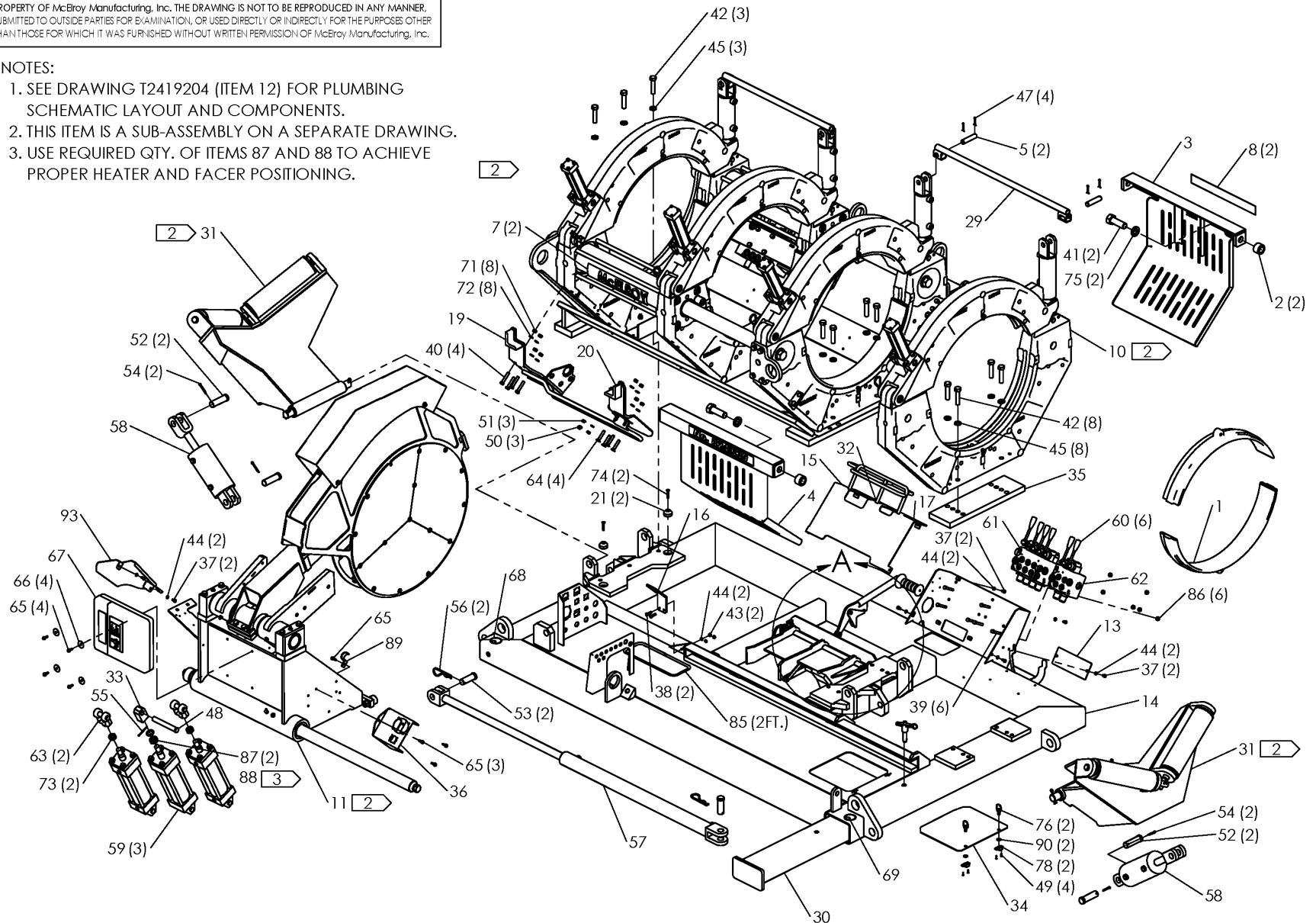


TracStar® 630 SERIES 2 220-240V LOW FORCE CARRIAGE ASSEMBLY

NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.

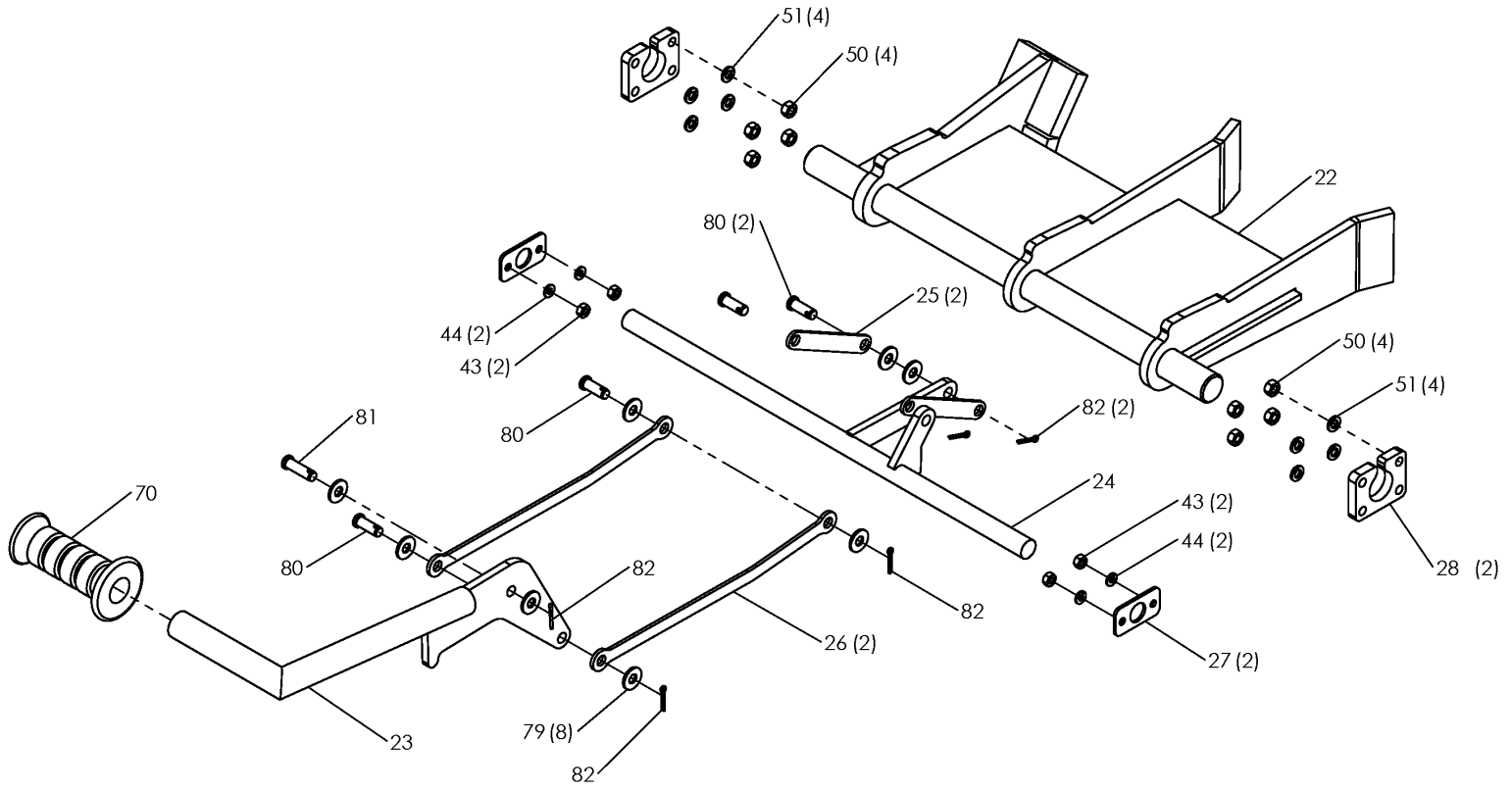
NOTES:

1. SEE DRAWING T2419204 (ITEM 12) FOR PLUMBING SCHEMATIC LAYOUT AND COMPONENTS.
2. THIS ITEM IS A SUB-ASSEMBLY ON A SEPARATE DRAWING.
3. USE REQUIRED QTY. OF ITEMS 87 AND 88 TO ACHIEVE PROPER HEATER AND FACER POSITIONING.



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**DETAIL A
ROTATED 180° FOR CLARITY**

McElroy Manufacturing Parts List

Part Number: T2419603 TracStar 630 Series 2 220-240V LF Carriage Assembly

Part Number T2419603 Component List

Item	Component	Description	Quantity	Unit	Price
1	2411604	24IPS Insert Set	1.0	S8	8,479.00
2	2421401	Tie Bar Spacer Washer	2.0	EA	97.59
3	2472901	Opr Side Fxd Jaw Tie Bar Wld	1.0	EA	796.00
4	2472902	Opp Opr SD Fxd Jaw Tie Bar Wld	1.0	EA	796.00
5	3617101	Cylinder Rod Clevis Pin	2.0	EA	38.24
6	816342	Safety Instr Manual Label	1.0	EA	3.16
7	8163120	Large McElroy Branding Label	2.0	EA	6.41
8	8163151	824 / 630 Label	2.0	EA	14.37
9	T2419703	TracStar 630 Series 2 LF 3-Jaw Cradle Assembly	1.0	EA	0.00
10	T2400701	TracStar 630 Outer Fixed Jaw Assembly	1.0	EA	0.00
11	T2401001	TracStar 630 Indexer Assembly	1.0	EA	0.00
12	T2419201	TracStar 630 Series 2 Carriage Hydraulic / Plumbing Schematic (Effective to 3/11/19)	1.0	EA	0.00
12	T2419204	TracStar 630 Series 2 Carriage Hydraulic / Plumbing Schematic	1.0	EA	0.00
13	T2406105	Valve Bracket Access Cover	1.0	EA	43.85
14	T2406129	Carriage Skid	1.0	EA	9,712.00
15	T2406201	Valve Manifold Cover	1.0	EA	279.00
16	T2406401	Lower QD Hose Anchor Clip	1.0	EA	104.00
17	T2407101	Pipe Lift Label	1.0	EA	34.29
18	T2407201	Indexer Lock Label	1.0	EA	12.04
19	T2408901	Otr Jaw Cyl Ftng Guard Wld	1.0	EA	0.00
20	T2409001	Inr Jaw Cyl Ftng Guard Wld	1.0	EA	0.00
21	T2410201	Alignment Taper Dowel	2.0	EA	0.00
22	T2414201	Indexer Bracket Wld	1.0	EA	799.00
23	T2414301	Indxr Brkt Actuator Handle Wld	1.0	EA	127.00
24	T2414401	Actuator Torque Tube Wld	1.0	EA	172.00
25	T2414501	Actuator Link	2.0	EA	14.91
26	T2414601	Handle to Torque Tube Link	2.0	EA	23.48
27	T2414701	Torque Tube Mount Plate	2.0	EA	14.77
28	T2414801	Indexer Bracket Mount Plate	2.0	EA	45.49
29	T9003301	Fixed Jaw Clamp Cyl Handle Wld	1.0	EA	354.00
30	T9005101	Carriage Outrigger Weldment	1.0	EA	849.00
31	T9005401	TracStar 900 Pipe Lift Assembly	2.0	EA	3,838.00
32	T9011301	Indexer Valve Label	1.0	EA	14.16
33	T9016001	Pivot Cylinder Rod Eye Mod	1.0	EA	288.00
34	T9016902	Access Cover	1.0	EA	146.00
35	T9026602	Outer Fixed Jaw Riser Block	1.0	EA	378.00
36	T9033001	Inr Htr Conn Blkhd Bracket	1.0	EA	110.00
37	MAB00002	1/4-20NCX1/2LG Hhcs	10.0	EA	0.18
38	MAB00004	1/4-20NCX1LG Hhcs	2.0	EA	0.32
39	MAB00038	5/16-18NCX2-1/4LG Hhcs	6.0	EA	0.69
40	MAB00068	3/8-16NCX2LG Hhcs	4.0	EA	0.56
41	MAB00085	1-8NCX3LG Hhcs GR8	2.0	EA	13.13
42	MAB00172	5/8-11NCX3LG Hhcs GR8 (Effective to 7/29/20)	11.0	EA	4.70
42	MAB00266	5/8-11NCX2-3/4 LG Hhcs GR8 PL	11.0	EA	2.36
43	MBA00005	1/4-20NC Fnsh Hex Nut Stl PL	6.0	EA	0.32
44	MBE00005	1/4 Reg Splt Lck Washer Stl PL	16.0	EA	0.10
45	MBE00011	5/8 Reg Splt Lck Washer Stl PL	11.0	EA	0.63
46	MCE00033	5/8DIAX1-1/2GRIP Detent Pin	1.0	EA	87.98
47	MCH00004	1/8DIAX1-1/4LG Cotter Pin	4.0	EA	0.12
48	MCF00050	3/4DIAX5.266 Grip Clv Pin PL	1.0	EA	18.11
49	MCK00005	1/8DIAX .462" Grip Blind Rivet	4.0	EA	0.00
50	MBA00006	5/16-18NC Fnsh Hex Nut Stl PL	11.0	EA	0.33
51	MBE00006	5/16 Reg Splt Lck Wshr Stl PL	11.0	EA	0.11



McElroy Manufacturing Parts List

Part Number: T2419603 TracStar 630 Series 2 220-240V LF Carriage Assembly

52	MCF00022	1DIAx2-51/64 Grip Clv Pin PL	4.0 EA	13.87
53	MCF00023	1DIAx2-5/16 Grip Clv Pin PL	2.0 EA	13.87
54	MCH00003	3/16DIAx1-1/2LG Cotter Pin	4.0 EA	0.15
55	MCH00005	1/8DIAx2LG Cotter Pin	1.0 EA	0.24
56	MCH00026	.178DIAx3-3/4LG Hair Pin	2.0 EA	1.60
57	MEB00110	2 B X 27S X 1-1/8R Hyd Cyl	1.0 EA	1,007.00
58	MEB00111	3-1/2BX4SX1-1/8R Hyd Cyl	2.0 EA	873.00
59	MEB00112	2-1/2B X 7S X 1R Hyd Cyl W/pin	3.0 EA	2,581.00
60	MEF00077	Valve Hand Lever	6.0 EA	7.04
61	MEF00113	4-SPOOL Dir Valve, Less Hdl	1.0 EA	1,027.00
62	MEF00164	2-SPOOL Dir Valve, Less Hdl	1.0 EA	891.00
63	MEK00006	Rod Clevis W/pin (plated)	2.0 EA	262.00
64	MAN00116	3/8-16NC X 2LG Fhscs SS	4.0 EA	0.00
65	MAL00007	1/4-20NCx3/4LG Hwh TF Screw	8.0 EA	0.49
66	MBG00031	1/4 Fender Washer Stl PL	4.0 EA	0.31
67	MJQ00260	Std 8-1/2X11 Literature Compt	1.0 EA	70.72
68	MJQ00366	Blue Lift Point Label	1.0 EA	5.94
69	MJQ00379	Ylw, Blk Hook Lift Point Label	1.0 EA	6.90
70	MJJ00009	1" Black Gloss Hand Grip	1.0 EA	3.86
71	MBA00007	3/8-16NC Fnsh Hex Nut Stl PL	8.0 EA	0.29
72	MBE00007	3/8 Reg Splt Lck Wshr Stl PL	8.0 EA	0.12
73	MBB00032	3/4-16NF Fnsh Jam Nut Stl PL	2.0 EA	1.05
74	MAD00276	1/4-20NCx1-1/2LG Fhscs PL	2.0 EA	0.00
75	MBE00014	1 Reg Splt Lck Washer Stl PL	2.0 EA	1.57
76	MAH00235	Length 14 Captv Qtr Turn Stud	2.0 EA	13.38
77	MAH00111	#10-24NCx1/2LG Hwh TF Screw SS (Effective to 11/14/17)	2.0 EA	0.50
78	MAH00236	Qtr Turn Stud Receptacle	2.0 EA	3.32
79	MBF00006	5/16TY 'a' Wide FL Wshr Stl PL	8.0 EA	0.11
80	MCF00053	3/8DIAx49/64 Grip Clv Pin PL	4.0 EA	3.98
81	MCF00054	3/8DIAx1-1/64 Grip Clv Pin PL	1.0 EA	4.88
82	MCH00020	1/8DIAx3/4LG Cotter Pin	5.0 EA	0.21
83	MLJ00093	1" Loop Clamp (Effective to 11/14/17)	1.0 EA	1.27
84	MLJ00079	3/4 Loop Clamp (Effective to 11/14/17)	1.0 EA	3.21
85	MDL00242	1/4" Edge Trim	2.0 FT	2.28
86	MBC00053	1/4-20NC Prev Trq Flg Lck Nut	6.0 EA	0.39
87	MBG00004	3/4 Type 'an' FL Wshr Stl PL	2.0 EA	1.02
88	MBG00006	3/4 Type 'an' FL Wshr Stl PL	1.0 EA	0.39
89	MLN00070	3/4" Rmc Conduit Clamp	1.0 EA	2.28
90	MCC00007	Push-on Retainer Ring SS	2.0 EA	0.80
91	T2420901	TracStar 630 Series 2 Carriage Electrical Power Assembly	1.0 EA	0.00
92	T4817701	Radio Remote Control Mntg Brkt	1.0 EA	231.00
93	T9032801	Hose Travel Guard	1.0 EA	116.00

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.