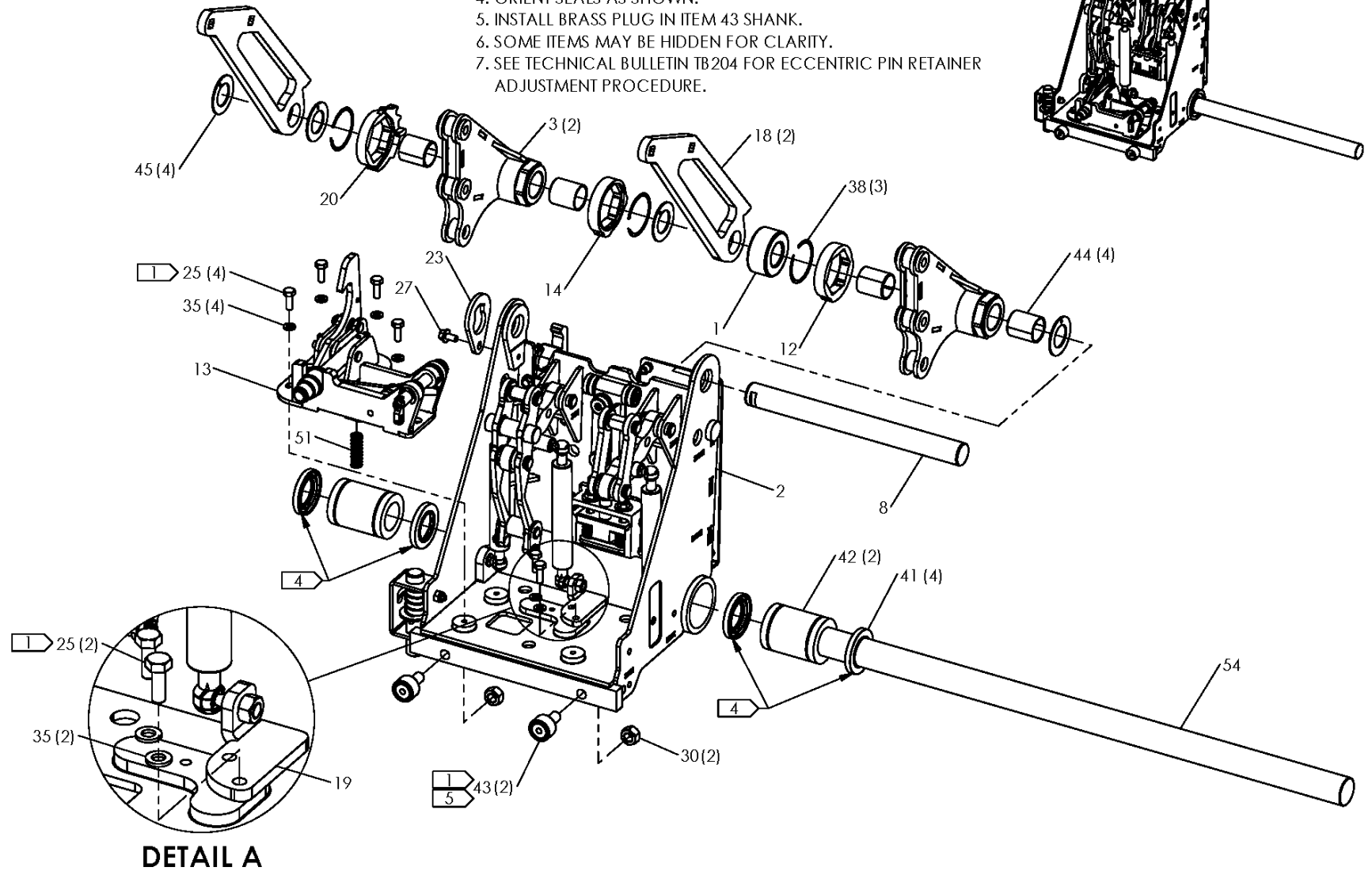


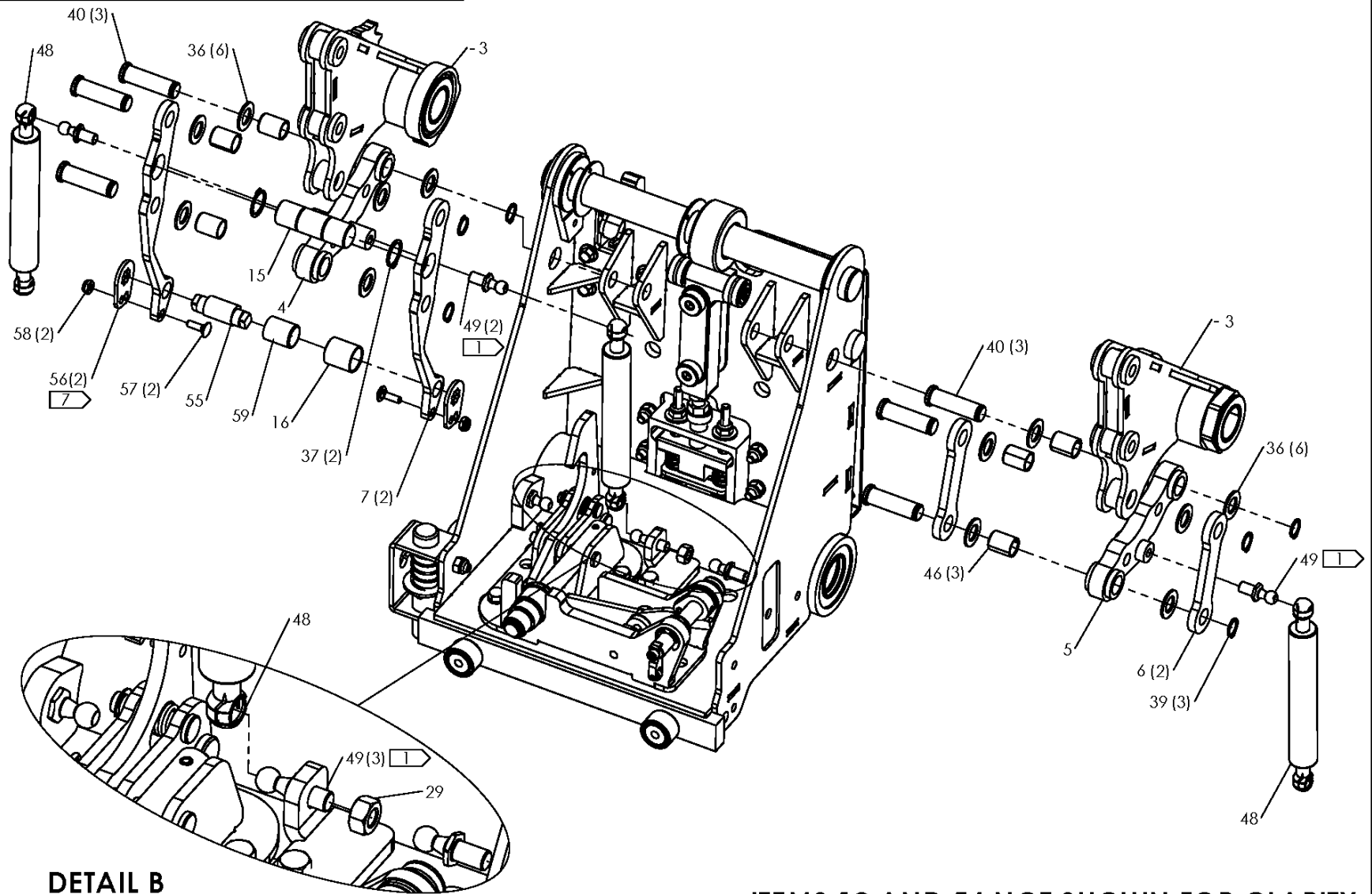
NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.

NOTES:

1. INSTALL WITH MEDIUM STRENGTH THREAD LOCKING COMPOUND.
2. SEE TECHNICAL BULLETIN TB199 FOR BRAKE MECHANISM ADJUSTMENT PROCEDURE.
3. CLOCK ITEMS AS SHOWN.
4. ORIENT SEALS AS SHOWN.
5. INSTALL BRASS PLUG IN ITEM 43 SHANK.
6. SOME ITEMS MAY BE HIDDEN FOR CLARITY.
7. SEE TECHNICAL BULLETIN TB204 FOR ECCENTRIC PIN RETAINER ADJUSTMENT PROCEDURE.



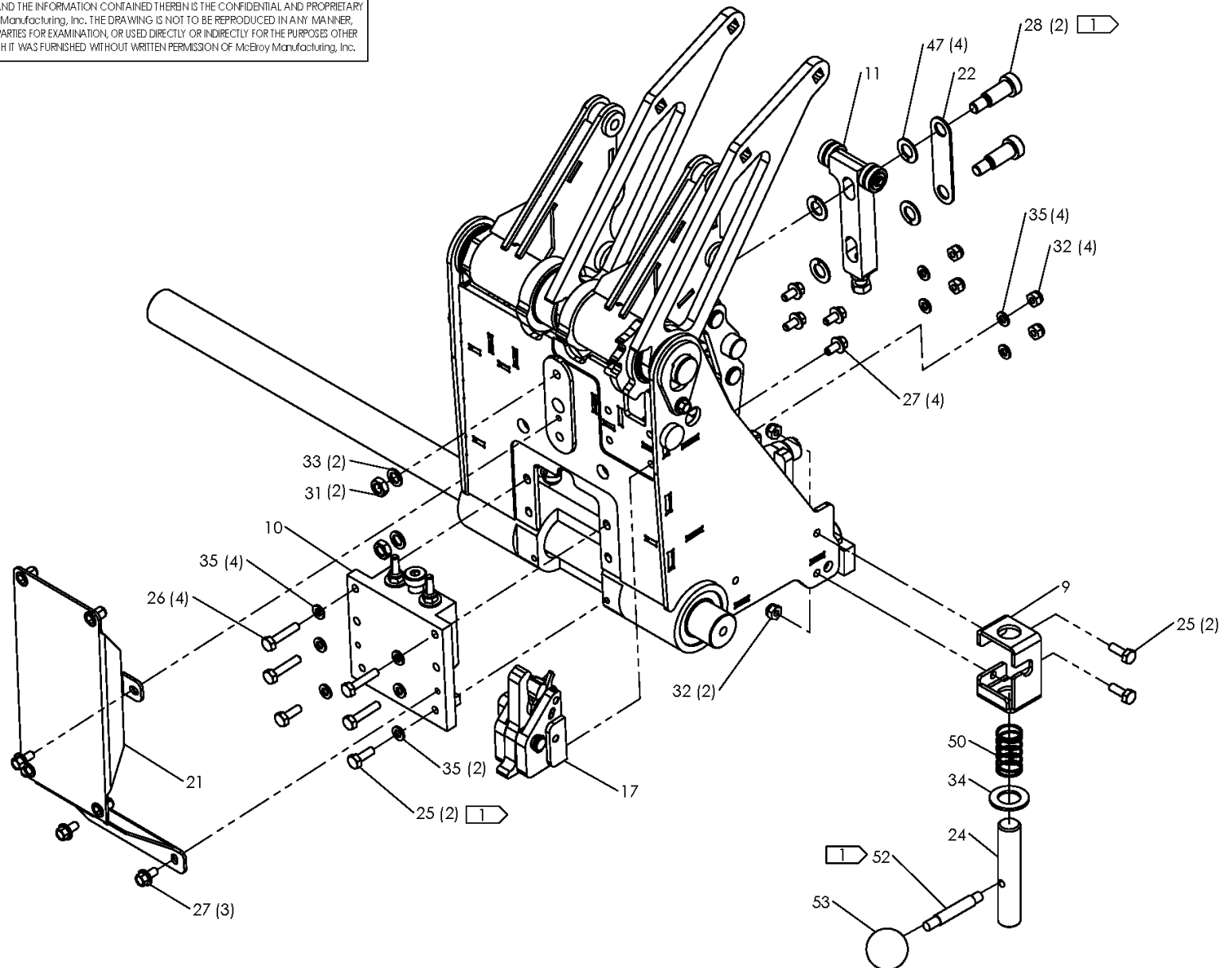
NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.



DETAIL B

ITEMS 18 AND 54 NOT SHOWN FOR CLARITY

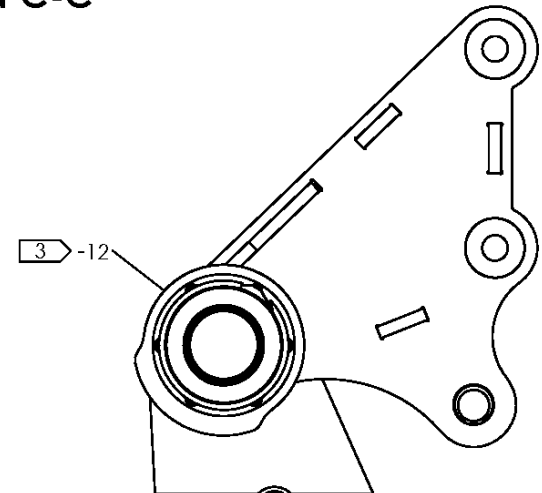
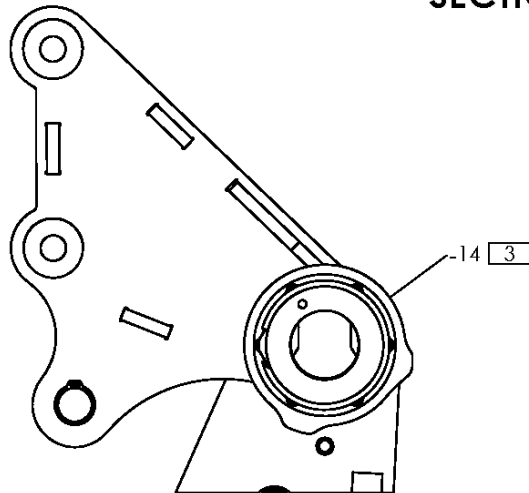
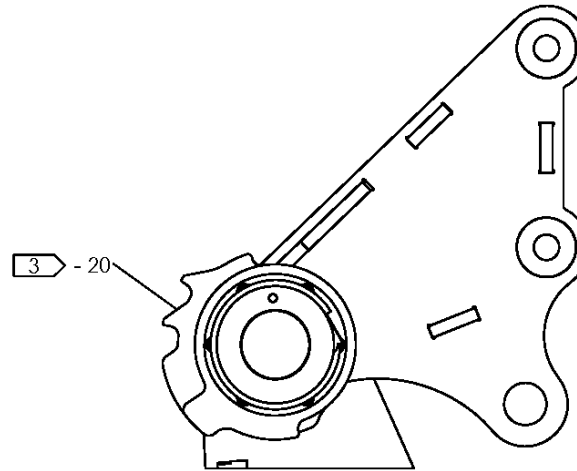
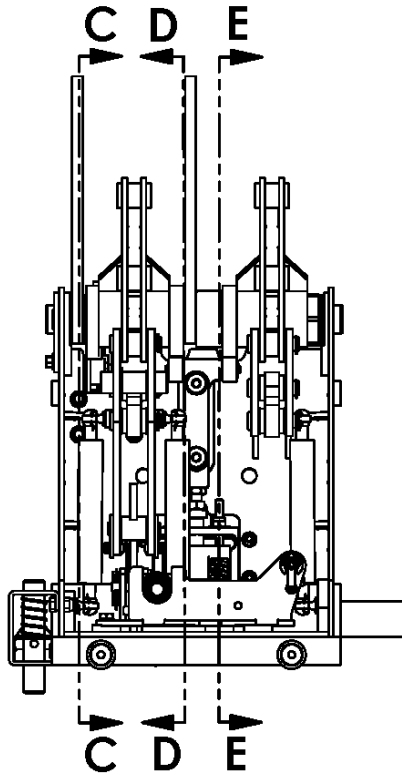
NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.



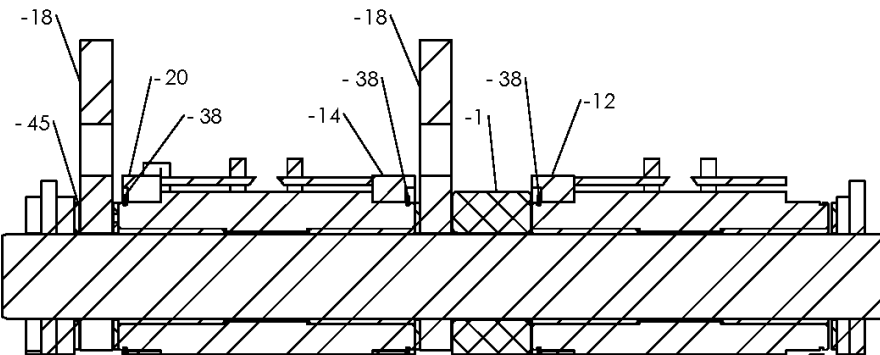
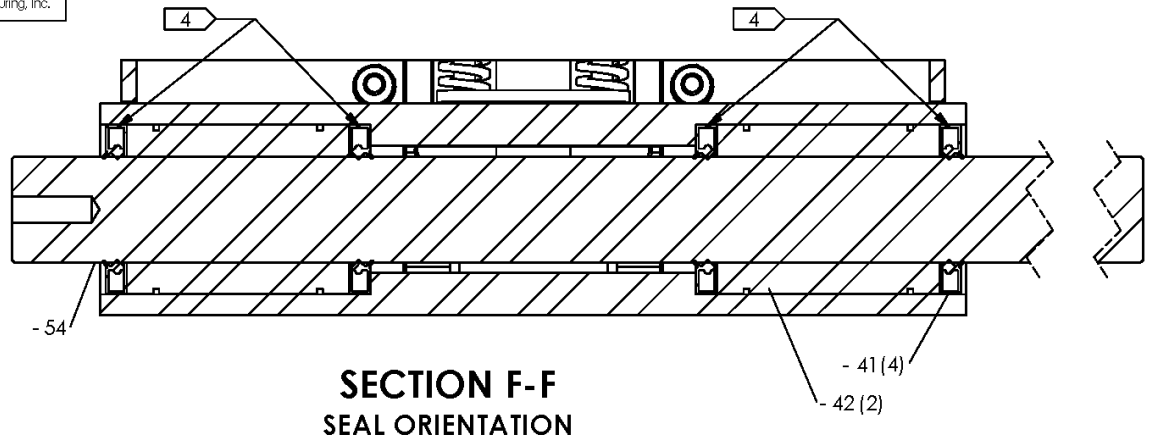
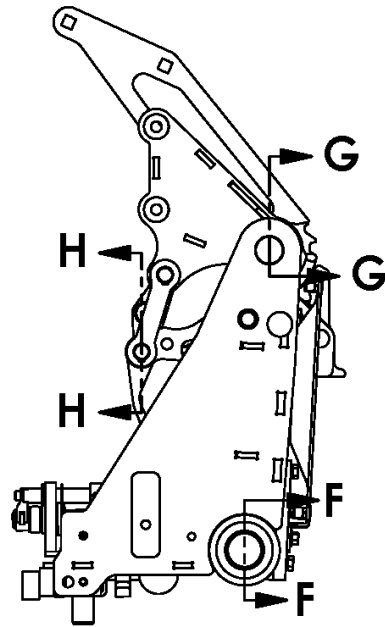
ITEM 54 NOT SHOWN FOR CLAIRTY

INDEXER ASSEMBLY

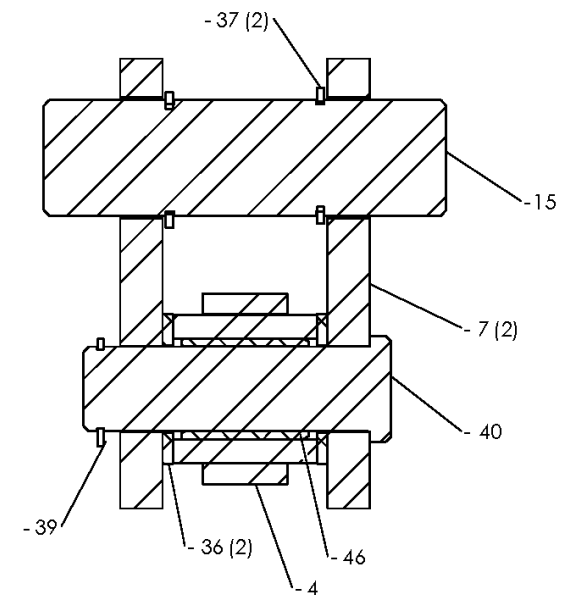
NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.



NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.



SECTION G-G



SECTION H-H

McElroy Manufacturing Parts List

Part Number: T18P0993034 Indexer Assembly

Part Number T18P0993034 Component List

Item	Component	Description	Quantity	Unit	Price
1	T18P0985896	Center Pivot Spacer	1.0	EA	20.24
2	T18P0989877	Indexer Carriage	1.0	EA	1,889.00
3	T18P0989971	Indexer Arm	2.0	EA	417.00
4	T18P0989978	Heater Spring Pivot Arm	1.0	EA	254.00
5	T18P0989988	Facer Spring Pivot Arm	1.0	EA	299.00
6	T18P0989990	Facer Connecting Link	2.0	EA	12.34
7	T18P0989992	Replaced by AT18P1055287 (Effective to 1/16/25)	2.0	EA	0.00
7	T18P1054993	Heater Link	2.0	EA	90.96
8	T18P0990171	Pivot Shaft	1.0	EA	0.00
9	T18P0992540	Indexer Storage Lock Body	1.0	EA	122.00
10	T18P0993298	Normally Closed Brake Assembly	1.0	EA	767.00
11	T18P0993404	Release Cross Bar Assembly	1.0	EA	0.00
12	T18P0993425	Facer Cam	1.0	EA	88.74
13	T18P1002965	Indexer Heater Release and Stripper Assembly	1.0	EA	1,311.00
14	T18P1005106	Heater Cam	1.0	EA	96.19
15	T18P1010794	Jaw Standoff	1.0	EA	38.04
16	T18P1013540	Replaced by AT18P1055287 (Effective to 1/16/25)	1.0	EA	0.00
16	T18P1053248	Eccentric Latch Striker	1.0	EA	42.07
17	T18P1013962	Heater Retention Mechanism	1.0	EA	816.00
18	T18P1015879	Indexer Bag Arm	2.0	EA	62.53
19	T18P1015970	Lower Center Spring Mount	1.0	EA	73.63
20	T18P1017902	Heater Retention Ring (Effective to 8/7/25)	1.0	EA	0.00
20	T18P1082413	Heater Retention Ring	1.0	EA	197.00
21	T18P1018629	Htr Cntrl Box Mntg Bracket (Effective to 2/4/25)	1.0	EA	0.00
21	T18P1051554	Heater Control Module Mount	1.0	EA	0.00
22	T18P1020787	Cross Bar Retention Plate	1.0	EA	0.00
23	T18P1026335	Indexer Pivot Shaft Retainer	1.0	EA	0.00
24	1871601	Brake Plunger	1.0	EA	76.63
25	MAB00003	1/4-20NCX3/4LG Hhcs	10.0	EA	0.31
26	MAB00005	1/4-20NCX1-1/4LG Hhcs	4.0	EA	0.31
27	MAB00256	1/4-20NCX1/2LG Hxhd SR Flg Blt	8.0	EA	0.35
28	MAFP1020669	1/2DIA X 1LG Skt HD Shldr Scr SS	2.0	EA	14.28
29	MBA00006	5/16-18NC Fnsh Hex Nut Stl PL	1.0	EA	0.33
30	MBA00028	7/16-20NF Fnsh Hex Nut Stl PL	2.0	EA	0.00
31	MBB00007	3/8-16NC Fnsh Jam Nut Stl PL	2.0	EA	0.08
32	MBC00005	1/4-20NC Fnsh Hex Nyl Lck Nut	6.0	EA	0.39
33	MBG00001	3/8 Type 'an' FL Wshr Stl PL	2.0	EA	0.26
34	MBG00004	3/4 Type 'an' FL Wshr Stl PL	1.0	EA	1.02
35	MBG00044	1/4 Type 'an' Flat Wshr Stl PL	16.0	EA	0.49
36	MBG00098	1/2" Delrin Washer	12.0	EA	1.05
37	MCB00094	3/4 ID Retaining Ring PL	2.0	EA	1.02
38	MCBP1016739	1-3/4EXT Spiral Retaining Ring	3.0	EA	5.27
39	MCDP0997522	1/2 External E Ring (Effective to 7/14/24)	7.0	EA	0.50
39	MCB00086	1/2"OD Retaining Ring PL	6.0	EA	0.67
40	MCFP1028976	1/2DIA X 1-19/32 UL Grp Clv Pin (Effective to 7/14/24)	7.0	EA	0.00
40	T18P1031459	1/2" Clevis Pin SS	6.0	EA	22.44
41	MDLP1015617	1.25"ID Shaft Seal	4.0	EA	34.44
42	MDM00036	Linear Ball Bearing Super 20	2.0	EA	230.00
43	MDM00054	Cam Follower	2.0	EA	54.51
44	MDMP0972205	1.00B X 1.25LG Sleeve Bushing	4.0	EA	10.54
45	MDMP0989899	26MM ID X 1.5MM Thk Thr Wshr	4.0	EA	9.28
46	MDMP0990145	1/2ID X 3/4LG Sleeve Bushing	6.0	EA	5.27

McElroy Manufacturing Parts List

Part Number: T18P0993034 Indexer Assembly

47	MDMP1020661	1/2IDX7/8ODX.0585THK Thr Wshr	4.0 EA	0.00
48	MGAP1006047	Obs & Repl by MGAP1105049 (Effective to 5/14/26)	3.0 EA	0.00
48	MGAP1105049	850N Gas Spring	3.0 EA	49.98
49	MGF00061	Mounting Stud	6.0 EA	3.30
50	MJE00028	Compression Spring	1.0 EA	8.51
51	MJEP1029395	Compression Spring	1.0 EA	2.34
52	MJJ00028	Handle Shaft	1.0 EA	45.24
53	MJJ00029	Red OR Black Ball Knob	1.0 EA	9.19
54	T18P0992997	Indexer Linear Guide Rod	1.0 EA	220.00
55	T18P1046425	Eccentric Latch Pin	1.0 EA	75.76
56	T18P1052699	Eccentric Pin Retainer	2.0 EA	9.18
57	MAIP1053076	#10-24NC X .625LG Crg Bolt SS	2.0 EA	0.49
58	MBC00004	#10-24NC Mach Scr Nyl Lck Nut	2.0 EA	0.31
59	MDMP1053030	.625IDX.718ODX.875LG Slv Bshg	1.0 EA	3.07

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.