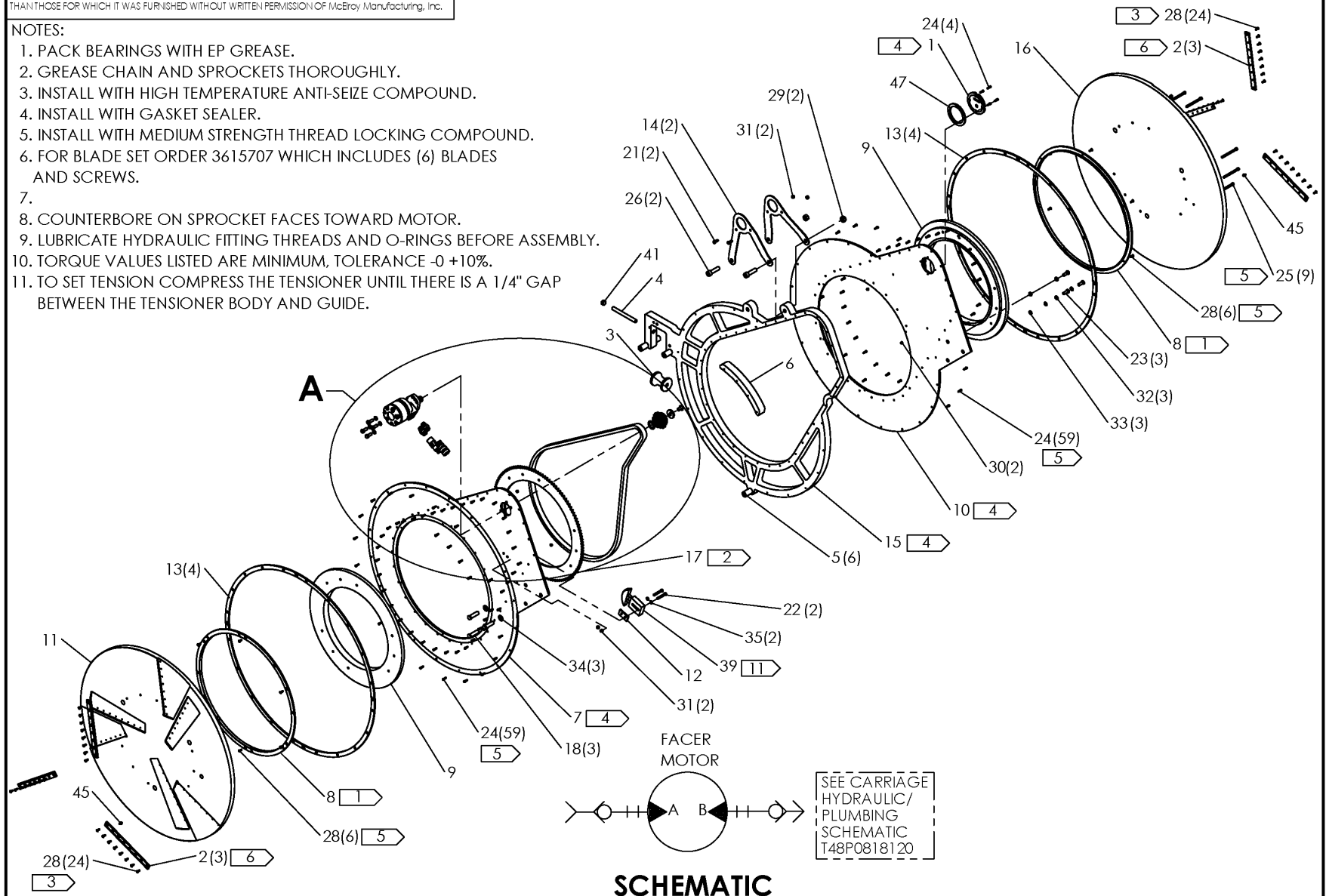


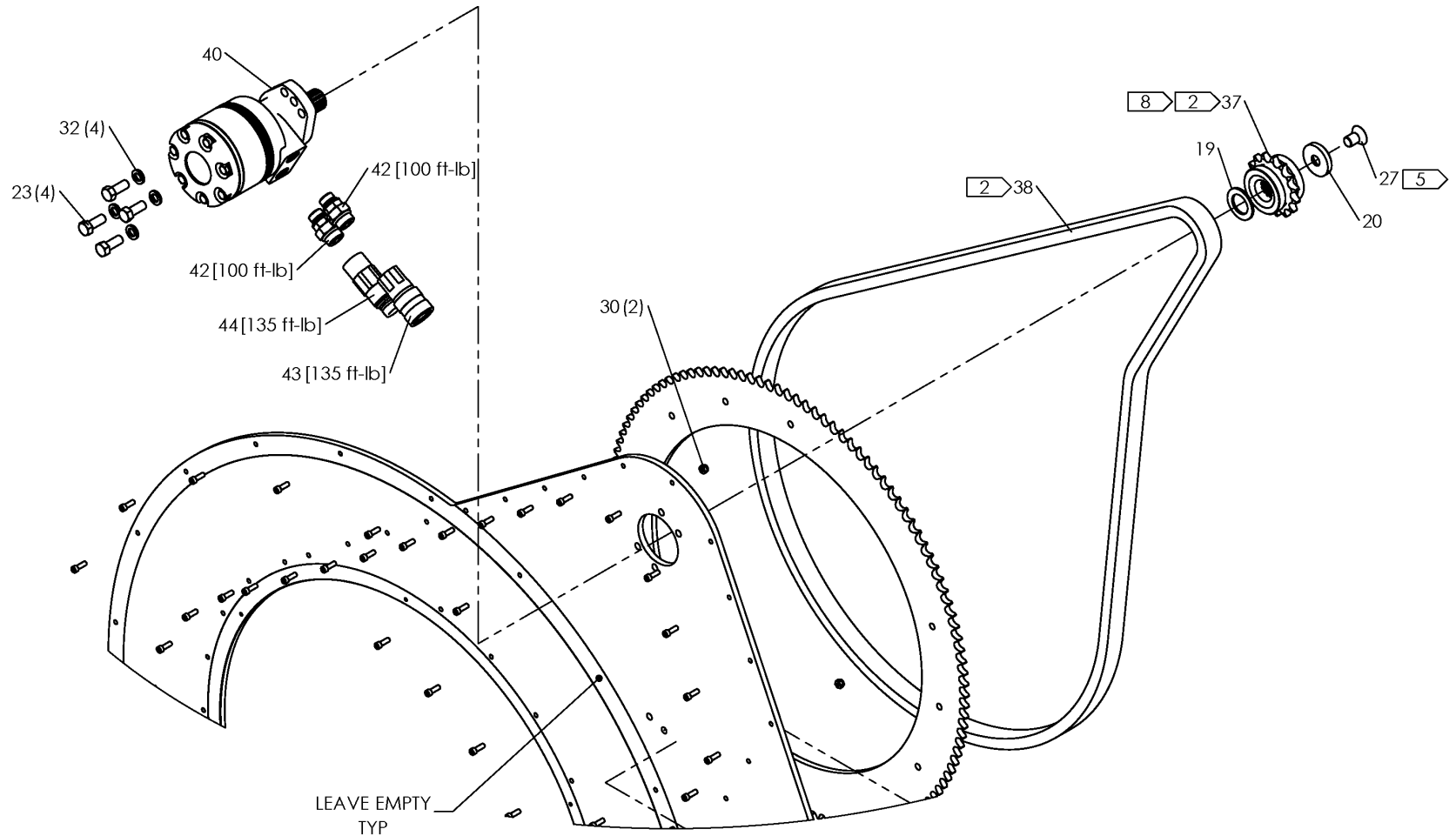
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NOTES:

1. PACK BEARINGS WITH EP GREASE.
2. GREASE CHAIN AND SPROCKETS THOROUGHLY.
3. INSTALL WITH HIGH TEMPERATURE ANTI-SEIZE COMPOUND.
4. INSTALL WITH GASKET SEALER.
5. INSTALL WITH MEDIUM STRENGTH THREAD LOCKING COMPOUND.
6. FOR BLADE SET ORDER 3615707 WHICH INCLUDES (6) BLADES AND SCREWS.
- 7.
8. COUNTERBORE ON SPROCKET FACES TOWARD MOTOR.
9. LUBRICATE HYDRAULIC FITTING THREADS AND O-RINGS BEFORE ASSEMBLY.
10. TORQUE VALUES LISTED ARE MINIMUM, TOLERANCE -0 +10%.
11. TO SET TENSION COMPRESS THE TENSIONER UNTIL THERE IS A 1/4" GAP BETWEEN THE TENSIONER BODY AND GUIDE.



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DETAIL A

McElroy Manufacturing Parts List

Part Number: T48P0935153 TracStar 1200 Facer Assembly

Part Number T48P0935153 Component List

Item	Component	Description	Quantity	Unit	Price
1	1231102	Cover Plate	1.0	EA	92.04
2	3615706	1236/1648/2065 Facer Blade 15"long	6.0	EA	348.00
3	4807501	Roller	1.0	EA	220.00
4	4816701	Fcr Roller Housing Shaft	1.0	EA	158.00
5	6522503	2.19 long Rest Button Assembly	6.0	EA	162.00
6	T48P0802621	Body Plate Spacer	1.0	EA	0.00
7	T48P0802802	Motor Side Cover Plate	1.0	EA	3,707.00
8	T48P0803370	Bearing	2.0	EA	2,637.00
9	T48P0803373	Spacer	2.0	EA	5,450.00
10	T48P0803375	Cover Plate	1.0	EA	0.00
11	T48P0803383	Tapped Blade Holder	1.0	EA	11,569.00
12	T48P0804674	Tensioner Riser	1.0	EA	0.00
13	T48P0804695	Wear Ring Segment	8.0	EA	181.00
14	T48P0807097	Lifting Lug	2.0	EA	175.00
15	T48P0807101	Facer Body	1.0	EA	15,704.00
16	T48P0807496	C'bored Blade Holder	1.0	EA	11,210.00
17	T48P0807762	Driven Sprocket	1.0	EA	3,854.00
18	T48P0812519	Facer Attachment Nut	3.0	EA	47.04
19	T48P0818720	48 Sprocket Spacer (Effective to 4/6/22)	1.0	EA	0.00
19	T48P0951210	Sprocket Spacer (Effective 4/7/22 to 7/19/23)	1.0	EA	0.00
19	T48P1000562	Facer Sprocket Spacer	1.0	EA	4.55
20	T48P0818722	48 Sprocket Retainer (Effective to 4/6/22)	1.0	EA	0.00
20	T48P0938892	Sprocket Retainer (Effective 4/7/22 to 7/19/23)	1.0	EA	92.94
20	T900P0938888	Facer Sprocket Retainer	1.0	EA	65.77
21	MAB00064	3/8-16NCX1LG Hhcs	2.0	EA	0.51
22	MAB00071	3/8-16NCX2-1/2LG Hhcs	2.0	EA	0.58
23	MAB00081	1/2-13NCX1-1/4LG Hhcs	7.0	EA	1.43
24	MAC00053	1/4-20NCX3/4LG Shcs PL	122.0	EA	0.49
25	MAC00106	3/8-16NCX4-1/2LG Shcs PL	9.0	EA	4.80
26	MAC00187	3/4-10NCX2-3/4LG Shcs PL	2.0	EA	8.43
27	MAD00072	3/8-16NCX3/4LG Fhscs PL (Effective to 4/6/22)	1.0	EA	1.07
27	MADP0938734	5/8-18NFX1LG Fhscs	1.0	EA	3.27
28	MAH00077	1/4-20NCX3/4LG Fhscs SS	60.0	EA	0.51
29	MBA00012	3/4-10NC Fhsh Hex Nut Stl PL	2.0	EA	0.72
30	MBC00005	1/4-20NC Fhsh Hex Nyl Lck Nut	4.0	EA	0.39
31	MBC00007	3/8-16NC Fhsh Hex Nyl Lck Nut	4.0	EA	0.39
32	MBE00009	1/2 Reg Splt Lck Washer Stl PL	7.0	EA	0.18
33	MBG00002	1/2 Type 'an' FL Wshr Stl PL	3.0	EA	0.75
34	MBG00004	3/4 Type 'an' FL Wshr Stl PL	3.0	EA	1.02
35	MBG00012	3/8 Flat Washer Stl	2.0	EA	2.08
36	MCK00052	5/16X5/16X1-1/4LG Key,sq Ends (Effective to 4/6/22)	1.0	EA	3.84
37	MDF00122	60BS14 Sprocket (Effective to 7/19/23)	1.0	EA	185.00
37	MDFP1000464	Facer Drive Sprocket	1.0	EA	833.00
38	MDG00058	60H Riv X 170 Pitches W/ Conn (Effective to 7/19/23)	1.0	EA	470.00
38	MDGP1003122	60 HT Riv X 171 Pitches W/conn	1.0	EA	661.00
39	MDR00125	#60 Tensioner	1.0	EA	334.00
40	MEC00006	1-1/4SHT,5/16K,32.3CID Hyd Mtr (Effective to 4/6/22)	1.0	EA	1,218.00
40	T48P0952580	540cc Facer Motor with snap ring retainer (Effective 4/7/22 to 7/19/23)	1.0	EA	866.00
40	MECP0999815	540CC 1-1/4 Splined Hyd Motor	1.0	EA	702.00
41	MFA00039	12MPT Plug	1.0	EA	13.24
42	MFC00225	12MSAE/10MSAE Adapter	2.0	EA	0.00
43	MFH00097	3/4FSAE Quick Disc Coupler	1.0	EA	159.00

McElroy Manufacturing Parts List

Part Number: T48P0935153 TracStar 1200 Facer Assembly

44	MFH00100	3/4FSAE Quick Disc Nipple	1.0 EA	337.00
45	MFJ00002	1/8NPT Grease Zerk	2.0 EA	1.18
46	MAC00051	1/4-20NCX1/2LG Shcs PL (Effective 1/9/23 to 5/7/24)	4.0 EA	0.42
47	T560P0996155	Facer Cover Spacer	1.0 EA	0.00

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.