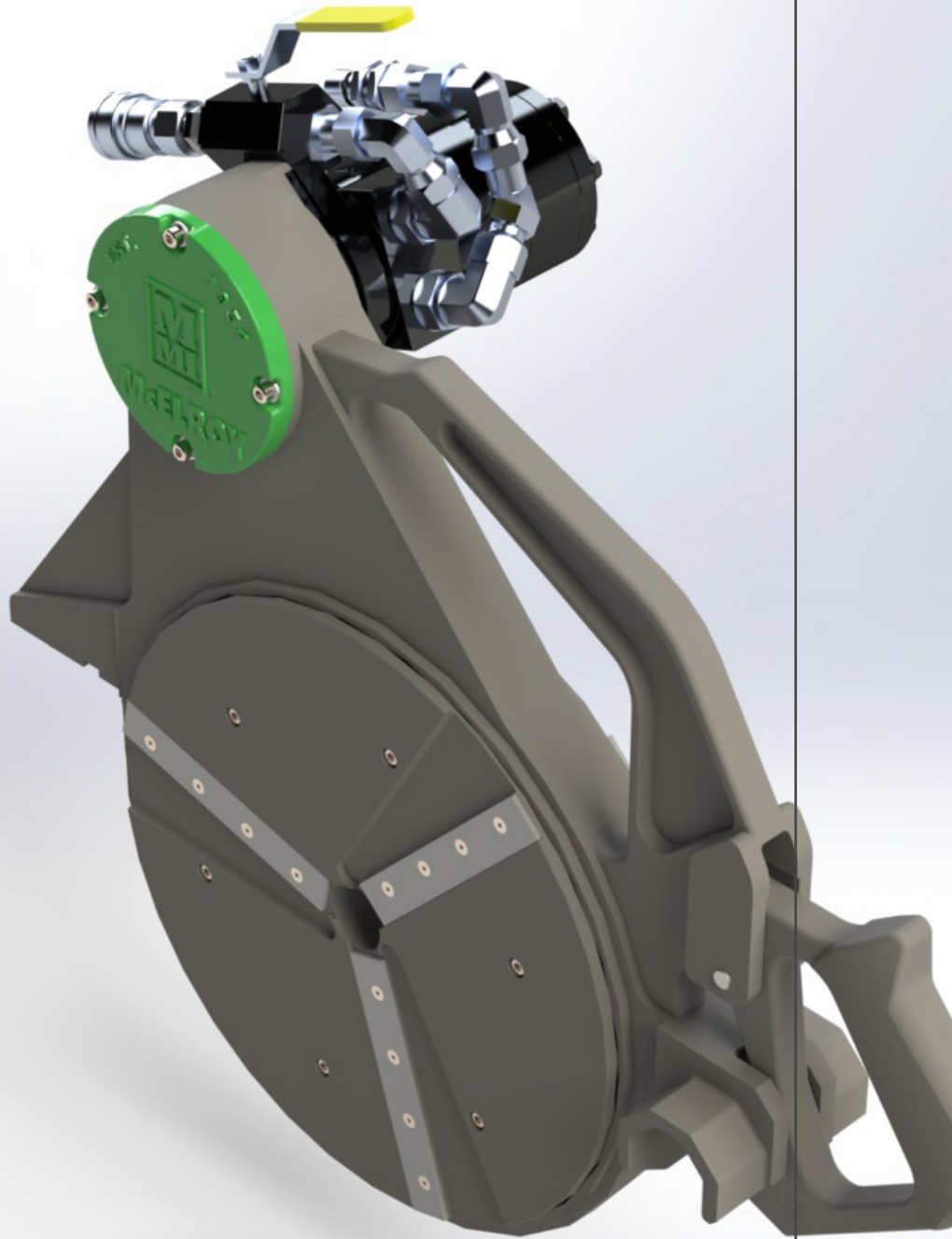
NOTES:

1. INSTALL WITH HIGH TEMP ANTI-SEIZE COMPOUND.
2. INSTALL WITH GASKET SEALER.
3. INSTALL WITH A RETAINING COMPOUND USING A COMPATIBLE CLEANER FIRST.
4. PACK BEARING WITH EP GREASE.
5. FILL FACER CAVITY 2/3 FULL WITH EP GREASE.
6. INSTALL WITH MEDIUM STRENGTH THREAD LOCKING COMPOUND.
7. TORQUE HUB TO 108 IN. LBS. HUB MUST BE SET AT INSTALLED HEIGHT OF 1/8" BELOW END OF SHAFT. USE SCREWS SUPPLIED WITH HUB, ITEM #15.
8. ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.
9. FOR BLADE SET ORDER T1208610 WHICH INCLUDES (6) T1208609 AND MOUNTING SCREWS.
10. LUBRICATE HYDRAULIC FITTINGS THREADS AND O-RING BEFORE ASSEMBLY.
11. TORQUE VALUES LISTED ARE MINIMUM, TOLERANCE -0/ +10%.



McElroy Manufacturing Parts List

Part Number: T1200501 TracStar 412 Facer Assembly



T412 facer assy

Part Number T1200501 Component List

Item	Component	Description	Quantity	Unit	Price
1	T1208002	Facer Body	1.0	EA	1,883.00
2	T1208102	Tapped Blade Holder	1.0	EA	1,441.00
3	T1208103	C'bored Blade Holder	1.0	EA	1,441.00
4	T1208201	Bearing Spacer	1.0	EA	108.00
5	T1208301	Bearing Retainer	1.0	EA	200.00
6	T1208401	Driven Sprocket	1.0	EA	231.00
7	T1208501	Facer Seal Ring	2.0	EA	54.37
8	T1208502	Facer Body O'ring	2.0	EA	6.06

McElroy Manufacturing Parts List

Part Number: T1200501 TracStar 412 Facer Assembly

9	T1208609	6.12 LG Facer Blade	6.0 EA	135.00
10	T5008801	Replaced by T5008803 (Effective 10/2/00 to 6/6/13)	1.0 EA	0.00
10	T5008803	Fcr Latch Handle	1.0 EA	361.00
11	T5004901	Fcr Guide Rod Bracket W/hdwr (Effective 1/15/01 to 3/11/13)	1.0 EA	169.00
11	T5004905	Obs & Repl by T12P1033249 (Effective 3/12/13 to 8/12/24)	1.0 EA	0.00
11	T12P1033249	Facer Guide Rod Bracket	1.0 EA	169.00
12	1231102	Cover Plate	1.0 EA	92.04
13	MEC00004	1"SHT,1/4K,11.9CID Hyd Mtr	1.0 EA	689.00
14	MDF00076	#40SH21 Sprocket	1.0 EA	67.43
15	MDH00002	1B, Type Sh, QD Hub	1.0 EA	29.50
16	AT1208701	Facer Roller Chain Assembly	1.0 EA	61.15
17	MDM00304	10" ID X 10.75" OD Bearing	1.0 EA	2,518.00
18	MCK00017	3/8DIAX1-3/4LG Lock Pin Stl PL	1.0 EA	3.45
19	MAH00074	#8-32NCX3/8LG Fhscs SS	24.0 EA	0.29
20	MJE00008	Die Spring	1.0 EA	6.69
21	MAB00069	1/2-13NCX1-1/2LG Hhcs	2.0 EA	0.74
22	MBE00009	1/2 Reg Splt Lck Washer Stl PL	2.0 EA	0.18
23	MAH00052	1/4-20NC X 3/4"LG Shcs SS	4.0 EA	0.49
24	MBE00005	1/4 Reg Splt Lck Washer Stl PL	4.0 EA	0.10
25	MAN00056	3/8-16NCX1-1/2LG Bhscs SS	1.0 EA	2.09
26	MAH00070	3/8-16NCX1LG Bhscs SS	2.0 EA	0.92
27	MAD00031	#10-24NCX1/2LG Fhscs	8.0 EA	0.39
28	MAH00051	1/4-20NCX1-3/4LG Shcs SS	6.0 EA	1.23
29	T1801201	Facer Hydraulic/Plumbing Schematic (Effective 10/25/04 to 8/12/24)	1.0 EA	761.00
30	MAN00039	3/8-16NCX1-1/2LG Fhscs SS (Effective 2/8/07 to 1/6/25)	1.0 EA	2.00
30	MAN00123	3/8-16NCX1-1/8LG Fhscs SS	1.0 EA	1.67
31	816302	Fcr Valve Label Cap	1.0 EA	4.77
32	MEI00015	8SAE Ball Valve	1.0 EA	230.00
33	MFH00045	1/2 Fsae Quick Disc Coupler	1.0 EA	60.00
34	MFH00046	1/2 Fsae Quick Disc Nipple	1.0 EA	39.67
35	MFQ00004	8MSAE/8MSAE Adapter	1.0 EA	19.54
36	MFQ00005	8MSL/8FSL Swivel Elbow	2.0 EA	26.81
37	MFQ00021	8FSL/8MSAE Swivel Adapter	2.0 EA	34.64
38	MFQ00022	8MSL/10MSAE Elbow	2.0 EA	37.13
39	MFQ00051	8MSL/8FSL Swivel Elbow 45	1.0 EA	39.83

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.