



McElroy Manufacturing, Inc.

The leader by design.

Tulsa, Oklahoma U.S.A.

DRAWN:

XLM

CHECK:

BWJ

APPR'D:

JAL

DATE:

3/4/15

SHT

No: 1A

REV

No: R

PART

No:

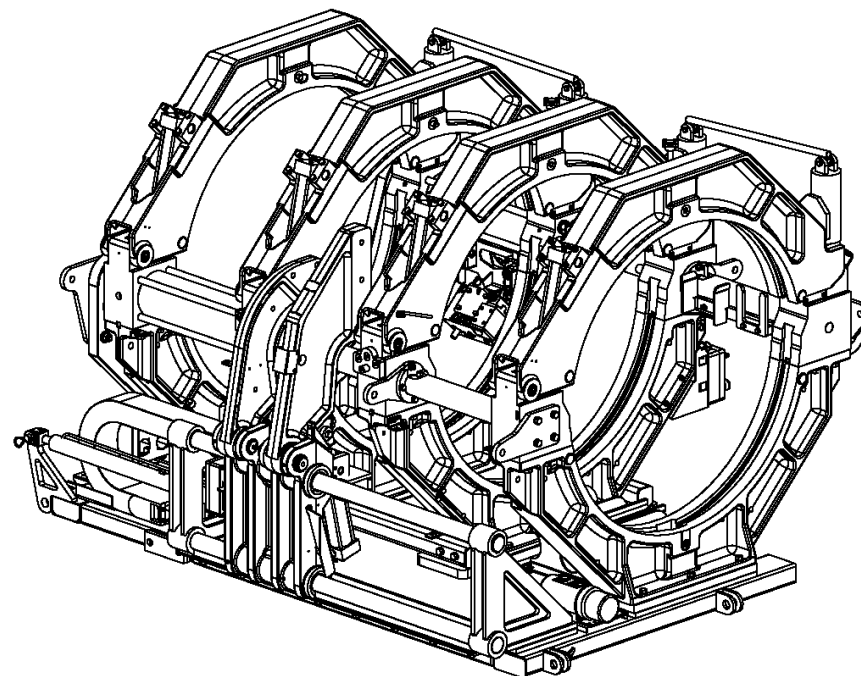
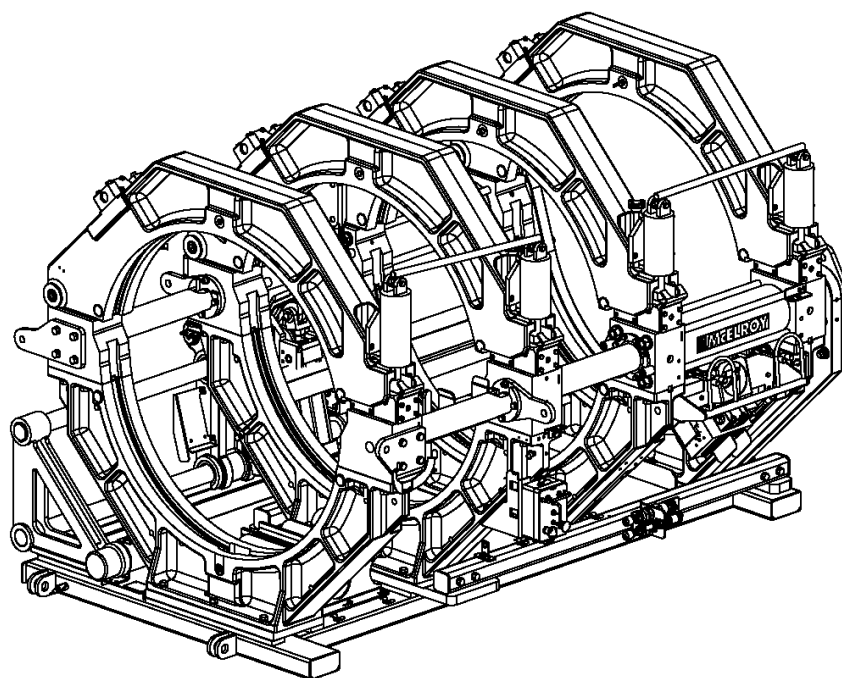
T4800300

Pit Bulk® 1200 CARRIAGE ASSEMBLY

NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.

NOTES:

1. SEE ELECTRICAL POWER ASSEMBLY FOR FLAGGED ELECTRICAL BOX ASSEMBLIES.
2. LOCATE NAMEPLATE AS SHOWN.
3. FACER HOSES TO BE AGAINST OUTERMOST PART OF E-CHAIN WITH 30" EXTENDING FROM END OF HOSE CONNECTOR AT BULKHEAD ON FACER ARM.





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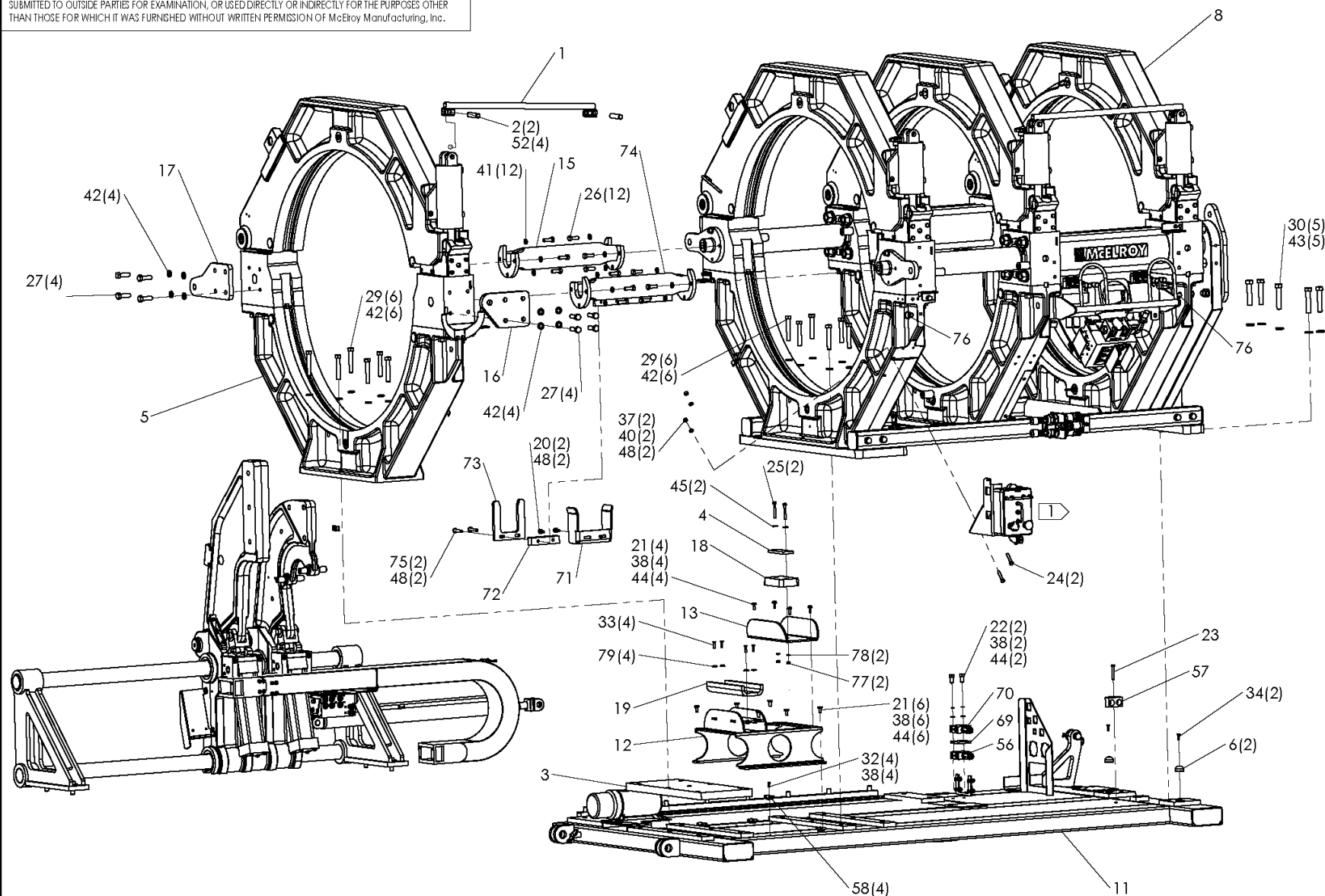
SHT No: 1B

REV No: R

PART No: T4800300

Pit Bull® 1200 CARRIAGE ASSEMBLY

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McElroy Manufacturing Parts List

Part Number: T4800304 Pit Bull 1200 415V MF Carriage Assembly

Part Number T4800304 Component List

Item	Component	Description	Quantity	Unit	Price
1	2414211	48 Mov Jaw Clp Cyl Handle Wld	1.0	EA	606.00
2	3617101	Cylinder Rod Clevis Pin	2.0	EA	38.24
3	4847701	Jaw Riser Block	1.0	EA	863.00
4	4853201	Facer Rest Pad	1.0	EA	99.73
5	T4811401	Outer Fixed Jaw Assembly	1.0	EA	0.00
6	T2410201	Alignment Taper Dowel	2.0	EA	0.00
7	T4800401	TracStar 1200 Indexer Assembly	1.0	EA	0.00
8	T4800802	PitBull 1200 MF 3 Jaw Carriage Assembly	1.0	EA	0.00
9	T4801001	TracStar 1200 Carriage Hydraulic/Plumbing Schematic	1.0	EA	0.00
10	T4801502	#1648 Series 2 Carriage Electrical Power Assembly	1.0	EA	0.00
11	T4803701	4-JAW Carriage Skid	1.0	EA	0.00
12	T4803801	Htr/fcr Support Wld	1.0	EA	646.00
13	T4803901	Fcr Support Bracket	1.0	EA	0.00
14	T4806901	Outrigger Wld	1.0	EA	759.00
15	T4810101	Fixed Jaw Brace	1.0	EA	1,371.00
16	T4810901	Lifting Lug	1.0	EA	201.00
17	T4810903	Lifting Lug	1.0	EA	175.00
18	T4814701	Facer Stop	1.0	EA	103.00
19	T4816501	Htr Silicone Rubber Stop Liner	1.0	EA	298.00
20	MAB00003	1/4-20NCX3/4LG Hhcs (Effective to 2/18/19)	4.0	EA	0.31
20	MAB00064	3/8-16NCX1LG Hhcs	2.0	EA	0.51
21	MAB00004	1/4-20NCX1LG Hhcs	21.0	EA	0.32
22	MAB00013	1/4-20NCX3-1/4LG Hhcs	2.0	EA	0.99
23	MAB00038	5/16-18NCX2-1/4LG Hhcs	1.0	EA	0.69
24	MAB00068	3/8-16NCX2LG Hhcs	2.0	EA	0.56
25	MAB00039	5/16-18NCX2-1/2LG Hhcs	2.0	EA	0.70
26	MAB00081	1/2-13NCX1-1/4LG Hhcs (Effective to 12/10/17)	12.0	EA	1.43
26	MAB00069	1/2-13NCX1-1/2LG Hhcs	12.0	EA	0.74
27	MAB00118	5/8-11NCX2LG Hhcs	8.0	EA	2.49
28	MAB00176	5/8-11NCX1-3/4 LG Hhcs GR8	4.0	EA	0.00
29	MAB00208	5/8-11NCX3-3/4LG Hhcs GR8 (Effective to 10/9/16)	12.0	EA	0.00
29	MAB00253	5/8-11NCX3-1/4LG Hhcs GR8	12.0	EA	4.72
30	MAB00209	3/4-10NCX3-3/4LG Hhcs GR8	5.0	EA	0.00
32	MAC00051	1/4-20NCX1/2LG Shcs PL	4.0	EA	0.42
33	MAD00046	1/4-20NCX1-1/4LG Fhscs	4.0	EA	0.00
34	MAD00276	1/4-20NCX1-1/2LG Fhscs PL	2.0	EA	0.00
36	MBA00005	1/4-20NC Fnsh Hex Nut Stl PL	13.0	EA	0.32
37	MBA00007	3/8-16NC Fnsh Hex Nut Stl PL	2.0	EA	0.29
38	MBE00005	1/4 Reg Splt Lck Washer Stl PL	30.0	EA	0.10
40	MBE00007	3/8 Reg Splt Lck Wshr Stl PL	2.0	EA	0.12
41	MBE00009	1/2 Reg Splt Lck Washer Stl PL	12.0	EA	0.18
42	MBE00011	5/8 Reg Splt Lck Washer Stl PL	32.0	EA	0.63
43	MBE00012	3/4 Reg Splt Lck Washer Stl PL	5.0	EA	0.54
44	MBF00005	1/4 TY 'a' Wide FL Wshr Stl PL	23.0	EA	0.11
45	MBF00006	5/16TY 'a' Wide FL Wshr Stl PL	4.0	EA	0.11
46	MBF00012	3/4 TY 'a' Wide FL Wshr Stl PL	1.0	EA	0.99
47	MBF00014	1 TY 'a' Wide FL Wshr Stl PL (Effective to 1/21/20)	1.0	EA	0.00
47	MBG00107	1 Sae Flat Washer PL	1.0	EA	0.58
48	MBF00007	3/8 TY 'a' Wide FL Wshr Stl PL	6.0	EA	0.11
49	MCE00033	5/8DIA X1-1/2GRIP Detent Pin	1.0	EA	87.98
50	MCF00023	1DIA X2-5/16 Grip Clv Pin PL (Effective to 11/28/17)	1.0	EA	13.87

McElroy Manufacturing Parts List

Part Number: T4800304 Pit Bull 1200 415V MF Carriage Assembly

50	MCF00067	1DIAx2.203 Grip Clv Pin PL	1.0 EA	0.00
51	MCF00016	3/4DIAx2-11/32GRIP Clv Pin PL	1.0 EA	6.90
52	MCH00001	1/8DIAx1LG Cotter Pin	4.0 EA	0.12
53	MCH00004	1/8DIAx1-1/4LG Cotter Pin	1.0 EA	0.12
54	MCH00026	.178DIAx3-3/4LG Hair Pin	1.0 EA	1.60
55	MEB00208	2B X 31S X 1-1/8R Hyd Cyl	1.0 EA	0.00
56	MEG00048	Press Reducing Valve	1.0 EA	0.00
57	MFD00089	1' ID Twin Hose Clamp	1.0 EA	0.00
58	MHA00033	1/2 Hose Clamp	4.0 EA	6.39
60	MJQ00025	.045 Dia Coated Cable	2.0 FT	1.12
61	MJQ00026	Ferrule	2.0 EA	1.01
62	MLI00044	E-chain	1.0 EA	0.00
64	MJQ00600	4-5/16IDx12-1/4LG Lit Compt	1.0 EA	37.72
65	T4825301	Bump Stop	1.0 EA	0.00
66	MAB00083	5/8-11NCx2-1/2LG Hhcs GR8	8.0 EA	3.23
67	MAB00133	5/16-18NCx5/8LG Hhcs	2.0 EA	0.30
68	T4825001	Rail Support	1.0 EA	0.00
69	MEF00305	Solenoid Valve Spacer	1.0 EA	0.00
70	MEF00311	2WAY NC Blkg Valve Assy	1.0 EA	282.00
71	T4828801	Facer Brace	1.0 EA	356.00
72	T4828901	Facer Brace Standoff	1.0 EA	80.56
73	T4829001	Heater Brace	1.0 EA	73.73
74	T4829201	Stowage Brace	1.0 EA	1,292.00
75	MAB00009	1/4-20NCx2-1/4LG Hhcs (Effective to 2/18/19)	2.0 EA	0.74
75	MAB00076	3/8-16NCx2-1/4LG Hhcs GR8	2.0 EA	0.86
76	MCE00028	1/2DIAx1.75 Grip Detent Pin	2.0 EA	25.29
77	MBA00006	5/16-18NC Fnsh Hex Nut Stl PL	2.0 EA	0.33
78	MBE00006	5/16 Reg Splt Lck Wshr Stl PL	2.0 EA	0.11
79	MBG00129	1/4"X82 Deg Countersunk Washer	4.0 EA	0.54
80	T4835802	QD Mount Bracket (Effective 10/10/17 to 5/5/19)	1.0 EA	0.00
81	8163431	Heater Plug Disconnect Label	2.0 EA	19.32
82	816342	Safety Instr Manual Label	1.0 EA	3.16

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.