



McElroy Manufacturing, Inc.
The leader by design.
Tulsa, Oklahoma U.S.A.

DRAWN: ALK

CHECK: LAA

APPRVD: SWB

DATE: 10/01/02

SHT No: 1

REV No: G

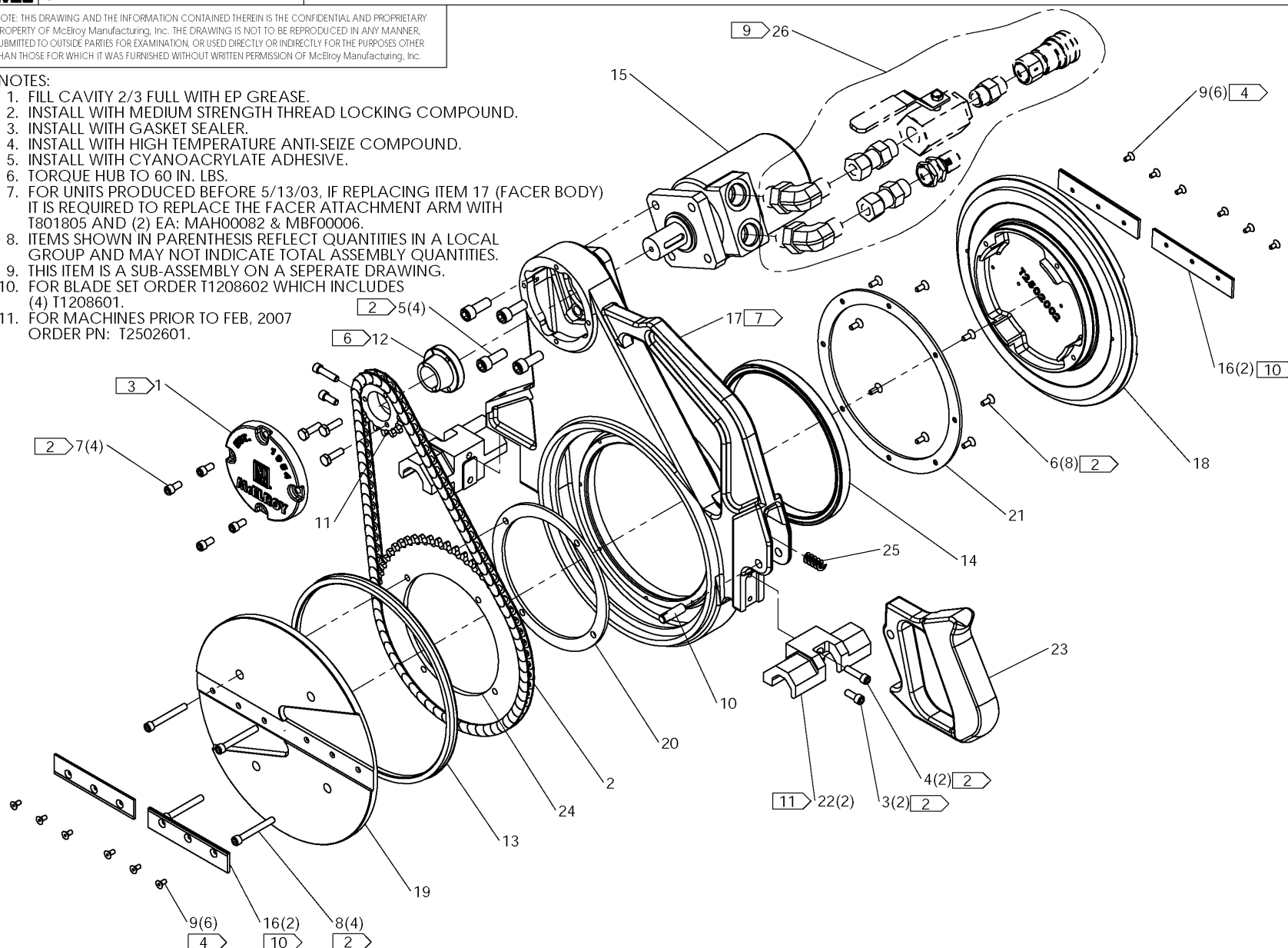
PART No: T2500601

TracStar 250 FACER ASSEMBLY

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NOTES:

1. FILL CAVITY 2/3 FULL WITH EP GREASE.
2. INSTALL WITH MEDIUM STRENGTH THREAD LOCKING COMPOUND.
3. INSTALL WITH GASKET SEALER.
4. INSTALL WITH HIGH TEMPERATURE ANTI-SEIZE COMPOUND.
5. INSTALL WITH CYANOACRYLATE ADHESIVE.
6. TORQUE HUB TO 60 IN. LBS.
7. FOR UNITS PRODUCED BEFORE 5/13/03, IF REPLACING ITEM 17 (FACER BODY) IT IS REQUIRED TO REPLACE THE FACER ATTACHMENT ARM WITH T801805 AND (2) EA: MAH00082 & MBF00006.
8. ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.
9. THIS ITEM IS A SUB-ASSEMBLY ON A SEPERATE DRAWING.
10. FOR BLADE SET ORDER T1208602 WHICH INCLUDES (4) T1208601.
11. FOR MACHINES PRIOR TO FEB, 2007 ORDER PN: T2502601.



McElroy Manufacturing Parts List

Part Number: T2500601 TracStar 250 Facer Assembly

Part Number T2500601 Component List

Item	Component	Description	Quantity	Unit	Price
1	820203	Facer Cap	1.0	EA	115.00
2	AT803501	Facer Roller Chain Assembly	1.0	EA	43.02
3	MAC00052	1/4-20NCX5/8LG Shcs PL	2.0	EA	0.49
4	MAC00055	1/4-20NCX1LG Shcs PL	2.0	EA	0.25
5	MAC00094	3/8-16NCX1LG Shcs PL	4.0	EA	1.37
6	MAD00031	#10-24NCX1/2LG Fhscs	8.0	EA	0.39
7	MAH00050	1/4-20NCX1/2LG Shcs SS	4.0	EA	0.52
8	MAH00067	1/4-20NCX2LG Shcs SS	4.0	EA	1.14
9	MAH00074	#8-32NCX3/8LG Fhscs SS	12.0	EA	0.29
10	MCK00016	3/8DIA X1-1/4LG Lock Pin Stl PL	1.0	EA	3.76
11	MDF00077	#41JA16 Chain Sprocket	1.0	EA	46.66
12	MDH00019	1B, Ja, QD Hub	1.0	EA	30.65
13	MDL00230	Seal	1.0	EA	129.00
14	MDM00305	Bearing	1.0	EA	1,092.00
15	MEC00021	1"SHT,1/4K,6.0CID Hyd Mtr	1.0	EA	715.00
16	T1208601	4.63 LG Facer Blade	4.0	EA	118.00
17	T802806	Facer Body	1.0	EA	1,844.00
18	T2502002	Tapped blade holder	1.0	EA	1,065.00
19	T2502003	Counterbored Blade Holder	1.0	EA	1,065.00
20	T803001	Bearing Spacer	1.0	EA	48.29
21	T803101	Bearing Retainer	1.0	EA	81.02
22	T2502401	Obsolete (Effective 10/23/02 to 5/26/10)	2.0	EA	0.00
22	T2502602	Guide Rod Bracket	2.0	EA	456.00
23	T803302	Latch Handle	1.0	EA	63.07
24	T803401	Driven Sprocket	1.0	EA	342.00
25	MJE00008	Die Spring	1.0	EA	6.69
26	T1201201	Facer Hydraulic/Plumbing Schematic	1.0	EA	249.00
27	T2502202	Obsolete (Effective 4/30/07 to 5/26/10)	2.0	EA	0.00
28	T2502302	Obsolete (Effective 4/30/07 to 5/26/10)	2.0	EA	0.00
29	MAC00038	#10-24NCX3/4LG Shcs SS (Effective 3/6/03 to 5/26/10)	12.0	EA	0.50

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.