

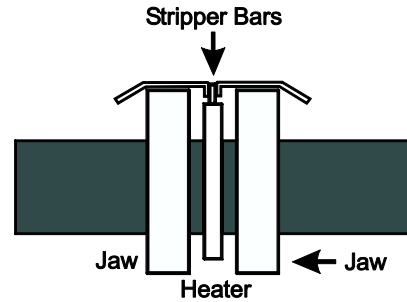
Purpose of a Stripper Bar

A stripper bar should be used on the heater to help remove the heater from the pipe ends.

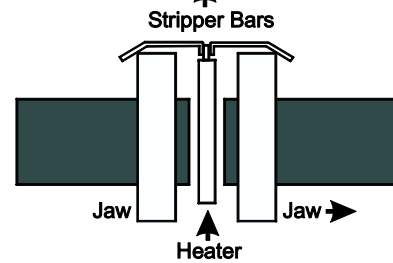
A stripper bar automatically strips the heater away from both ends of pipe, so that it can be removed easily.

When the pipe is against the heater, the stripper bar rests above the jaws. When the pipe is moved away from the heater, the jaws catch the angles on the stripper bar and move the heater upward, stripping it away from both ends of pipe.

NOTICE: Failure to use the stripper bar can result in damage to the heater body.



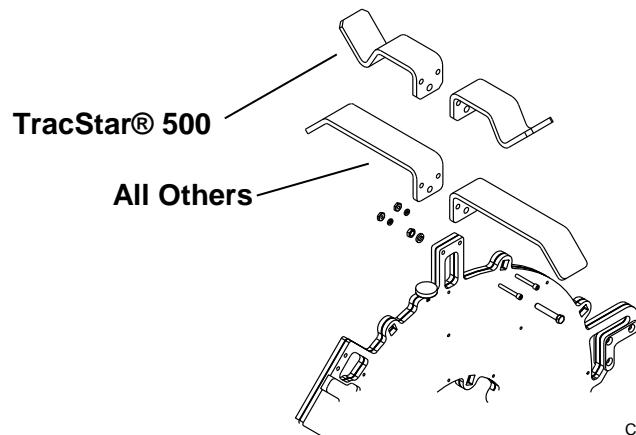
CD00472-5-14-98



CD00473-5-14-98

28, 412 and 618 (12"-18") and TracStar® 500 Stripper Bar Installation

Attach stripper bars with angles pointing down to heater, using two #10-24NC socket head cap screws in the upper two holes. Use the 5/16"-18NC hex head cap screw in the bottom hole. Secure with the lock washers and nuts provided.

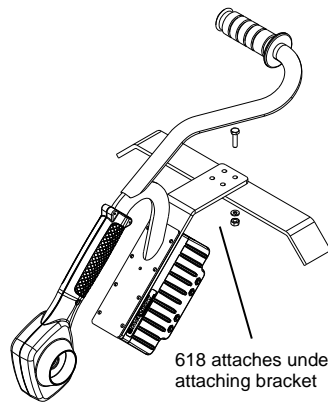


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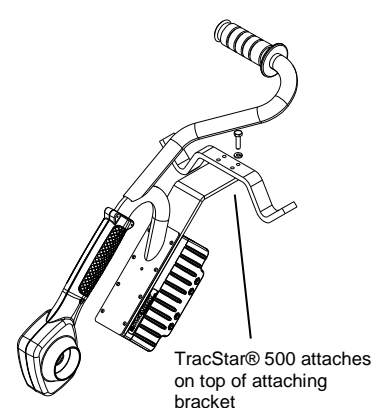
618 and TracStar® 500 (6"-12") Stripper Bar Installation

The 618 stripper bar attaches under attaching bracket with angles pointing down. Secure in place with four 1/4"-20NC x 1" long hex head cap screws, lock washers and nuts provided.

The TracStar® 500 stripper bar attaches on top of attaching bracket. Secure in place with four #10-24NC x 3/4" long hex head cap screws and lock washers.



CD00666-11-15-04



CD00667-11-15-04

INSTRUCTION SHEET REVISION HISTORY LISTING

PART NO: 185201001

DESCRIPTION: STRIPPER BAR KIT

ORIGINATOR:

CHECK:

APPRV'D:

RELEASED:

<u>CHK/APR</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
MLM	C	11/30/04	BWW	REVISED TO UPDATE PICTURES TO CURRENT DESIGNS AND CHANGED SCREW LENGTH FOR TracStar 500 (6"-12") SIZE FROM 1" LG. TO 3/4" LG. BECAUSE 1" LG IS NOT NECESSARY FOR NEW DESIGN.
BWJ	D	05/21/12	CRN	REVISED TO REMOVE BOLT LENGTH CALLOUTS FOR THE STRIPPER BAR INSTALLATION ON THE No. 28, No. 412 AND No. 618(12"-18"), & TracStar 500 DUE TO DIFFERENT KITS HAVING DIFFERENT LENGTHS OF BOLTS.
SRB	E	3/5/14	RLT	REMOVED (No.) FROM DOCUMENT. CHANGED TracStar™ TO ®
SRB/JBC	F	11/1/18	RLT	REVISED CALLOUTS FOR THE TracStars TO INCLUDE 500 CLARIFICATION.