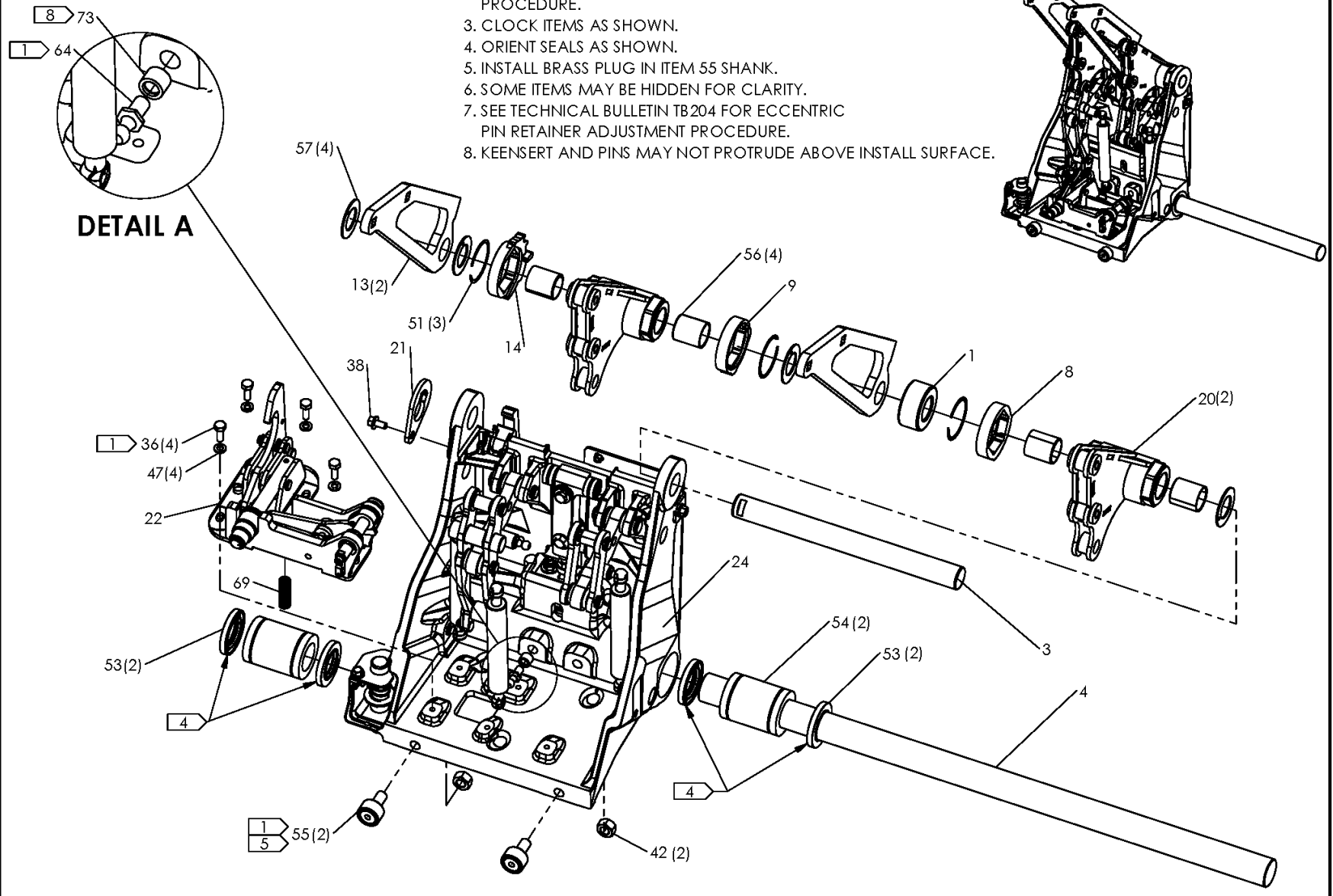


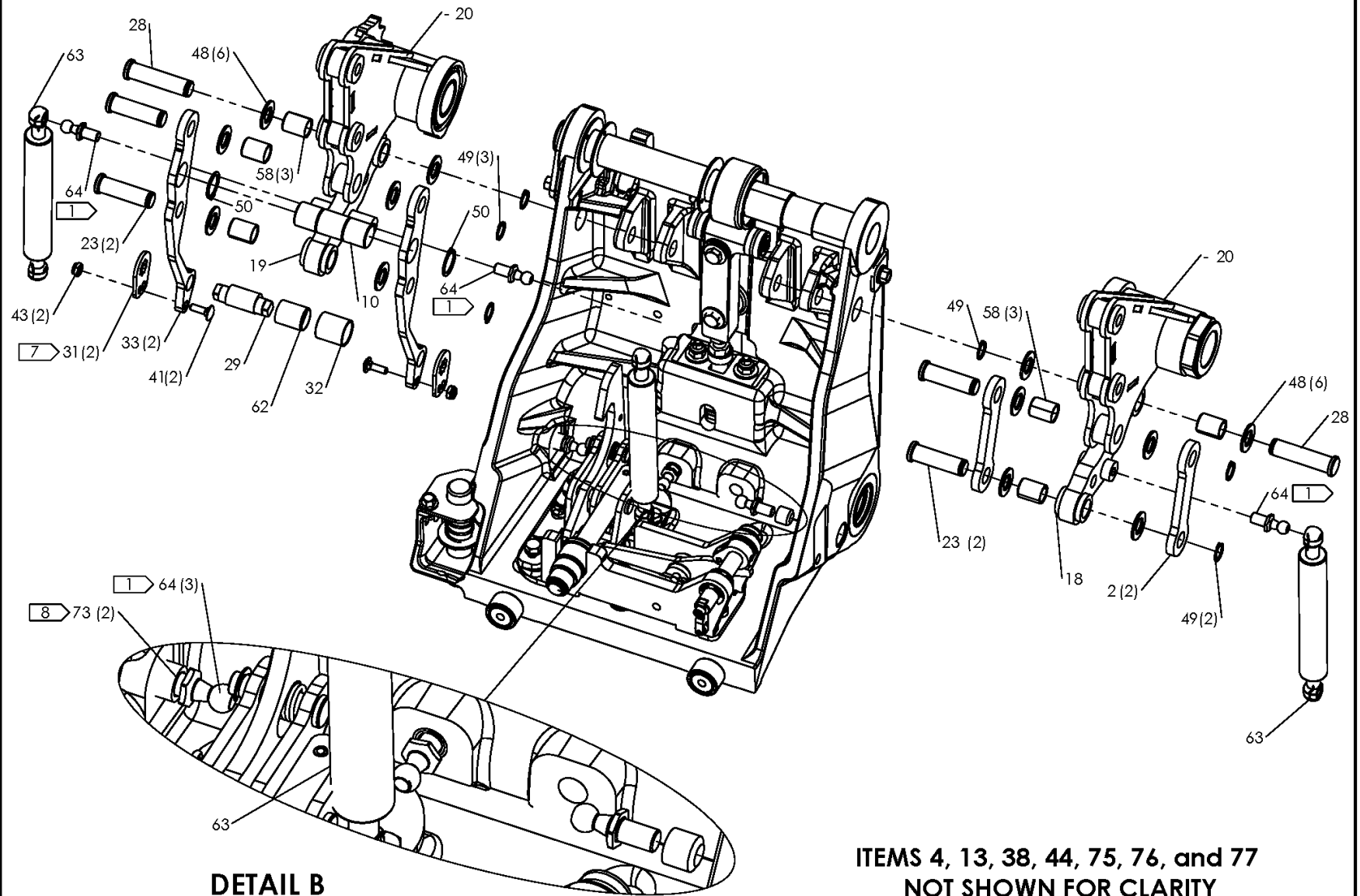
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NOTES:

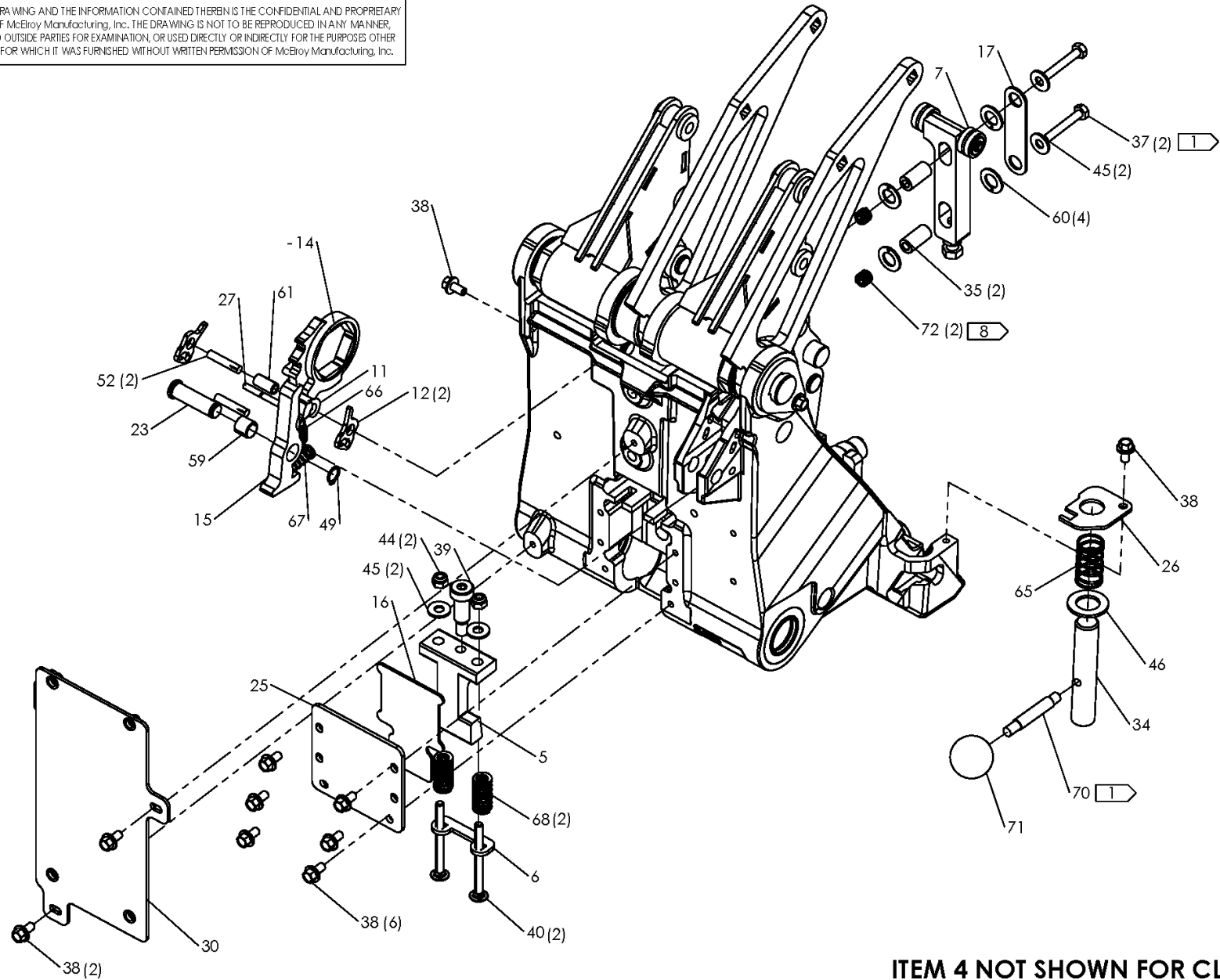
1. INSTALL WITH MEDIUM STRENGTH THREAD LOCKING COMPOUND.
2. SEE TECHNICAL BULLETIN TB199 FOR BRAKE MECHANISM ADJUSTMENT PROCEDURE.
3. CLOCK ITEMS AS SHOWN.
4. ORIENT SEALS AS SHOWN.
5. INSTALL BRASS PLUG IN ITEM 55 SHANK.
6. SOME ITEMS MAY BE HIDDEN FOR CLARITY.
7. SEE TECHNICAL BULLETIN TB204 FOR ECCENTRIC PIN RETAINER ADJUSTMENT PROCEDURE.
8. KEENSERT AND PINS MAY NOT PROTRUDE ABOVE INSTALL SURFACE.



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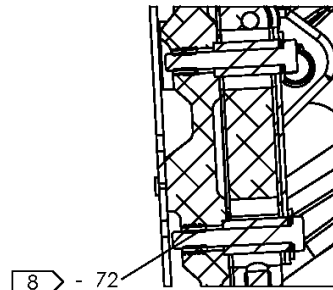
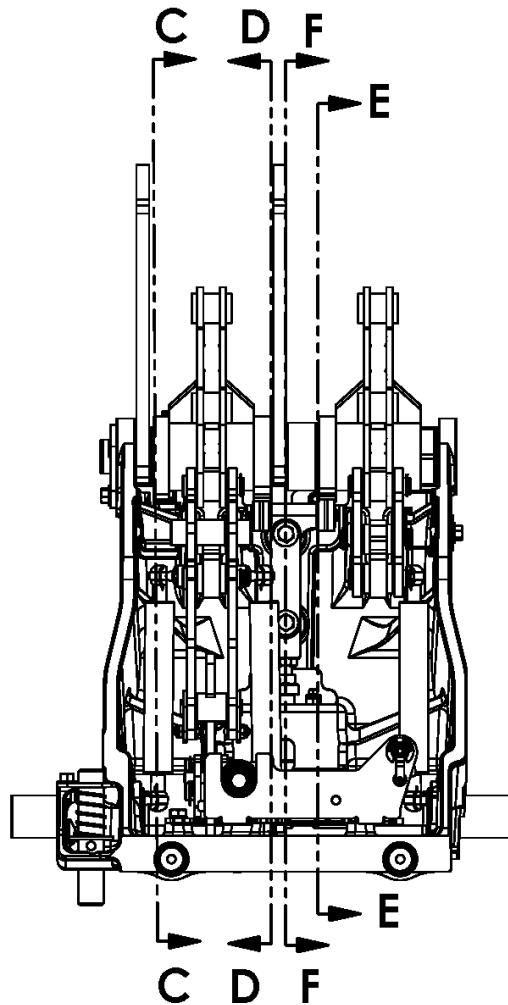


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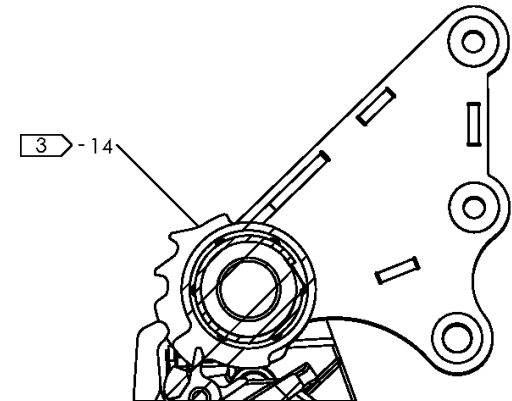


ITEM 4 NOT SHOWN FOR CLARITY

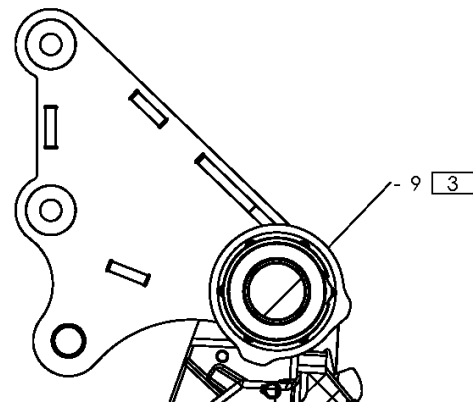
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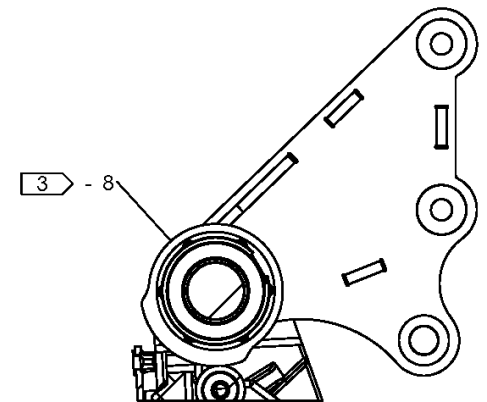
SECTION F-F



SECTION C-C

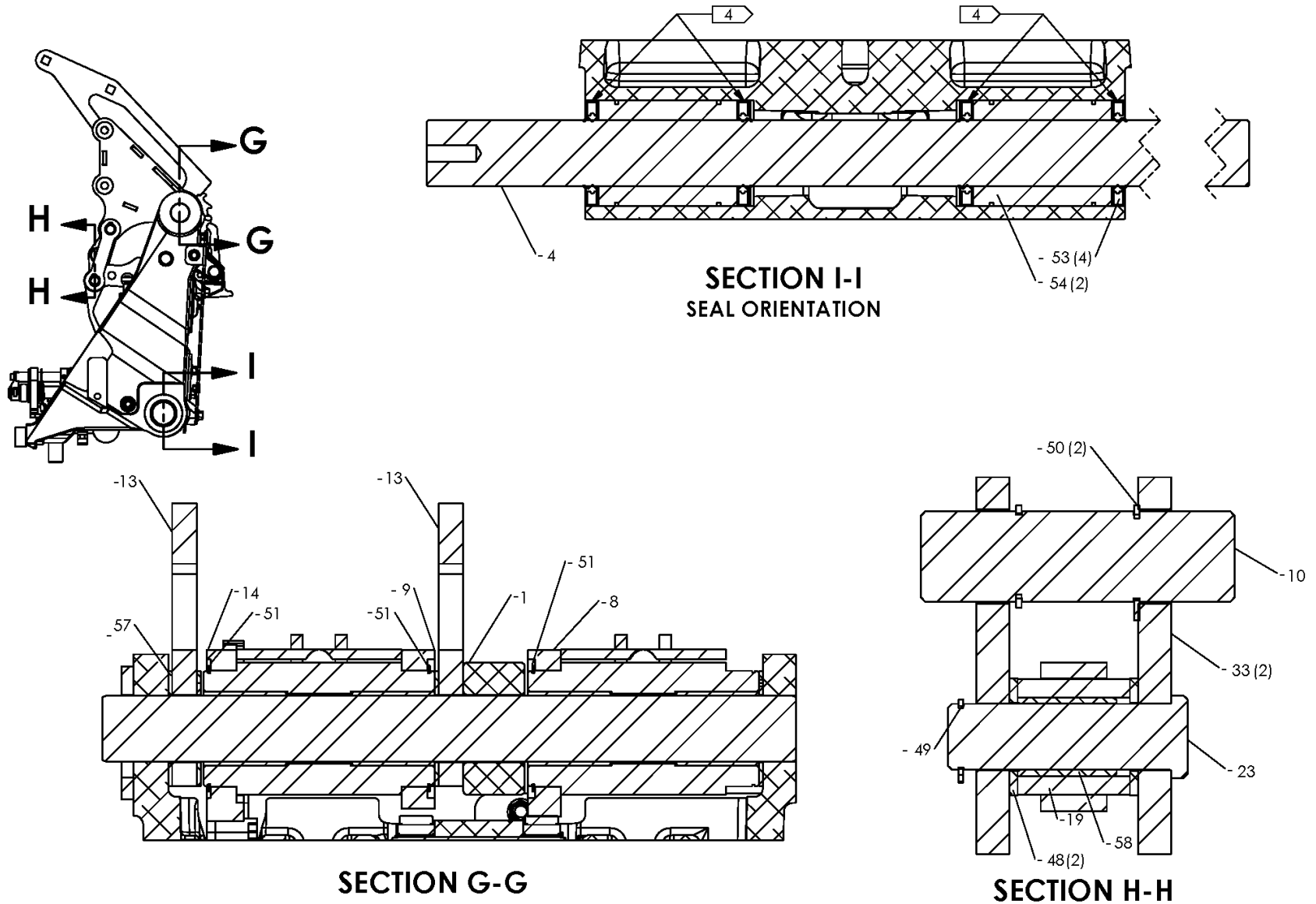


SECTION D-D



SECTION E-E

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McElroy Manufacturing Parts List

Part Number: T18P1039764 Indexer Assembly

Part Number T18P1039764 Component List

Item	Component	Description	Quantity	Unit	Price
1	T18P0985896	Center Pivot Spacer	1.0	EA	20.24
2	T18P0989990	Facer Connecting Link	2.0	EA	12.34
3	T18P0990171	Pivot Shaft	1.0	EA	0.00
4	T18P0992997	Indexer Linear Guide Rod	1.0	EA	220.00
5	T18P0993291	Locking Wedge Upper	1.0	EA	0.00
6	T18P0993300	Spring Retaining Plate	1.0	EA	0.00
7	T18P0993404	Release Cross Bar Assembly	1.0	EA	0.00
8	T18P0993425	Facer Cam	1.0	EA	88.74
9	T18P1005106	Heater Cam	1.0	EA	96.19
10	T18P1010794	Jaw Standoff	1.0	EA	38.04
11	T18P1013969	Retention Pawl Cam	1.0	EA	160.00
12	T18P1014003	Obs, Contact Support RE TB211 (Effective to 5/10/26)	2.0	EA	0.00
12	T18P1082635	Spring Toggle	2.0	EA	3.69
13	T18P1015879	Indexer Bag Arm (Effective to 5/10/26)	2.0	EA	62.53
13	T18P1101827	Heater Bag Arm	2.0	EA	0.00
14	T18P1017902	Heater Retention Ring (Effective to 5/10/26)	1.0	EA	0.00
14	T18P1082413	Heater Retention Ring	1.0	EA	197.00
15	T18P1018508	Heater Retention Pawl	1.0	EA	74.83
16	T18P1019499	Indexer Brake Wear Bushing	1.0	EA	85.23
17	T18P1020787	Cross Bar Retention Plate	1.0	EA	0.00
18	T18P0989988	Facer Spring Pivot Arm	1.0	EA	299.00
19	T18P0989978	Heater Spring Pivot Arm	1.0	EA	254.00
20	T18P0989971	Indexer Arm	2.0	EA	417.00
21	T18P1026335	Indexer Pivot Shaft Retainer	1.0	EA	0.00
22	T18P1002965	Indexer Heater Release and Stripper Assembly	1.0	EA	1,311.00
23	T18P1031459	1/2" Clevis Pin SS	5.0	EA	22.44
24	T18P1039777	Indexer Carriage	1.0	EA	0.00
25	T18P1040394	Indexer Brake Cover	1.0	EA	0.00
26	T18P1040476	Stop Bar Cap	1.0	EA	0.00
27	T18P1041747	Obs & Repl by T18P1082649 (Effective to 5/10/26)	1.0	EA	0.00
27	T18P1082649	Center Groove Dowel Pin	1.0	EA	17.35
28	T18P1046384	1/2" Clevis Pin SS	2.0	EA	42.00
29	T18P1046425	Eccentric Latch Pin	1.0	EA	75.76
30	T18P1048455	Htr Cntrl Box Mntg Bracket	1.0	EA	0.00
31	T18P1052699	Eccentric Pin Retainer	2.0	EA	9.18
32	T18P1053248	Eccentric Latch Striker	1.0	EA	42.07
33	T18P1054993	Heater Link	2.0	EA	90.96
34	1871601	Brake Plunger	1.0	EA	76.63
35	MBHP1042467	1/2OD X 1LG Unthrd AL Spacer	2.0	EA	0.00
36	MAB00003	1/4-20NCX3/4LG Hhcs	4.0	EA	0.31
37	MAB00006	1/4-20NCX1-1/2LG Hhcs	2.0	EA	0.46
38	MAB00256	1/4-20NCX1/2LG Hxhd SR Flg Blt	11.0	EA	0.35
39	MAFP1020669	1/2DIA X 1LG Skt HD Shldr Scr SS	1.0	EA	14.28
40	MAIP1003550	1/4-20NCX3LG Crg Bolt	2.0	EA	0.00
41	MAIP1053076	#10-24NC X .625LG Crg Bolt SS	2.0	EA	0.49
42	MBA00028	7/16-20NF Fnsh Hex Nut Stl PL	2.0	EA	0.00
43	MBC00004	#10-24NC Mach Scr Nyl Lck Nut	2.0	EA	0.31
44	MBC00005	1/4-20NC Fnsh Hex Nyl Lck Nut	2.0	EA	0.39
45	MBF00005	1/4 TY 'a' Wide FL Wshr Stl PL	4.0	EA	0.11
46	MBG00004	3/4 Type 'an' FL Wshr Stl PL	1.0	EA	1.02
47	MBG00044	1/4 Type 'an' Flat Wshr Stl PL	4.0	EA	0.49
48	MBG00098	1/2" Delrin Washer	12.0	EA	1.05
49	MCB00086	1/2"OD Retaining Ring PL	7.0	EA	0.67

McElroy Manufacturing Parts List

Part Number: T18P1039764 Indexer Assembly

50	MCB00094	3/4 ID Retaining Ring PL	2.0 EA	1.02
51	MCBP1016739	1-3/4EXT Spiral Retaining Ring	3.0 EA	5.27
52	MCM00001	1/4" OD X 1-1/4" LG Lock Pin	2.0 EA	2.16
53	MDLP1015617	1.25"ID Shaft Seal	4.0 EA	34.44
54	MDM00036	Linear Ball Bearing Super 20	2.0 EA	230.00
55	MDM00054	Cam Follower	2.0 EA	54.51
56	MDMP0972205	1.00B X 1.25LG Sleeve Bushing	4.0 EA	10.54
57	MDMP0989899	26MM ID X 1.5MM Thk Thr Wshr	4.0 EA	9.28
58	MDMP0990145	1/2ID X 3/4LG Sleeve Bushing	6.0 EA	5.27
59	MDMP1014011	Sleeve Bushing	1.0 EA	4.21
60	MDMP1020661	1/2IDX7/8ODX.0585THK Thr Wshr	4.0 EA	0.00
61	MDMP1020801	Sleeve Bshg	1.0 EA	4.62
62	MDMP1053030	.625IDX.718ODX.875LG Slv Bshg	1.0 EA	3.07
63	MGAP1006047	Obs & Repl by MGAP1105049 (Effective to 6/29/26)	3.0 EA	0.00
63	MGAP1105049	850N Gas Spring	3.0 EA	49.98
64	MGF00061	Mounting Stud	6.0 EA	3.30
65	MJE00028	Compression Spring	1.0 EA	8.51
66	MJEP1003053	Extension Spring	1.0 EA	8.62
67	MJEP1014033	Compression Spring	1.0 EA	3.56
68	MJEP1020667	Gold Heavy Die Spring	2.0 EA	8.70
69	MJEP1029395	Compression Spring	1.0 EA	2.34
70	MJJ00028	Handle Shaft	1.0 EA	45.24
71	MJJ00029	Red OR Black Ball Knob	1.0 EA	9.19
72	MJM00004	1/4-20NC Keensert	2.0 EA	9.11
73	MJM00007	5/16-18NC Keensert	3.0 EA	4.14
74	T18P1102317	Heater Bag Bumper (Effective 5/11/26 to 6/29/26)	1.0 EA	0.00

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.