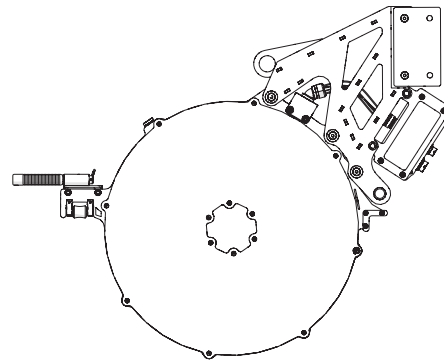


Indexer-Mounted, Lightweight Heater Butt Plate Kit**General Description**

Indexer-mounted, lightweight heaters are easy to handle, heat up quickly and come equipped with a lifting eye.

This kit includes butt plates, hardware, an allen wrench and this instruction sheet.

The included butt plates may not be intended for the heater depicted in this instruction sheet, however, the same procedure outlined still applies.



CD03094-1-26-24

Heater is Not Explosion Proof

This heater is not explosion proof. Operation of heater in an explosive atmosphere without necessary safety precautions will result in serious injury or death.

When operating in an explosive atmosphere, the heater should be brought up to temperature in a safe environment then unplugged before entering the explosive atmosphere for fusion.



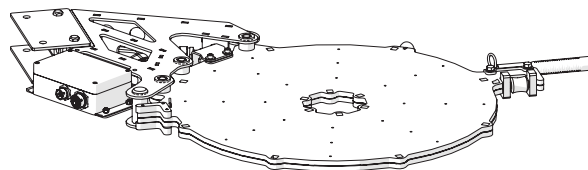
WR00124-2-28-24

Prepare Heater

NOTICE: The heater should never be used without butt plates installed.

After ensuring the heater is cool, disconnect and remove the heater from the vehicle.

Before installing new butt plates, remove the butt plates currently installed on the heater.

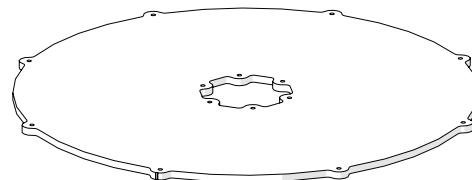


CD03108-2-6-24

Set Up for Installation

Place a butt plate on a clean work area with the coated side down.

Remove all foreign matter from the top of the butt plate and the sides of the heater. If there are any nicks in the metal that could interfere with proper mating of the two surfaces, they will need to be carefully removed.

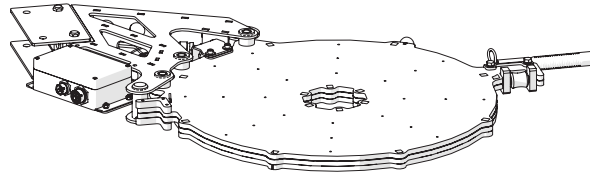


CD03096-1-30-24

Indexer-Mounted, Lightweight Heater Butt Plate Kit**Place Heater on Butt Plate**

Place heater on top of the butt plate with the screw holes aligned.

Align the holes of the butt plate with those of the heater.



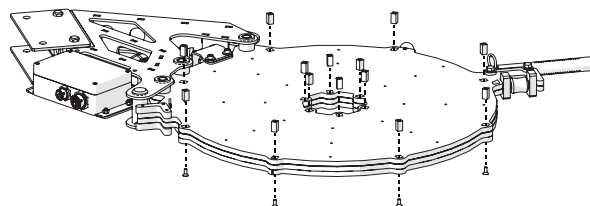
CD03097-1-30-24

Install Threaded Inserts

Place the threaded inserts into the square cutouts of the heater body.

Insert all screws through the bottom butt plate and secure into the corresponding threaded inserts.

NOTICE: Leave screws loose. Screws will be tightened in a later step.



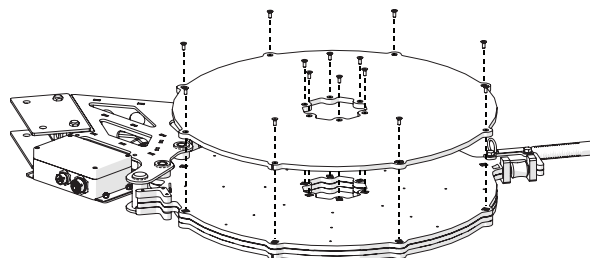
CD03103-2-1-24

Position Top Butt Plate

Ensure the top butt plate and heater body are clean and free of any foreign matter.

Place butt plate on top of the heater.

Align the holes of the butt plate with those of the heater.



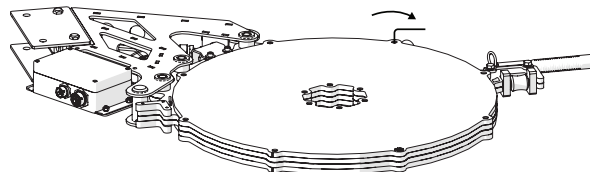
CD03104-2-1-24

Attach Top Butt Plate

Loosely start each screw before tightening any one screw.

NOTICE: This will make the job of aligning all the holes much easier and assure that the plate is flat against the heater.

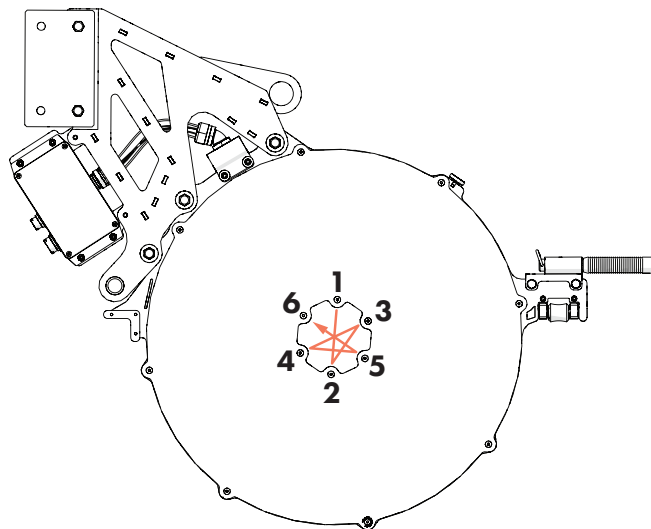
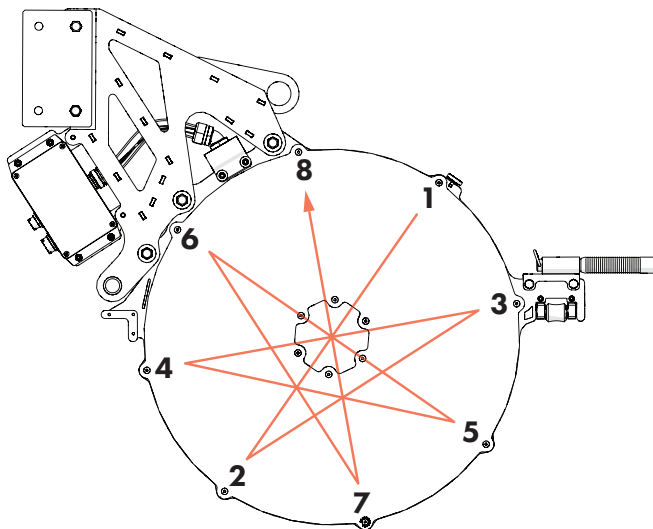
Tighten screws in the pattern outlined on the next page or similar.



CD03095-1-30-24

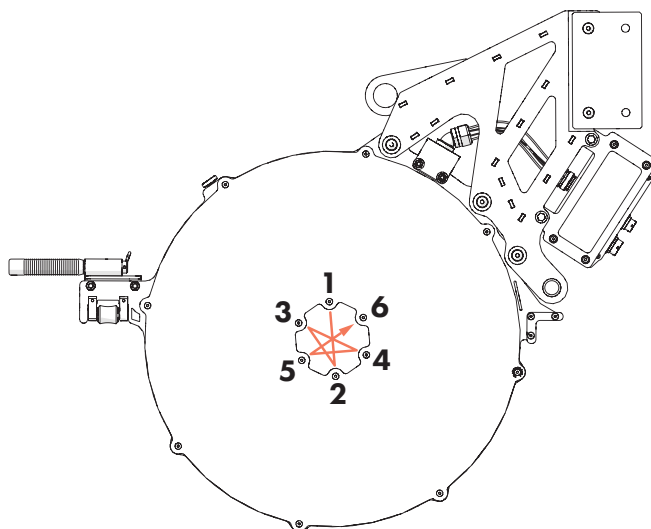
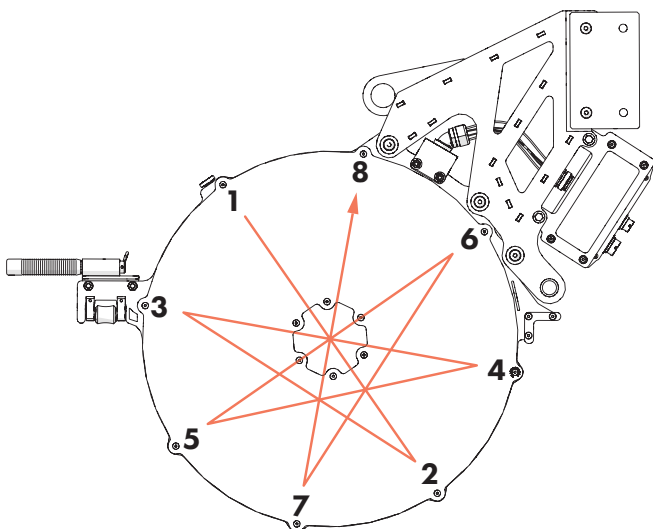
Indexer-Mounted, Lightweight Heater Butt Plate Kit**Tightening Pattern**

Tighten one screw and move to the opposite edge of the butt plate to tighten the next. Tighten screws as outlined in the pattern below or similar until all are tightened.



CD03110-2-7-24

Turn heater over and repeat the tightening procedure on the bottom butt plate.



CD03109-2-7-24

INSTRUCTION SHEET REVISION HISTORY LISTING

PART NO: T560P101992901

DESCRIPTION: INDEXER-MOUNTED, LIGHTWEIGHT HEATER BUTT PLATE KIT

ORIGINATOR: RBS **CHECK:** CAR **APPRV'D:** JBC **RELEASED:** 3/1/24

<u>CHK/APR</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
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