



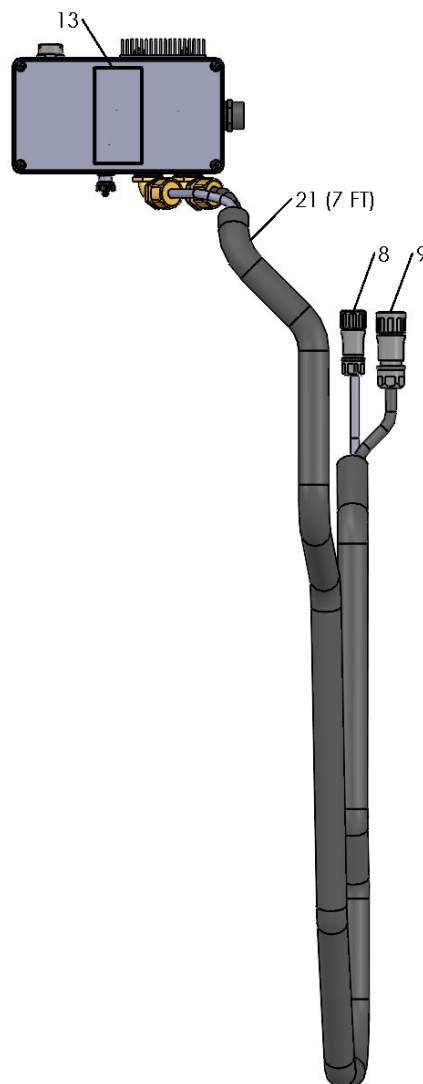
DRAWN:	PHE	CHECK:	TLJ	APPRVD:	GAR	DATE:	01/20/2025	SHT No:	1 of 6	REV No:	A	PART No:	T18P1051490
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412i/618i HEATER CONTROL ASSEMBLY

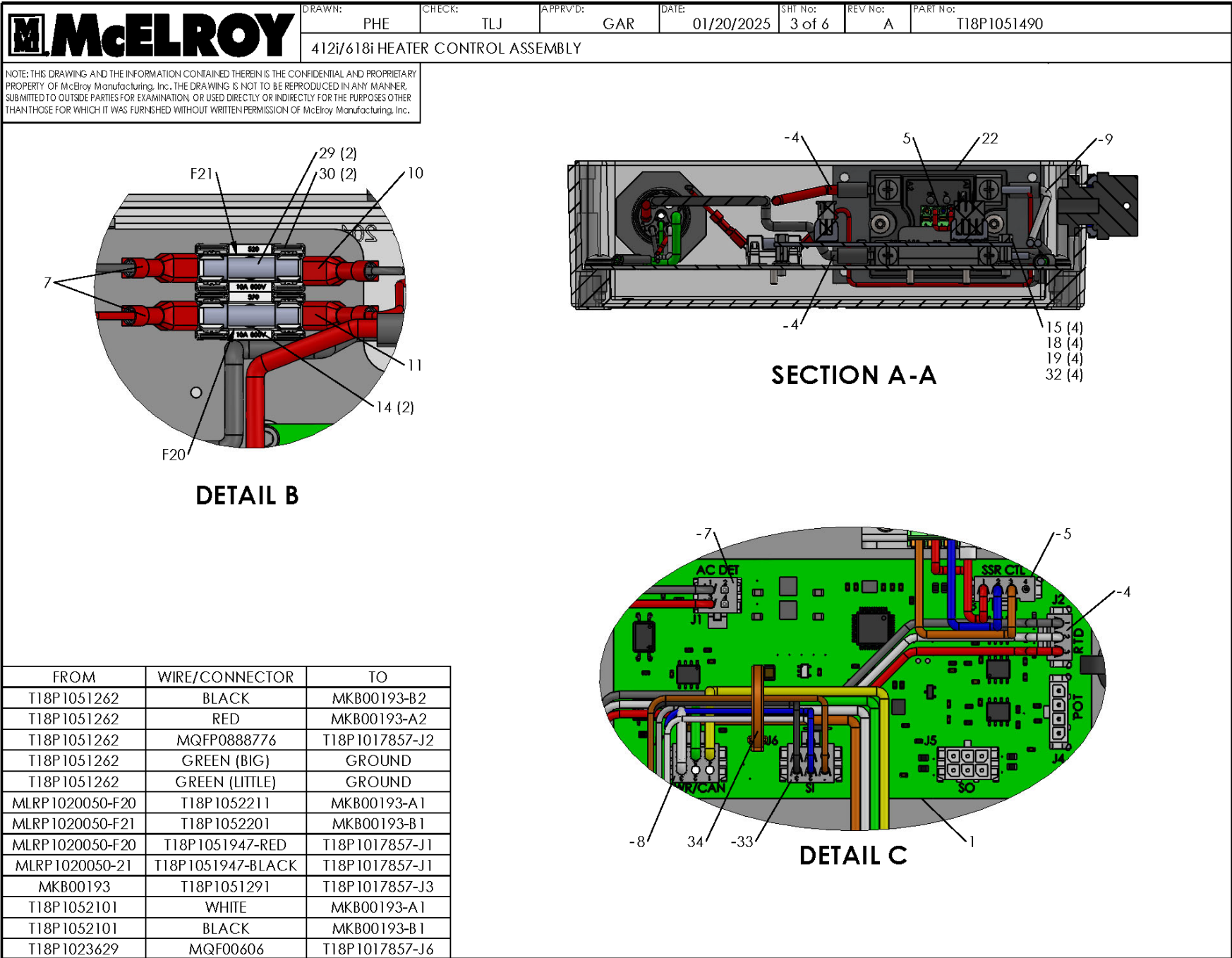
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NOTES:

1. REMOVE EXISTING O-RING AND REPLACE IT WITH ITEM 24 (MLJ00004).



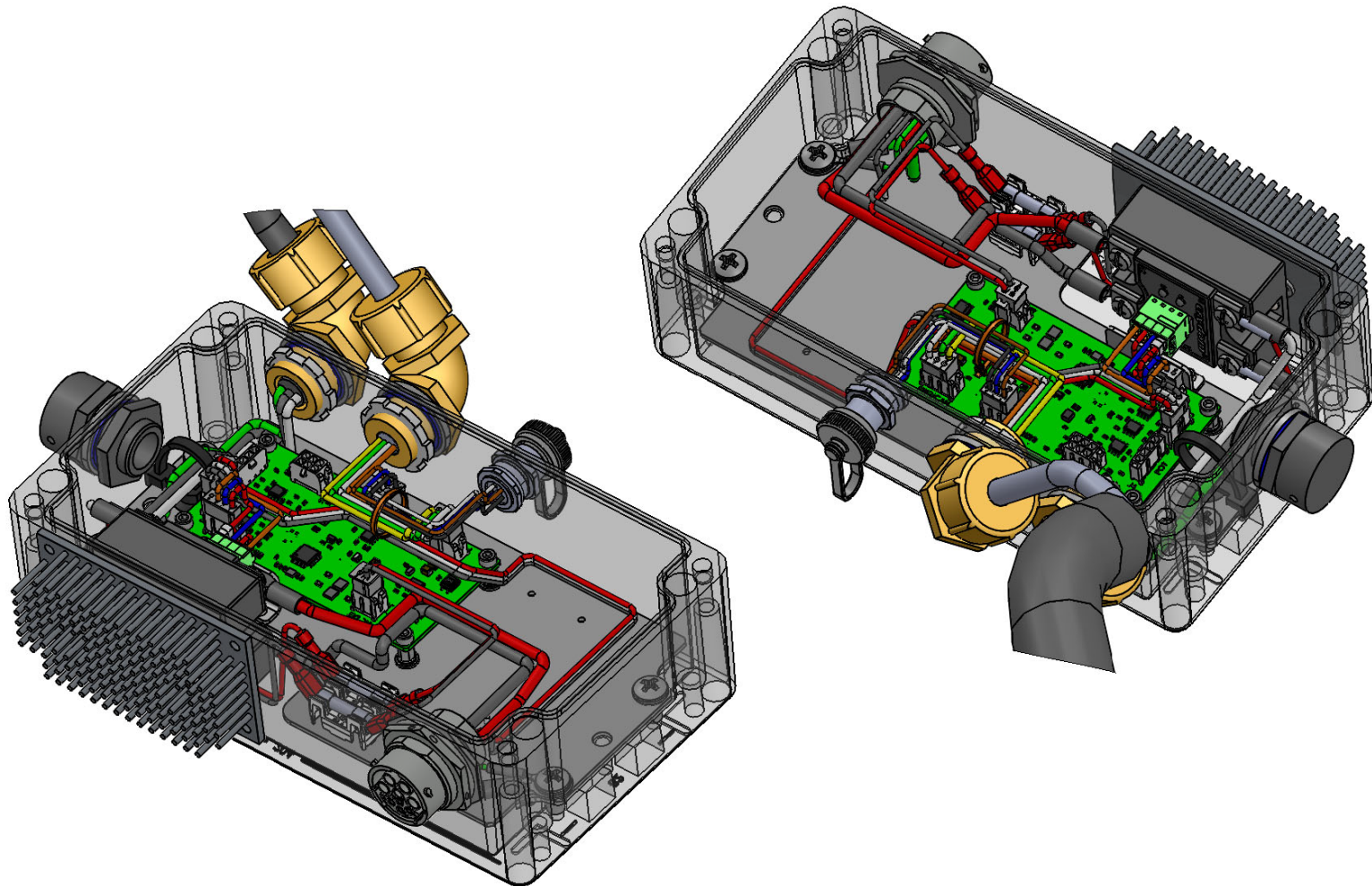




412i/618i HEATER CONTROL ASSEMBLY

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FOR REFERENCE ONLY



McElroy Manufacturing Parts List

Part Number: T18P1051490 412i/618i Heater Control Assembly

Part Number T18P1051490 Component List

Item	Component	Description	Quantity	Unit	Price
1	T18P1017857	Power Control Module Pcb Assy	1.0	EA	188.00
2	T18P1019919	Brace Bracket	1.0	EA	0.00
3	T18P1045625	Electrical Panel Mod	1.0	EA	0.00
4	T18P1051262	Rtd & Ssr Cable Assy	1.0	EA	86.70
5	T18P1051291	Ssr Control Cable Assy	1.0	EA	0.00
6	T18P1051499	Box Mod	1.0	EA	181.00
7	T18P1051947	AC Fuse to Pcb Cable Assy	1.0	EA	0.00
8	T18P1052100	Power/can Cable Assy	1.0	EA	146.00
9	T18P1052101	AC Power Cable Assy	1.0	EA	71.09
10	T18P1052201	Fuse to Ssr Black Cable Assy	1.0	EA	0.00
11	T18P1052211	Fuse to Ssr Red Cable Assy	1.0	EA	0.00
12	T560P0932496	Heatsink Mod	1.0	EA	43.87
13	829201	Danger High Voltage Label	1.0	EA	5.02
14	MAC00002	#4-40NCX3/8LG Shcs SS	4.0	EA	0.29
15	MAHP1019772	#6-32NCX5/32LG Hshcs SS	4.0	EA	0.00
16	MAN00035	#8-32NCX3/4LG Bhscs SS	2.0	EA	0.23
17	MBC00003	#8-32NC Mach Scr Nyl Lck Nut	2.0	EA	0.39
18	MBE00002	#6 Reg Splt Lck Washer Stl PL	4.0	EA	0.11
19	MBF00038	#6 Typ 'a' Wide FL Washer SS	4.0	EA	0.07
20	MDLP1018976	1/4IDX1/16 WD High Temp O-ring	2.0	EA	0.00
21	MFLP1020243	1.25"ID Velcro Hose Sleeve	7.0	FT	11.64
22	MKB00193	Dual 25A Solid State Relay	1.0	EA	212.00
23	MLJ00004	1/2 Seal Ring	2.0	EA	5.24
24	MLK00020	1/2 X 90DEG Strain Relief Conn	1.0	EA	47.58
25	MLN00100	1/2" Conduit Lock Nut	1.0	EA	1.03
26	MLN00205	#8 X 1/2OD Seal Washer	2.0	EA	0.00
27	MLNP0867934	8" Black Cable Tie & Fir Tree	1.0	EA	0.00
28	MLNP1019942	Nema 4X1/2NPT Nylon Breather/ (Effective to 3/23/26)	1.0	EA	0.00
29	MLQ00126	1A Normal Blow 5X20 Fuse	2.0	EA	1.14
30	MLRP1020050	10A 5X20 Single Fuse Holder	2.0	EA	4.78
31	MQFP1007322	M12 Socket Cap	1.0	EA	7.48
32	MQIP1019749	#6-32X1/4 M/f 3/16HEX Standoff	4.0	EA	0.00
33	T18P1023629	Hcm M12 Cable Assy	1.0	EA	58.71
34	MLN00113	5.5" X .095" Cable Tie	1.0	EA	0.17

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.