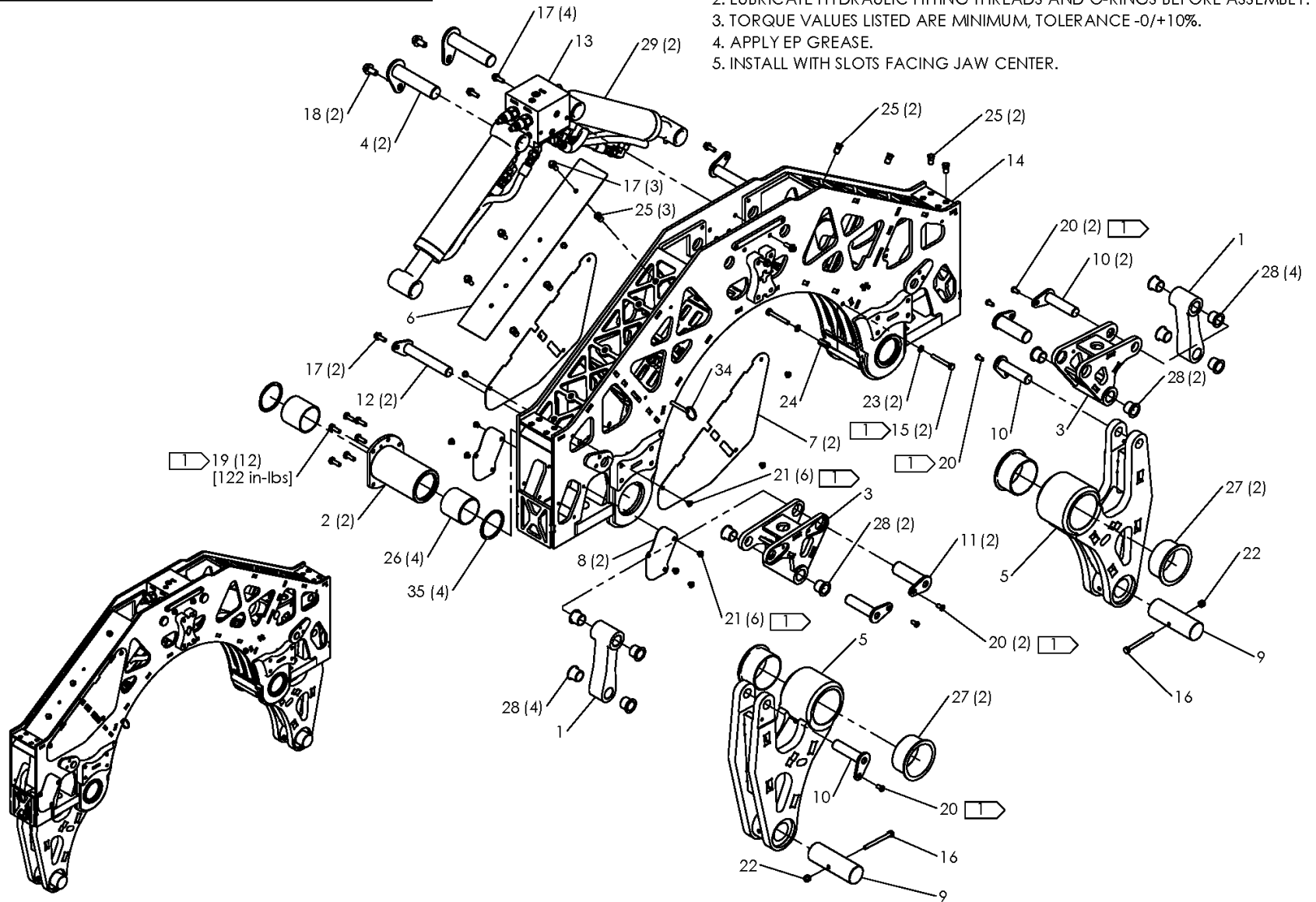


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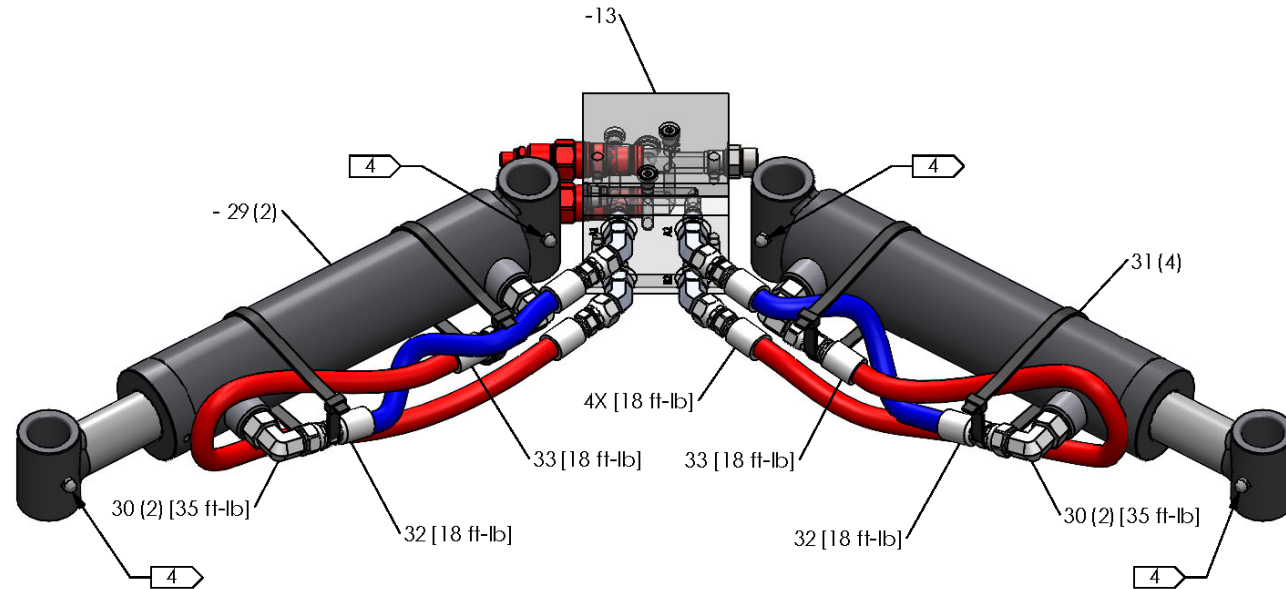
NOTES:

1. APPLY MEDIUM STRENGTH THREAD LOCKING COMPOUND.
2. LUBRICATE HYDRAULIC FITTING THREADS AND O-RINGS BEFORE ASSEMBLY.
3. TORQUE VALUES LISTED ARE MINIMUM, TOLERANCE -0/+10%.
4. APPLY EP GREASE.
5. INSTALL WITH SLOTS FACING JAW CENTER.



INNER MOVABLE JAW ASSEMBLY

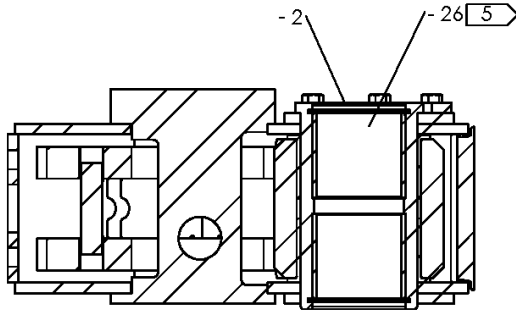
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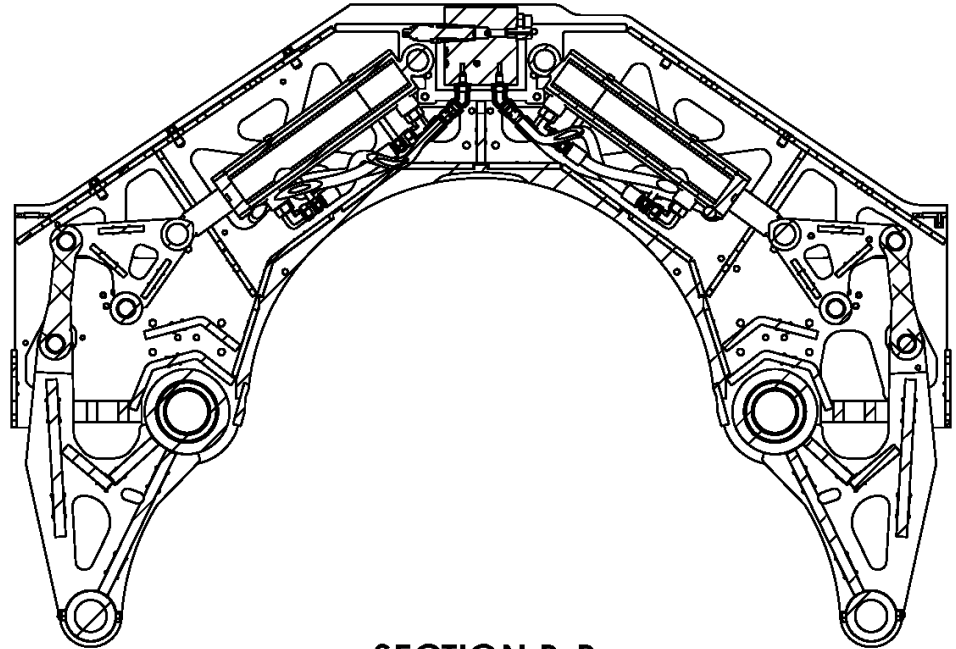
HYDRAULICS AND HOSES

INNER MOVABLE JAW ASSEMBLY

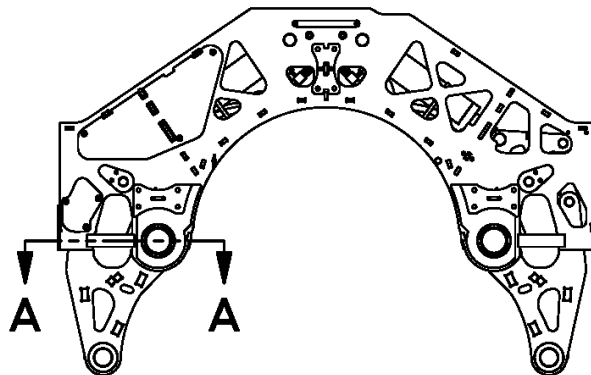
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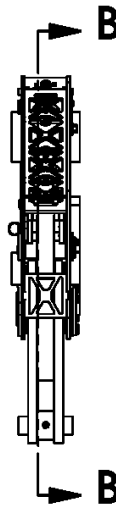
SECTION A-A



SECTION B-B



FRONT VIEW



McElroy Manufacturing Parts List

Part Number: T560P1003894 Inner Moving Jaw Assembly

Part Number T560P1003894 Component List

Item	Component	Description	Quantity	Unit	Price
1	T560P0918568	Toggle to Knuckle Link	2.0	EA	0.00
2	T560P0922102	Carriage Top Flange Spacer (Effective to 12/6/23)	2.0	EA	0.00
2	T560P1011664	Carriage Top Flange Spacer	2.0	EA	0.00
3	T560P0924112	Clamp Toggle	2.0	EA	0.00
4	T560P0955092	1"DIA X 4-1/4"LG Flag Pin	2.0	EA	0.00
5	T560P0960393	Quarter Jaw Machined	2.0	EA	1,448.00
6	T560P0979869	Top Jaw Guard	1.0	EA	0.00
7	T560P0979871	Side Jaw Guard	2.0	EA	0.00
8	T560P0979916	Lower Side Jaw Guard	2.0	EA	0.00
9	T560P0983783	Quarter Jaw Insert Pin (Effective to 2/13/24)	2.0	EA	0.00
9	T560P1019040	Quarter Jaw Insert Pin	2.0	EA	0.00
10	T560P0985274	3/4DIA X 2-7/8LG Flag Pin	4.0	EA	0.00
11	T560P0985276	1DIA X 2-7/8LG Flag Pin-red Flag	2.0	EA	0.00
12	T560P0985292	3/4DIA X 4-1/2LG Flag Pin	2.0	EA	118.00
13	T560P0991132	Jaw Clamp Synchronization Manifold Assembly	1.0	EA	1,124.00
14	T560P1003899	Inner Moving Jaw	1.0	EA	0.00
15	MAB00008	1/4-20NC X 2LG Hhcs	2.0	EA	0.46
16	MAB00011	1/4-20NC X 2-3/4LG Hhcs	2.0	EA	0.49
17	MAB00257	1/4-20NC X 3/4LG Hxhd SR Flg Blt	9.0	EA	0.52
18	MAB00260	3/8-16NC X 3/4LG Hxhd SR Flg Blt	2.0	EA	1.50
19	MABP0992743	1/4-20NC X 3/4LG Hhcs GR8 PL	12.0	EA	0.00
20	MAH00097	1/4-20NC X 1/2LG Bhscs SS	6.0	EA	0.42
21	MAH00169	1/4-20NC X 1/4LG Bhscs SS	12.0	EA	0.00
22	MBC00005	1/4-20NC Fhsh Hex Nyl Lck Nut	2.0	EA	0.39
23	MBG00044	1/4 Type 'an' Flat Wshr Stl PL	2.0	EA	0.49
24	MBHP0985838	1/4-20 X 7/8LG Coupling Nut	1.0	EA	0.00
25	MCLP0861029	1/4-20 Hex Rivet Nut	7.0	EA	0.00
26	MDMP0916010	2"ID X 4"LG Sleeve Bearing (Effective to 10/4/23)	2.0	EA	0.00
26	MDMP1009219	2" ID X 2" LG Sleeve Bearing	4.0	EA	110.00
27	MDMP0922103	2.75ID X 2.937X1.5LG Flng Bshg	4.0	EA	23.71
28	MDMP0960850	3/4B X 3/4LG Flange Bushing	12.0	EA	0.00
29	MEBP0959342	2B X 6S X 1-1/4R Hyd Cyl	2.0	EA	635.00
30	MFQ00041	4MSL/6MSAE Elbow	4.0	EA	23.20
31	MLNP0998150	18" X .30" Cable Tie	4.0	EA	0.00
32	SLABBBBA011	Hose Assy Oal 11" (Effective to 7/24/24)	2.0	EA	63.57
32	SLABBBBA010	Hose Assy Oal 10"	2.0	EA	0.00
33	SLABBBBA022	Hose Assy Oal 22"	2.0	EA	51.84
34	MCEP0997039	1/4 Dia X 4.00 Grip Detent Pin	1.0	EA	9.00
35	MCAP1009148	2-1/4" Internal Snap Ring	4.0	EA	0.00

Please visit <https://fusion.mcelroy.com/parts> to purchase parts or for more information.