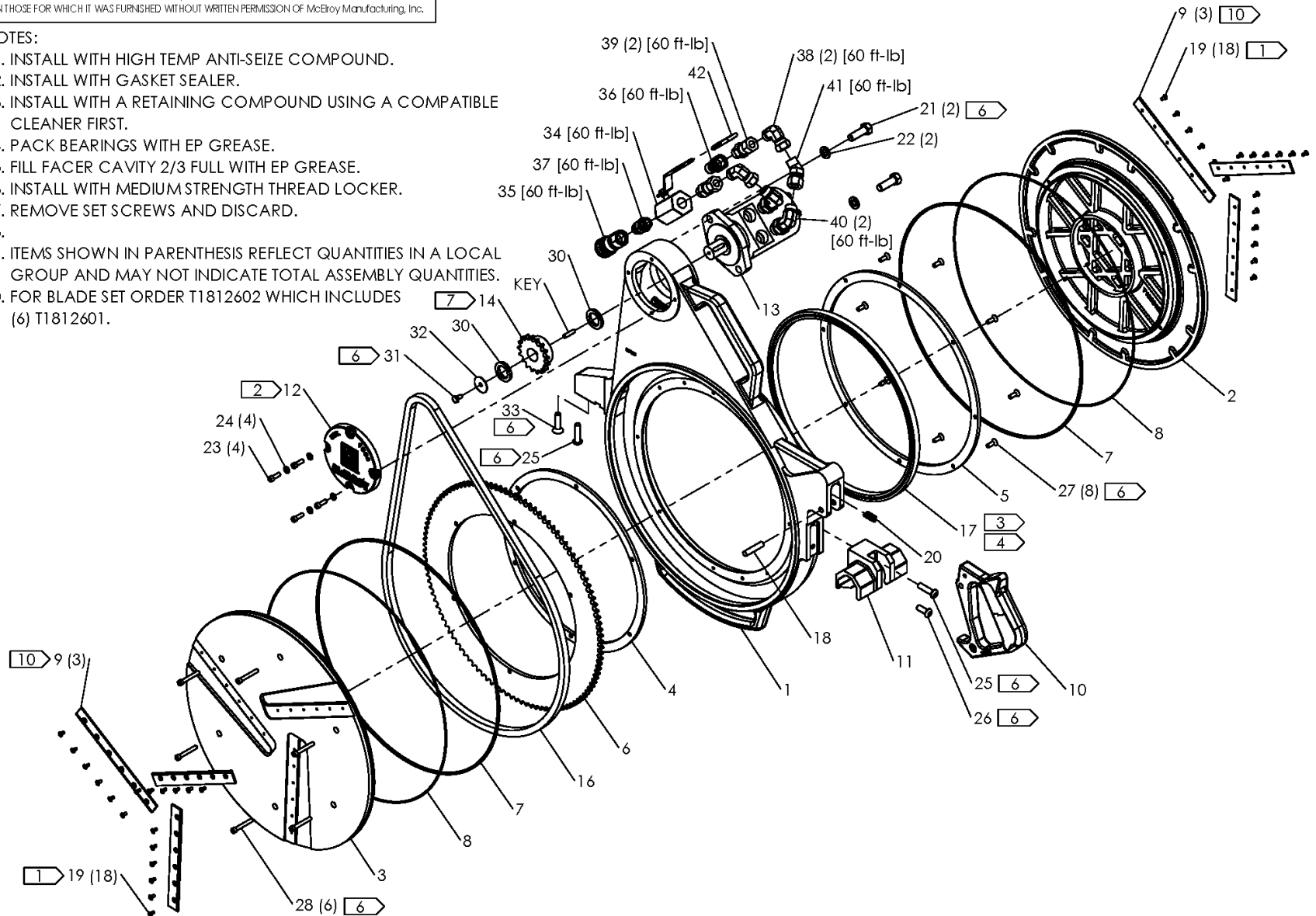


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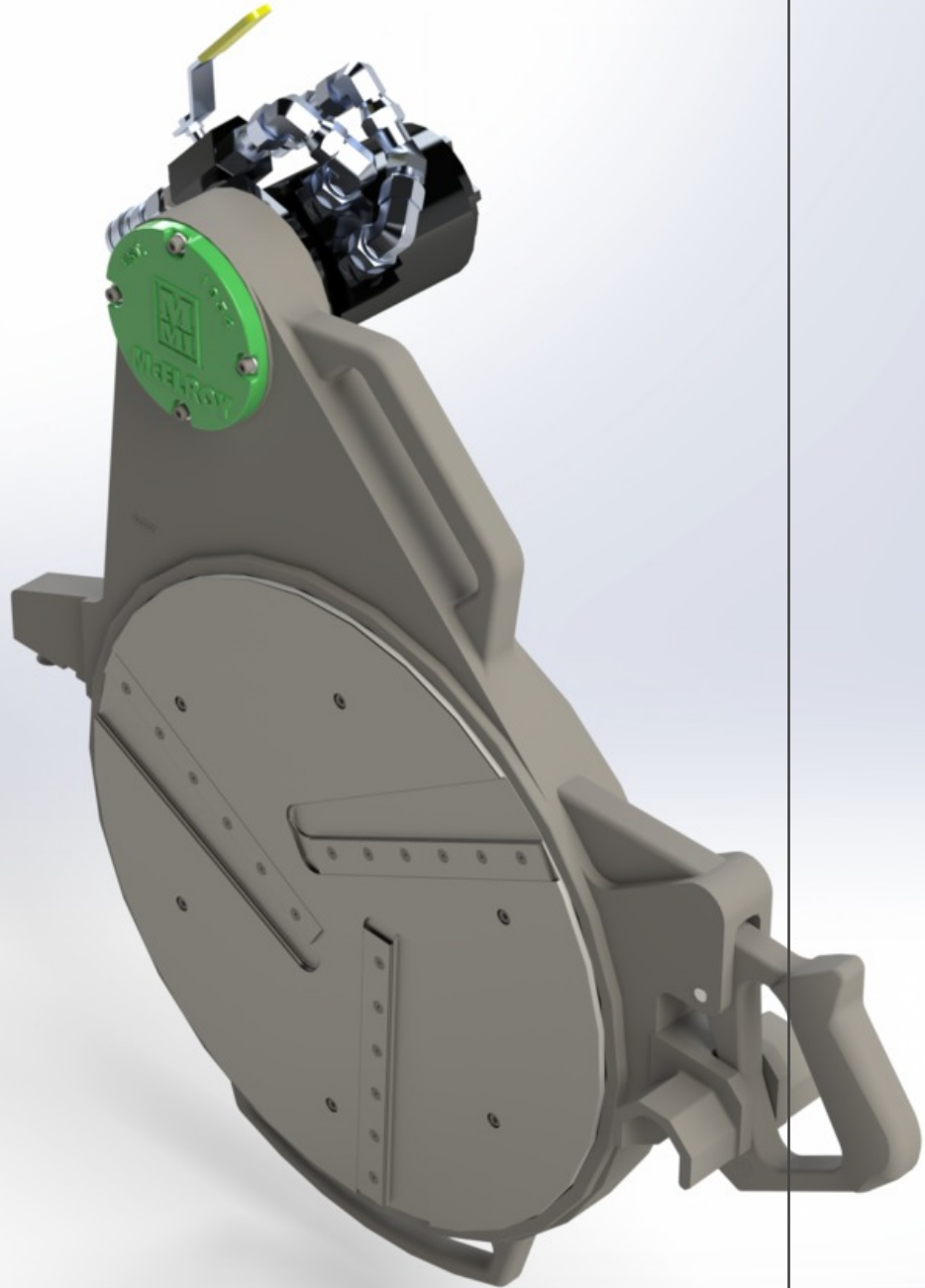
NOTES:

1. INSTALL WITH HIGH TEMP ANTI-SEIZE COMPOUND.
2. INSTALL WITH GASKET SEALER.
3. INSTALL WITH A RETAINING COMPOUND USING A COMPATIBLE CLEANER FIRST.
4. PACK BEARINGS WITH EP GREASE.
5. FILL FACER CAVITY 2/3 FULL WITH EP GREASE.
6. INSTALL WITH MEDIUM STRENGTH THREAD LOCKER.
7. REMOVE SET SCREWS AND DISCARD.
- 8.
9. ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.
10. FOR BLADE SET ORDER T1812602 WHICH INCLUDES (6) T1812601.



McElroy Manufacturing Parts List

Part Number: T1800501 TracStar 618 Facer Assembly



T618 facer assy

Part Number T1800501 Component List

Item	Component	Description	Quantity	Unit	Price
1	T1802002	Facer Body	1.0	EA	3,524.00
2	T1802102	Tapped Blade Holder	1.0	EA	2,609.00
3	T1802103	C'bored Blade Holder	1.0	EA	2,609.00
4	T1802301	Facer Spacer Ring	1.0	EA	232.00
5	T1802401	Facer Bearing Retainer	1.0	EA	257.00
6	T1802201	Driven Sprocket	1.0	EA	372.00
7	1838201	Slipper Seal	2.0	EA	156.00
8	T1802502	Blade Holder O-ring	2.0	EA	26.16

McElroy Manufacturing Parts List

Part Number: T1800501 TracStar 618 Facer Assembly

9	T1812601	9.12LG Facer Blade	6.0 EA	169.00
10	T5008801	Replaced by T5008803 (Effective 4/24/01 to 6/6/13)	1.0 EA	0.00
10	T5008803	Fcr Latch Handle	1.0 EA	361.00
11	T5004903	T618 Fcr Guide Rod Brkt W/hdwr (Effective 3/24/03 to 2/28/13)	1.0 EA	169.00
11	T5004906	Fcr GD Rod Brkt-order T5004903 (Effective 3/1/13 to 8/12/24)	1.0 EA	0.00
11	T5004901	Fcr Guide Rod Bracket W/hdwr (Effective 4/24/01 to 3/23/03)	1.0 EA	169.00
11	T18P1033760	618 Facer Guide Rod Bracket	1.0 EA	169.00
12	1231102	Cover Plate	1.0 EA	92.04
13	MEC00004	1"SHT,1/4K,11.9CID Hyd Mtr	1.0 EA	689.00
14	MDF00028	1B, 1/4KEY,#40BS17 Chain Sprkt	1.0 EA	35.82
16	AT1802601	Facer Roller Chain Assembly	1.0 EA	77.23
17	MDM00308	Bearing	1.0 EA	3,056.00
18	MCK00017	3/8DIA X1-3/4LG Lock Pin Stl PL	1.0 EA	3.45
19	MAH00074	#8-32NCX3/8LG Fhscs SS	36.0 EA	0.29
20	MJE00008	Die Spring	1.0 EA	6.69
21	MAB00104	1/2-13NCX1-3/4LG Hhcs (Effective 9/12/01 to 1/7/20)	2.0 EA	1.42
21	MAB00069	1/2-13NCX1-1/2LG Hhcs	2.0 EA	0.74
22	MBE00009	1/2 Reg Splt Lck Washer Stl PL	2.0 EA	0.18
23	MAH00052	1/4-20NC X 3/4"LG Shcs SS	4.0 EA	0.49
24	MBE00005	1/4 Reg Splt Lck Washer Stl PL	4.0 EA	0.10
25	MAN00056	3/8-16NCX1-1/2LG Bhscs SS	2.0 EA	2.09
26	MAH00070	3/8-16NCX1LG Bhscs SS	1.0 EA	0.92
27	MAD00044	1/4-20NCX3/4LG Fhscs PL	8.0 EA	0.85
28	MAH00051	1/4-20NCX1-3/4LG Shcs SS	6.0 EA	1.23
29	T1801201	Facer Hydraulic/Plumbing Schematic (Effective 3/26/02 to 4/10/24)	1.0 EA	761.00
30	1835401	Fcr Drive Sprocket Spacer	2.0 EA	25.79
31	MAB00002	1/4-20NCX1/2LG Hhcs	1.0 EA	0.18
32	MBG00031	1/4 Fender Washer Stl PL	1.0 EA	0.31
33	MAN00039	3/8-16NCX1-1/2LG Fhscs SS	1.0 EA	2.00
34	MEI00015	8SAE Ball Valve	1.0 EA	230.00
35	MFH00045	1/2 Fsae Quick Disc Coupler	1.0 EA	60.00
36	MFH00046	1/2 Fsae Quick Disc Nipple	1.0 EA	39.67
37	MFQ00004	8MSAE/8MSAE Adapter	1.0 EA	19.54
38	MFQ00005	8MSL/8FSL Swivel Elbow	2.0 EA	26.81
39	MFQ00021	8FSL/8MSAE Swivel Adapter	2.0 EA	34.64
40	MFQ00022	8MSL/10MSAE Elbow	2.0 EA	37.13
41	MFQ00051	8MSL/8FSL Swivel Elbow 45	1.0 EA	39.83
42	816302	Fcr Valve Label Cap	1.0 EA	4.77

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.